



n-fab.com

nfabinc   

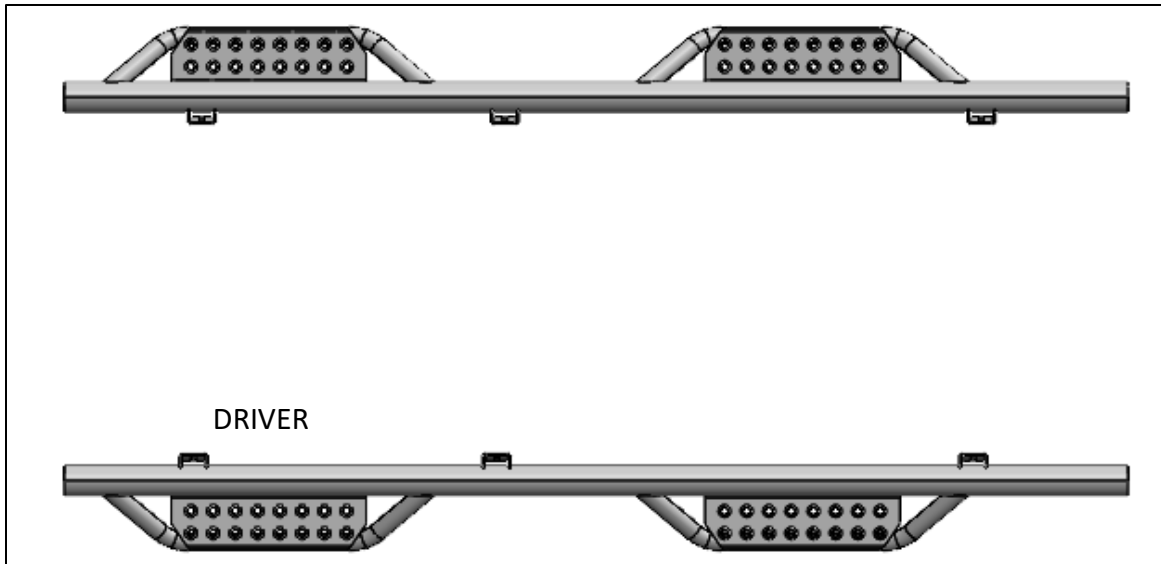
I-SHEET NUMBER: INST- 00303  
 PART NUMBER: 107418012  
 PRODUCT: HOOP STEP  
 APPLICATION: 07-13 CHEVY/GM CC

HARDWARE DESCRIPTION		QTY.
<b>HWKT-00424X</b>		
CLIP-00643	M8-1.25 X 20MM BARREL U-NUT CLIP	2
HHCS-00647	M8-1.25 X 25MM CLASS 8.8 HEX CAP SCREW	12
HXNT-00708	M8-1.25 CLASS 8 FINISHED HEX NUT	6
FDRW-00736	M8 FENDER WASHER	18
	M10 CARRIAGE BOLT	12
	M10 FLANGED HEX NUT	12

