

Hellwig PRODUCTS.com

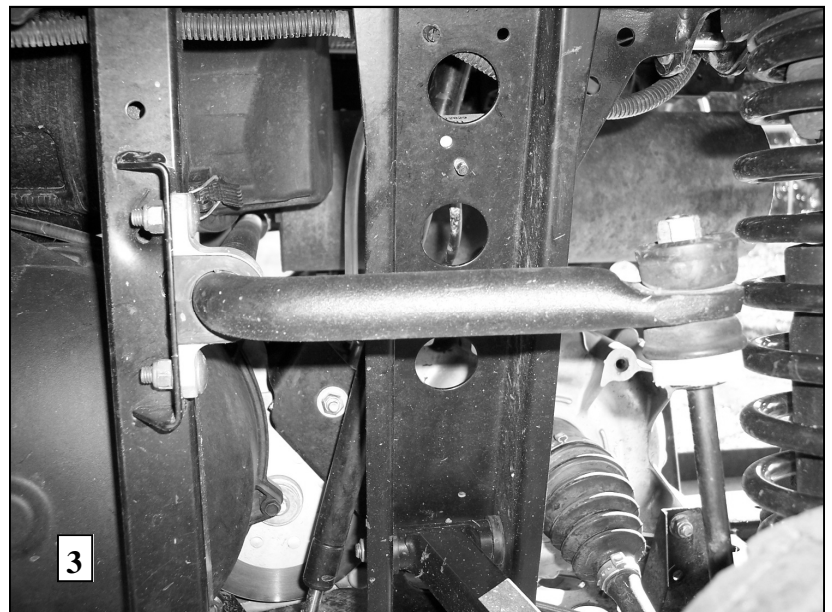
559-734-7451 800-367-5480 FAX 559-734-7460

INSTALLATION INSTRUCTIONS

Rear Sway Bar

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



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TORQUE TABLE

BOLT SIZE: 3/8" = 20-30 ft. lbs. – 7/16" = 35-45 ft. lbs. – 1/2" = 50-70 ft. lbs. – 9/16" = 70-90 ft. lbs.

SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.

NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE VEHICLE BY THE FRAME.

NOTE: THIS UNIT IS DESIGNED TO REPLACE THE FACTORY INSTALLED REAR ANTI-SWAY BAR. THE HARDWARE AND BRACKETRY WILL BE REUSED.

1. Remove factory rear sway bar by unbolting the U-plates on the frame and the end links. Leave the end links attached to the vehicle as they will be reused. Keep all factory components.
2. Place factory bushings and U-plates over the Hellwig sway bar.
3. Bolt the U-plates to the frame in the stock location using the factory hardware.
4. Center the bar and swing the arms up and attach them to the factory end links.
5. Torque U-plate hardware and tighten the end link bolt until the bushings just start to bulge.
6. Bounce the vehicle checking for clearance on all undercarriage components. Readjust the bar as needed.
7. Test drive and the recheck installation, check periodically thereafter.

ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM

Maintenance and Inspection:

Your Hellwig Suspension Product is built to last. However, as with all vehicle systems, it requires routine inspection. Inspect your Hellwig installation looking for secure hardware and tight fitting brackets and bushings. If you do not perform this inspection, have your professional mechanic inspect as described.