

# Hellwig PRODUCTS.com

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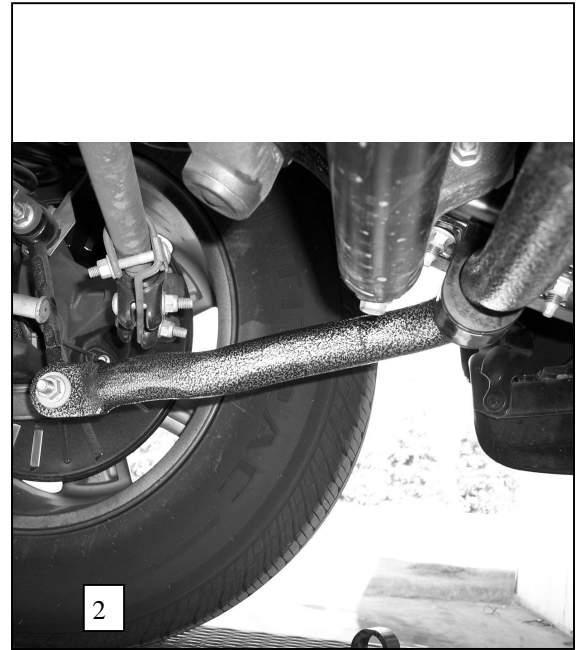
## INSTALLATION INSTRUCTIONS

### FRONT STABILIZER BAR

#### F-250/350 2WD Front Sway Bar

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



#### TORQUE TABLE

**BOLT SIZE:** 3/8" = 20-30 ft. lbs. - 7/16" = 35-45 ft. lbs. - 1/2" = 50-70 ft. lbs. - 9/16" = 70-90 ft. lbs.

**SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.**

**NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE VEHICLE BY FRAME.**

**NOTE: THIS ANTI SWAY BAR IS DESIGNED TO REPLACE THE FACTORY MOUNTED SWAY BAR USING THE FACTORY END LINKS AND MOUNTING HARDWARE FOR THE U-PLATES AND THE FACTORY END LINKS.**

1. Remove the factory installed sway bar and all the mounting hardware. Do not discard the end link assemblies and the U-plate mounting bolts as they will be used for reinstallation of the new front sway bar.
2. Lubricate the inside of the D-shaped poly bushings and install them on the sway bar in the same location as the factory sway bar. Position the sway bar up on the vehicles frame using the U-plates provided. Fasten with the mounting bolts that were removed in step (1). **Leave loose at this time to allow for adjustment later.**
3. With the sway bar properly aligned, torque all the mounting hardware to the factory specifications. SEE PHOTOS (1&2).
4. Test drive your vehicle and recheck your installation re-torque if necessary. Recheck your installation on a regular monthly basis thereafter.

**ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM**