

INSTALLATION INSTRUCTIONS AND PARTS LIST
MODEL 477078, 477088, 477098 REGAL 7 OVAL STEPS (BOARDS ONLY)
UNIVERSAL APPLICATIONS



1. Read instructions completely and check to make sure that all required parts (listed on the service parts list) are on hand before starting the installation.
2. Follow the instructions included with the specific bracket package that you are using to mount the brackets to your vehicle.
3. The step is pre-assembled from the factory. The serial number label is located on the front inside drivers side step assembly.
4. Attaching the step to the mounting bracket:
 - 4.1 Set the step on the mounting brackets, and slide each support mounting plate (item #9) inside the oval step and above each bracket.
 - 4.2 Using the supplied 5/16-18 x 1" black stainless steel hex bolt, washer, and serrated flange nut (items # 10,11&12) attach the step assembly, support mounting plate and mounting bracket.
 - 4.3 Set the step plate in the correct position and tighten all fasteners.
Torque all 5/16" fasteners to 19 LB FT.

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1&2	552059	2	REGAL 7 OVAL STEP, LH,RH,76",477078
1&2	552060	2	REGAL 7 OVAL STEP, LH,RH,86",477088
1	552061	1	REGAL 7 OVAL STEP, LH,96",477098
2	552062	1	REGAL 7 OVAL STEP, RH,96",477098
3	109233	2	END CAP LH REAR, RH FRONT,BLK PLASTIC
4	109232	2	END CAP RH REAR, LH FRONT,BLK PLASTIC
5	107863	8	BOLT-CARRAIGE, 10-24 X 0.50,SST, BLACK
6	108909	4	STEP PAD, 25" X 6.5", PLASTIC, BLACK
7	108908	24	BOLT-CARRAIGE, 10-24 X 1.0,SST, BLACK
8	107864	24	NUT-NYLOCK, 10-24, SST
9	552052	8	SUPPORT MTG PLT, 11 GA, GALV
10	106997	16	SCREW-HEX HD, 5/16-18X1.0,SST,BLACK
11	106998	16	WSHR-FLAT, 5/16, SST, BLACK
12	102680	16	NUT-SER FLG, 5/16-18, SST



(A LUVERNE Company)

1200 E. Birch St.

Brandon, SD 57005

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552065 SHEET 1 OF 2 24FEB12

INSTALLATION INSTRUCTIONS AND PARTS LIST

MODEL 400752 STEP BRACKETS:

2007 AND NEWER TOYOTA TUNDRA DOUBLE CAB & CREW MAXX PICKUPS



1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.

2. ATTACH THE MOUNTING BRACKETS TO THE VEHICLE USING EXISTING MOUNTING HOLES ON THE INTERIOR WALL OF THE ROCKER PANEL. **(NOTE: THE BRACKETS MUST BE PLACED IN THE PROPER POSITION. THEY ARE IDENTIFIED WITH NOTCHES ON THE INBOARD EDGE. [1 NOTCH IS FOR #1 BRACKET, ETC.] #1 WILL BE AT THE FRONT OF THE VEHICLE. SEE FIG. 1).**
 - 2.1. POSITION THE BRACKETS ON THE VEHICLE SO THAT BOTH HOLES LINE UP WITH THE THREADED INSERTS IN THE ROCKER PANEL. ATTACH THE TOP OF THE BRACKET WITH A M8-1.25 X 25MM ZINC PLATED HEX HEAD CAP SCREW, 5/16" FLAT WASHER AND LOCK WASHER (ITEMS #5, #6 & #7). LEVEL THE BRACKETS AND TIGHTEN THE FASTENERS TO 19 LB FT.

3. ATTACHING THE STEP ASSEMBLY:
PLEASE REVIEW THE INSTALLATION INSTRUCTIONS THAT ARE INCLUDED IN YOUR STEP ASSEMBLY FOR SPECIFIC DETAILS.

