

# 2020-2023 Sierra HD

Mud Flap Set, Front Mounting Diagram & Instructions Kit# GCR200F

#### **IMPORTANT:**

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

## **TOOLS REQUIRED:**





1/4" Open Wrench or Socket Wrench

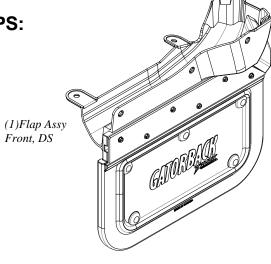


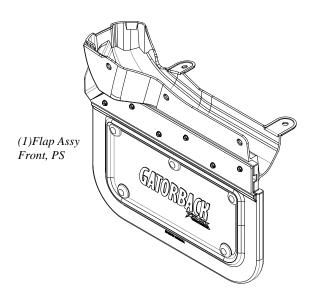
T15 Torx Bit



Electric or Rechargeable Drill

## **FLAPS:**





### **PARTS BAG #770710**

a) (10) Screw, Sheet Metal #8-18 x 1", SS, Black Oxidized Part # 016055



**b)** (10) Washer, Flat 0.203" x 0.781", SS, Black Oxidized Part # 018085



Please check out our YouTube channel to see an install video for this application.

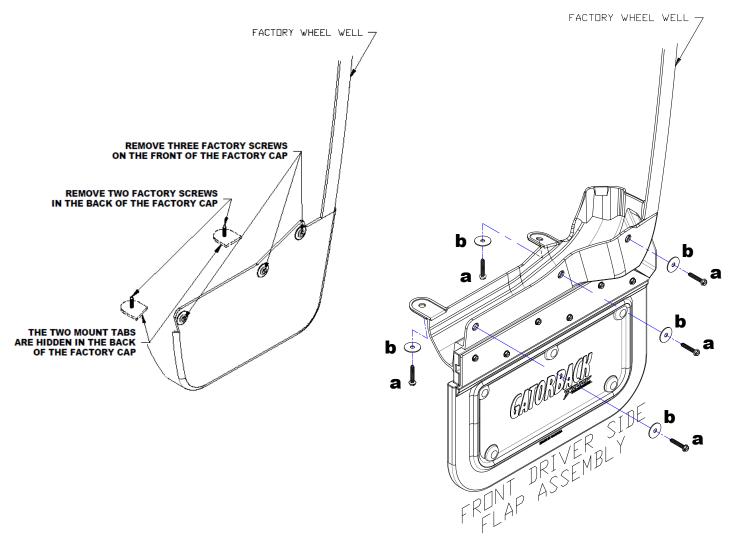






# **INSTALLATION** (For ease of installation it is suggested that the wheel be removed)

- 1. Remove the 5 factory screws from the existing factory guard.
- 2. Gently pull the guard from the truck.
- 3. Position cap, ensuring the top lip of the cap slides under the fender molding.
- 4. Install the finishing cap to the factory holes using supplied screws and washers. Be careful not to overtighten.
- 5. Repeat procedure on passenger side.



Please check out our YouTube channel to see an install video for this application.





