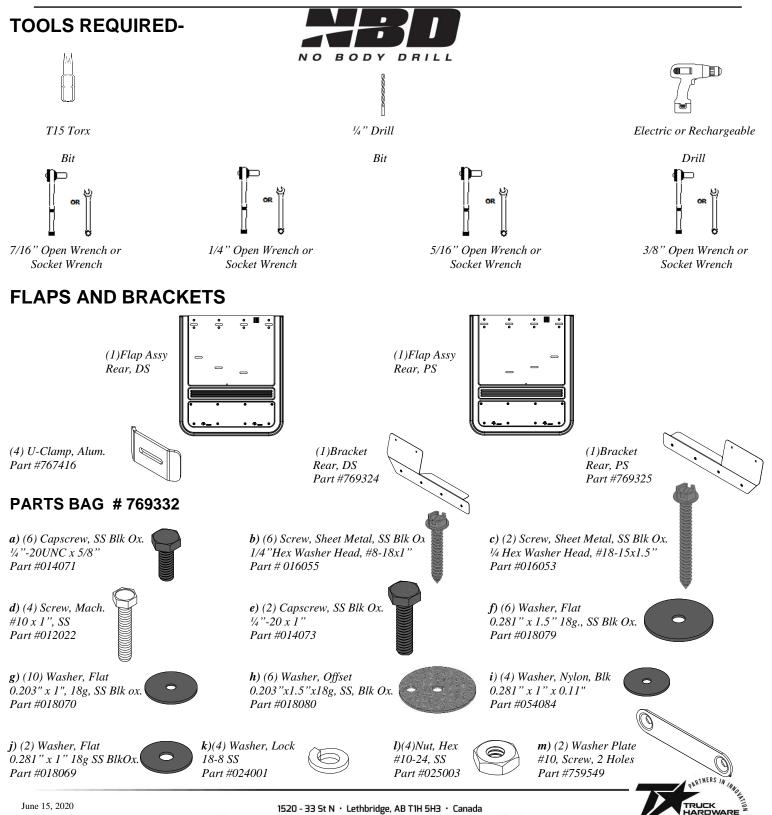


## 2020 Silverado/Sierra HD Dually **Mud Flap Set, Rear Mounting Diagram & Instructions** Kit# GCR204R

PRECISION DESIGN

## **IMPORTANT:**

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



1520 - 33 St N · Lethbridge, AB T1H 5H3 · Canada Toll free: 1-800-661-8208 · Email: info@truckhardware.ca · www.truckhardware.ca

## **INSTALLATION** (For ease of installation it is suggested that the wheel be removed)

- 1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
- 2. Remove the 3 factory screws from holes #15 to #17 and discard.
- 3. Install the bracket between the wheel lip and the flare and loosely secure bracket holes #13 & #14 to factory holes #18 & #19 using a #10 bolt (d) and flat washer (g) and secure from behind using a flat washer (g), lock washer (k), and hex nut (l).
- 4. Loosely install mud flap holes #2 to #4 to bracket holes #10 to #12 using a capscrew (a) and flat washer (f).
- 5. Loosely install outside mud flap hole #1 to bracket hole #9 using a capscrew (e), flat washer (j), nylon washer (i), and u-clamp, ensuring that u-clamp is positioned so that the outside edge is aligned with the outside of the flare.
- 6. Loosely install center mud flap hole #6 into factory hole #16 using a sheet metal screw (b) and offset flat washer (h) installed through center hole.
- 7. Loosely install inside mud flap hole #7 into factory hole #17 using a sheet metal screw (b) and offset washer (h) installed through outside hole with washer facing the outside edge of the flap.
- 8. Loosely install outside mud flap hole #5 into factory hole #15 using a sheet metal screw (b) and offset washer (h) installed through the outside hole with the washer facing the outside edge of the flap.
- 9. Using a square or other levelling tool, ensure that the flap is level
- 10. Carefully tighten all fasteners. Ensure that the mud flap is still level.
- 11. Drill a <sup>1</sup>/<sub>4</sub>" hole through mud flap hole #8 into the factory guard.
- 12. Slightly bend the washer plate (m) so the pointed sides are bent lightly towards each other and install through the factory hole in the factory guard and secure to hole #8 using a sheet metal screw (c), flat washer (g), nylon washer (i), and u-clamp, ensuring the u-clamp is aligned facing the outside edge of the mud flap.
- 13. Repeat on passenger side.

## Please check out our YouTube channel to see an install video for this application