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	551985	2	BRKT- MTG, STEP, #1, TOYOTA TUNDRA
2	551986	2	BRKT- MTG, STEP, #2, TOYOTA TUNDRA
3	551987	2	BRKT- MTG, STEP, #3, TOYOTA TUNDRA
4	551988	2	BRKT- MTG, STEP, #4, TOYOTA TUNDRA
5	102549	16	SCREW-M8-1.25X25MM,ZP
6	100030	16	WHSR-LOCK, 5/16" ZP
7	100034	16	WHSR-FLAT, 5/16" ZP



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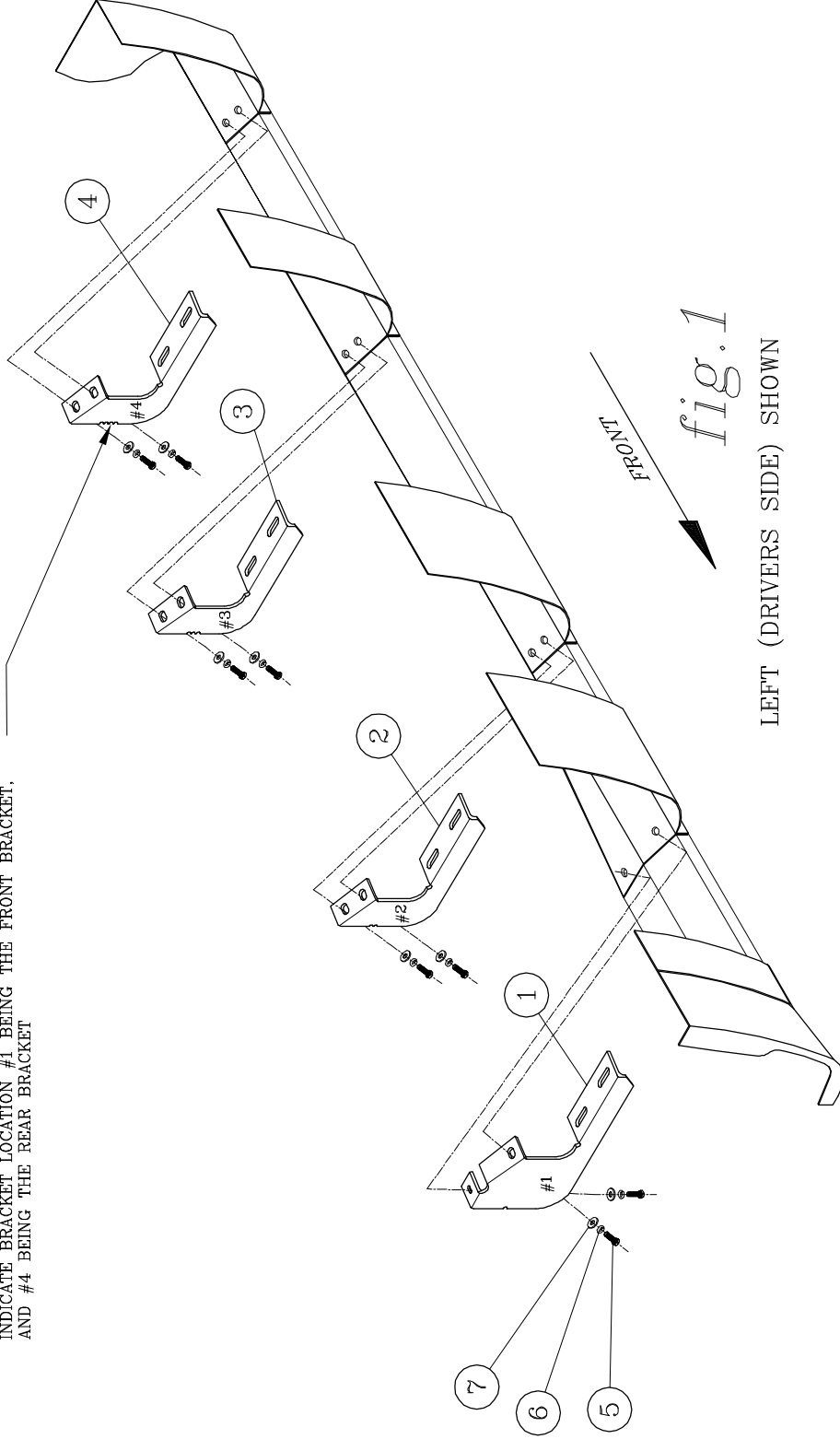
Brandon, SD 57005

551993 SHEET 1 03APR12

SERVICE PARTS LIST

MODEL NO. - 400752

NOTE: NOTCHES IN THE BACK OF EACH BRACKET ARE THERE TO INDICATE BRACKET LOCATION #1 BEING THE FRONT BRACKET, AND #4 BEING THE REAR BRACKET



