

# **INSTALLATION MANUAL**

204076-2

Parts List	
1	Driver side / left side bar
1	Passenger side / right side bar
2	Mounting bracket, front
2	Mounting bracket, rear
8	Serrated hex bolt, 10mm x 30mm
8	Hex bolt, 10mm x 25mm
8	Flat washer, 10mm
8	Lock washer, 10mm
8	Serrated hex nut, 10mm

## **Procedure**

- 1. Place the driver-side mounting brackets onto the vehicle frame, aligning holes A and B.
- 2. Secure the mounting brackets with four 10mm x 30nn serrated hex bolts.
- **3.** Attach the driver-side side bar to the brackets with 10mm x 25mm hardware.
- Adjust the side bar so that it is level and centered. Tighten all hardware to complete the driver-side assembly.
- **5.** Repeat process for passenger-side of vehicle to complete installation.
- **6.** Congratulations on the installation of your new ARIES 3" round side bars.

With the side bars installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

## Level of Difficulty

Easy



### **Product Image**



### **Notes and Maintenance**

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel and aluminum, polish may be used to clear small scratches and scuffs on the finish. Mild soap may be used also to clean the product.