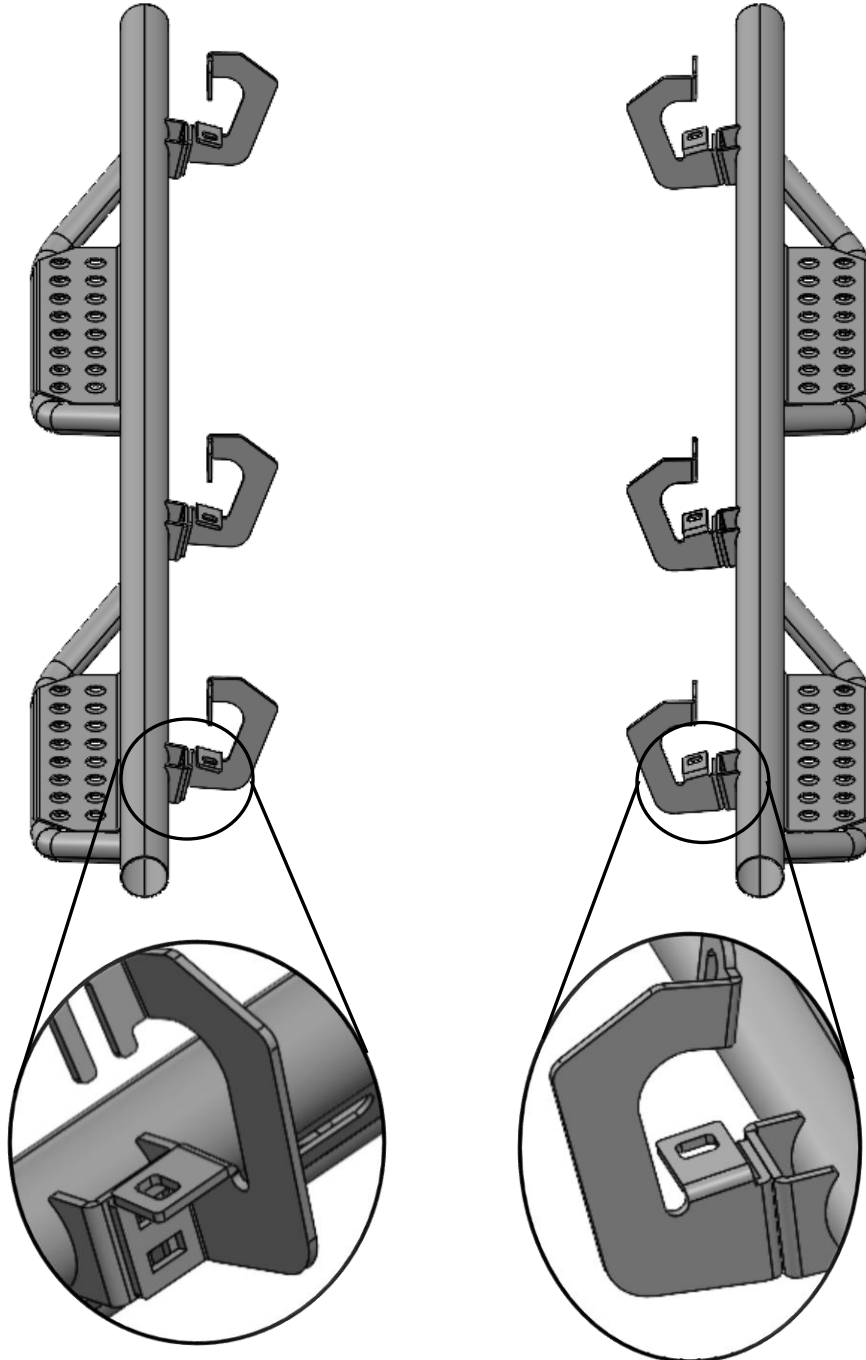


PARTS INCLUDED	QTY
DRIVER SIDE	1
PASSENGER SIDE	1
MOUNTING BRACKET	6

**Step 1:** Identify Driver side step



**Step 2:** Install the (x6) mounting brackets to each attachment point on the main tube using the supplied M10x25 carriage bolts, M10 hex nuts and leave loose for now. ***NOTE Bracket orientation. The bend faces towards the rear on driver side and towards front on passenger side.***





n-fab.com

nfabinc   

I-SHEET NUMBER: INST- 00303  
PART NUMBER: 107418012  
PRODUCT: HOOP STEP  
APPLICATION: 07-13 CHEVY/GM CC

**Step 3:** Look underside of the body and locate the factory supplied mounting positions. **NOTE: Some vehicles require the use of speed clips and nuts, which are supplied with the hardware kit.**

**Step 4:** If your vehicle requires the use of the speed clips, install at this time. This requires the removal of a plastic body plug. Using a flat head screwdriver remove the plug and install one of the supplied speed clips.



**Step 5:** Install the Nerf Step to the mounting locations in the body of the vehicle and install hardware. Do not tighten all the way. **NOTE: Some vehicles may require the use of additional nuts and washers for the lower portion of the mounting bracket which are supplied in the hardware kit**



**Step 6:** Next, tighten all hardware beginning with the lower mounts first then the upper mounting locations.

**Step 7:** Tighten (x3) brackets at the main tube.

**Step 8:** Re-peat steps 2-7 for passenger side.

