

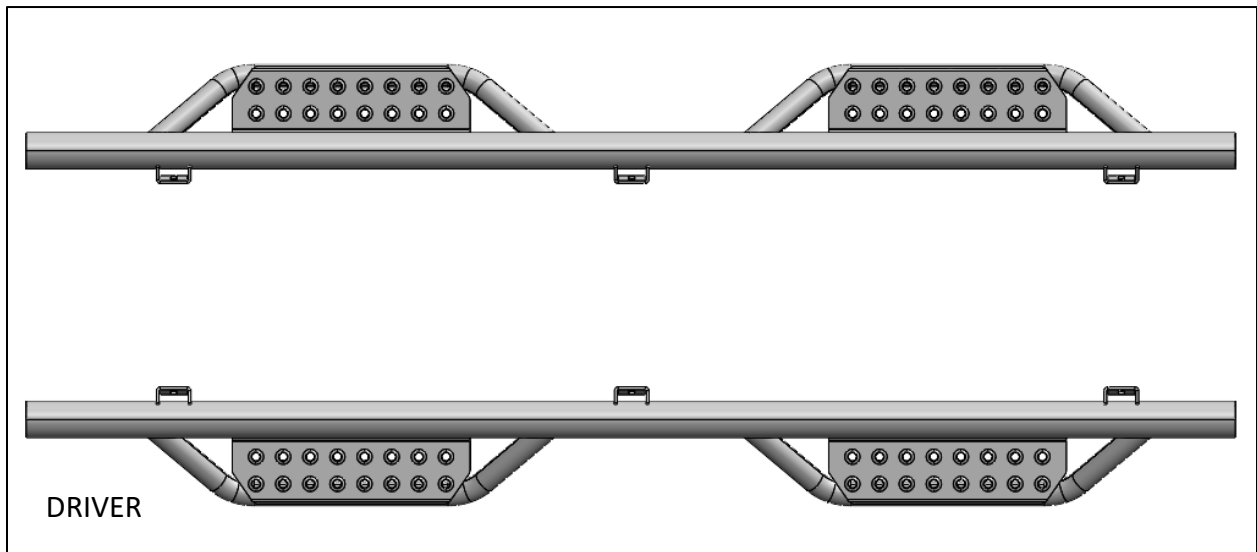
I-SHEET NUMBER: INST-00296  
 PART NUMBER: **319418112**  
 PRODUCT: **RS STEP**  
 APPLICATION: **19-21 FORD RANGER CC**

HARDWARE DESCRIPTION		QTY.
<b>HWKT-04239X</b>		
FHLB 04240X	M10x25mm HEX FLANGED BOLT	12
	M10 CARRIAGE BOLT	12
	M10 FLANGED HEX NUT	12

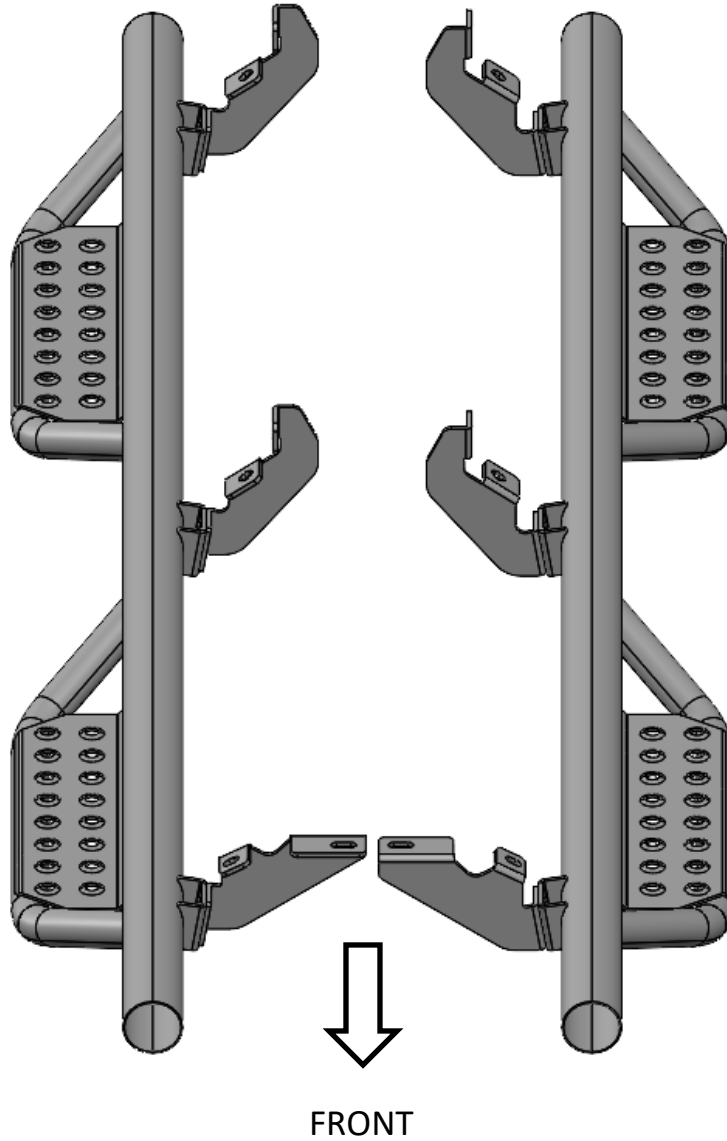


PARTS INCLUDED	QTY
DRIVER SIDE	1
PASSENGER SIDE	1
MOUNTING BRACKET	6

**STEP 1:** Identify driver side step.



**Step 2.** Install the (x6) mounting brackets to each attachment point on the main tube using the supplied M10x25 carriage bolts, M10 hex nuts and leave loose for now. ***Note the bracket orientation for DRIVER and PASSENGER side.***



**STEP 3:** Remove any factory running boards or hardware and discard.  
**STEP 4:** Clean/tap the three factory threaded mounting locations.



**STEP 5:** Carefully place step into place and loosely fasten using the supplied M10X25mm hardware.



**Step 6:** Tighten the three lower bolts first following with the three upper bolts.

**Step 7:** Next, tighten brackets (x3) at the main tube.

**Step 8:** Repeat steps 2-7 with passenger side.

**Step 9:** Your install is now complete.

