

# **INSTALLATION MANUAL**

11663

### **Level of Difficulty**

### Moderate

Installation difficulty levels are based on time and effort involved and may vary depending on the installer level of expertise, condition of the vehicle and proper tools and equipment.

# Weight Carrying Capacity Gross trailer weight (GTW) 2,000 lbs. Tongue weight (TW) 200 lbs.

Parts List			
Item	Qty	Description	
1	4	Carriage bolt, 1/2"	
2	4	Serrated-flange nut, 1/2"	
3	4	Square hole spacer, 1/4" x 1" x 3"	
4	4	Fishwire, 1/2"	

Tools Required			
Aviation shears			
Die grinder			
Safety glasses			

<sup>\*</sup> For a tools reference guide visit curtmfg.com/trailer-hitch-installation

### **⚠ WARNING**

Never exceed the vehicle manufacturer's recommended towing capacity.

### **Product Photo**



### **NOTICE**

Visit www.curtmfg.com for a full-color copy of this

instruction manual, as well as helpful videos, guides and much more!

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

This installation requires:

- · Removal of exhaust hangers
- · Trimming of heat shield

Periodic inspection of the trailer hitch should be performed to ensure all mounting hardware remains tight and structural components are secure.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

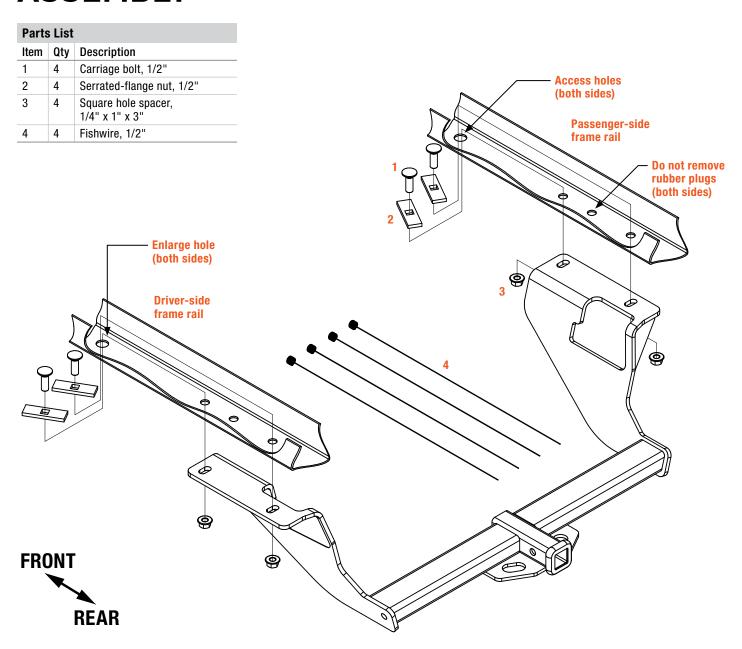
### **SAFETY INSTRUCTIONS**

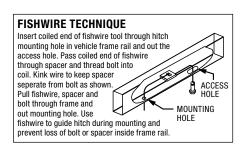
Safety glasses should be worn at all times while installing this product.

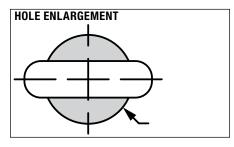
### **Product Registration and Warranty**

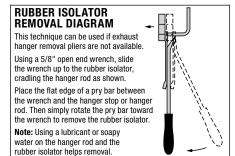
CURT stands behind our products with industry-leading warranties. To get copies of the product warranties, register your purchase or provide feedback, visit: **curtmfg.com/registration** 

# **ASSEMBLY**









## Step 1

Lower the exhaust by removing the five rear rubber isolators. See rubber isolator removal diagram.

If needed to access outside hangers, remove plastic underbody panels by removing plastic fittings (seven per side).

Note: Support the exhaust as required.





# Step 2

Remove the heat shield by removing the four small screws with a 10mm socket. Cut a hole in the heat shield as shown in the diagram to the right.





## Step 3

Remove the six rubber plugs from the frame (one large and two small, from each frame rail). Enlarge the access hole on both sides to allow the 1/2" fasteners to pass into the frame rail.





# Step 4

Fishwire the 1/2" hardware through the access hole into position on both sides, as shown. Reinstall the heat shield with three of the fasteners, leaving out the one between the mounting holes.





# Step 5

Raise the hitch into position.

**Note:** The heat shield will be sandwiched between the hitch and vehicle frame rails.





# Step 6

Torque all 1/2" fasteners to 110 ft-lbs.

Reinstall the exhaust and underbody panels onto the vehicle.





### **Final Installed Image**



# **TOWING BASICS & SAFETY INFORMATION**

For information on safely towing your trailer, visit curtmfg.com/understanding-towing.