

# INSTALLATION MANUAL

# 400345

## Level of Difficulty

Easy

## Parts List

1	Grip Step™ 7" rear step*
1	Driver / left mounting bracket
1	Passenger / right mounting bracket
4	Bolt, M12
4	Nut, M12

\*Rear step sold separately

## Tools Required

Ratchet	Socket, 1/2"
Torque wrench	Wrench, 1/2"

## Torque Specifications

	Metric	SAE	Torque
	M6 bolt		3 ft.-lbs.
	M8 bolt		7 ft.-lbs.
	M10 bolt		16 ft.-lbs.
	M12 bolt		28 ft.-lbs.
	1/4" bolt		3 ft.-lbs.
	5/16" bolt		7 ft.-lbs.
	3/8" bolt		16 ft.-lbs.
	7/16" bolt		20 ft.-lbs.
	1/2" bolt		28 ft.-lbs.

Use above torque setting unless otherwise noted

## Product Photo



## Grip Step™ 7" Rear Step (not included)



## Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes, polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

### Step 1

Locate the trailer hitch at the rear of the vehicle.

**Note:** If a trailer hitch is not installed skip to step 4.



### Step 2

Disconnect and remove the wiring harness from the back of the trailer hitch.



### Step 3

Remove the eight nuts and bolts securing the trailer hitch to the vehicle.



### Step 4

Place the driver-side bracket up against the vehicle frame and secure using two M12 nuts and bolts.

Repeat this step for the passenger side.



## Step 5

With the brackets installed, you may proceed to install the Grip Step™ 7" rear step using the instructions included with the step.