LEFT (DRIVERS SIDE) SHOWN

fig. 1



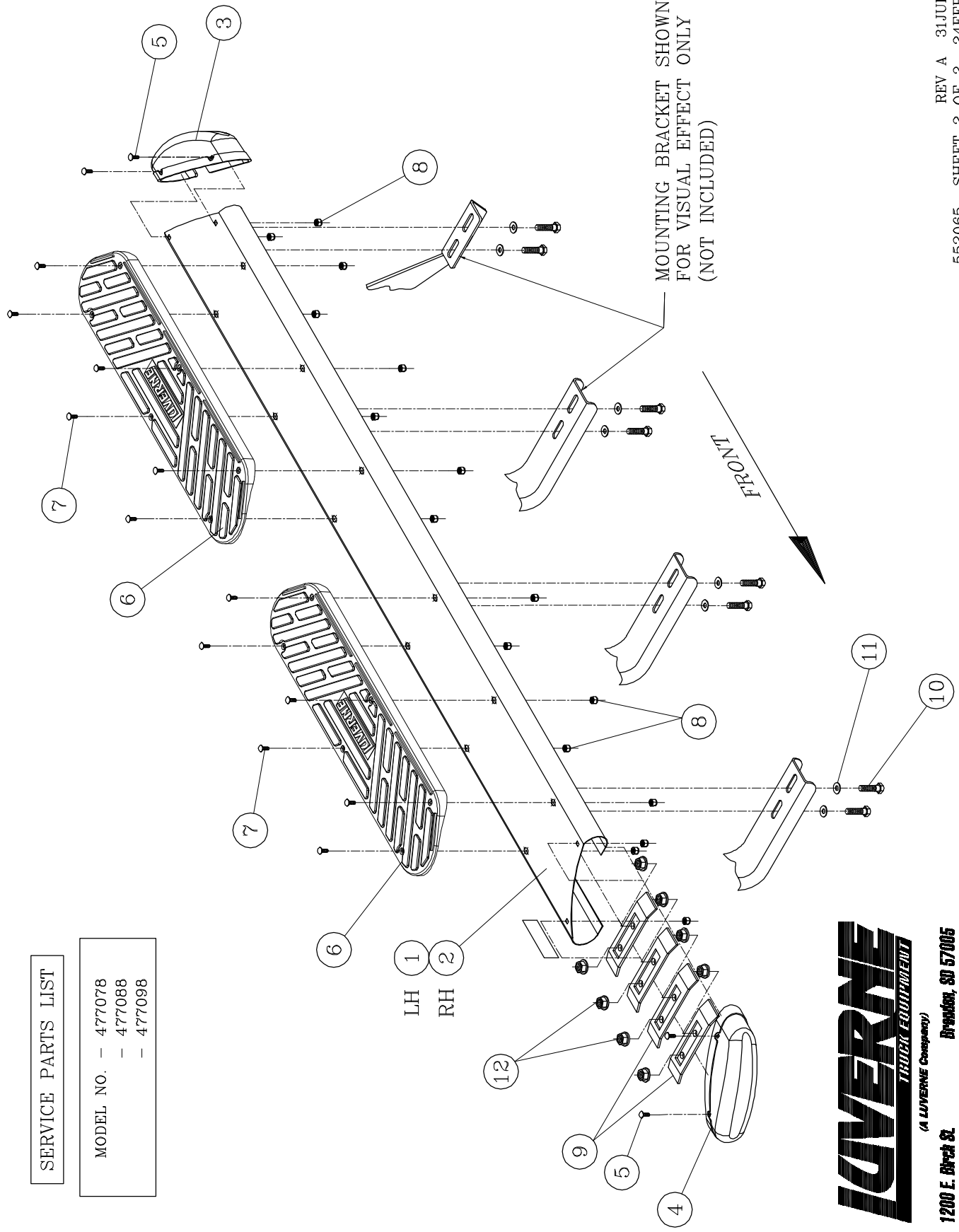
1200 E. Birch St. Brampton, ON L7R 6K6

SERVICE PARTS LIST

MODEL NO. - 477078
 - 477088
 - 477098

LH

RH



MOUNTING BRACKET SHOWN
 FOR VISUAL EFFECT ONLY
 (NOT INCLUDED)

FRONT



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