INSTALLATION INSTRUCTIONS AND PARTS LIST

MODEL: 415254 54" GRIP STEP UNIVERSAL APPLICATION

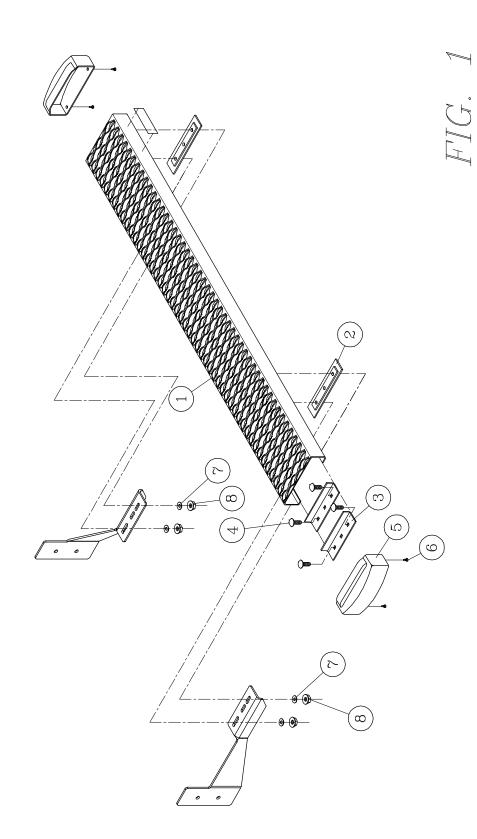
- 1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
- 2. FOLLOW THE INSTRUCTIONS INCLUDED WITH THE SPECIFIC BRACKET PACKAGE THAT YOU ARE USING, TO MOUNT THE BRACKETS TO YOUR VEHICLE.
- 3. ATTACHING THE STEP TO THE BRACKETS.
 - 3.1 SLIDE THE END CAP (ITEM #5) OVER THE ENDS OF THE STEP (ITEM #1). USING THE SUPPLIED #8 X 1/2" SELF DRILLING TEK SCREW (ITEM #6). SCREW THE END CAPS TO THE BOTTOM OF THE STEP.
 - 3.2 SET THE STEP ON THE MOUNTING BRACKETS AND SLIDE THE (2) SUPPORT BRACES (ITEM #3) INSIDE THE CHANNEL OF THE STEP AND ATTACH THE FLAT SPACER (ITEM #2) TO THE BOTTOM OF THE STEP, ABOVE THE TOP OF THE BRACKET.
 - 3.3 USING THE SUPPLIED 5/16-18 X 1.0 CARRIAGE BOLT, WASHER, NUT (ITEMS # 4, 7, 8), ATTACH THE STEP ASSEMBLY, SUPPORT BRACKET, SPACER PLATE TO THE MOUNTING BRACKET.
 - 3.4 SET THE STEP INTO A LEVEL POSITION AND TIGHTEN ALL FASTENERS.

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	551954	1	GRIP STEP BOARD, 54", BLK
2	551298	2	SPACER PLATE, FLAT, GALV.
3	551296	2	SUPPORT BRACE, GALV.
4	108683	4	BOLT-CARRAIGE, 5/6-18 X 1.00,SST
5	551394	2	END CAP, GRIP STEP, BLACK
6	107958	4	SCREW-TEK, #8X1/2, SST,BLK
7	101369	4	WASHER-FLAT, 5/16, SST
8	102680	4	NUT SERR FLG,SST,5/16"



MODEL NO. - 571478





INSTALLATION INSTRUCTIONS AND PARTS LIST

APPLICATION: 571528 REAR STEPS: 2015 AND NEWER FORD TRANSIT VANS

- 1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
- 2. ON THE LEFT SIDE OF THE VEHICLE REMOVE THE TWO FACTORY BOLTS ON THE OUTSIDE OF THE REAR FRAME RAILS AS SHOWN IN FIGURE 1, THESE WILL BE REUSED.
- 3. USING THE REMOVED FACTORY BOLTS, INSTALL THE UPPER BRACKET (ITEMS # 1, 2).

NOTE: WHEN INSTALLING GRIP STEPS SLIDE THE BRACKETS ALL THE WAY OUT TOWARDS THE REAR OF THE VEHICLE. WHEN INSTALLING MEGA/OMEGA STEPS SLIDE THE BRACKETS ALL THE WAY IN TOWARDS THE FRONT OF THE VEHICLE.

- 4. USING THE 1/2" 1.5" BOLT (ITEM # 5), 1/2" FLANGE NUT, (ITEM # 6), AND THE 1/2" FLAT WASHERS (ITEM #7) INSTALL THE LOWER BRACKET (ITEMS #3, 4). DO NOT TIGHTEN BOLTS AT THIS TIME.
 - 4.1. WHEN INSTALLING GRIP STEPS INSTALL THE SUPPORT BRACE (ITEM #8) ON THE BOTTOM HOLE OF THE LOWER BRACKET.
 - 4.2. WHEN INSTALLING MEGA/OMEGA STEPS THE SUPPORT BRACE IS NOT USED.

NOTE: WHEN INSTALLING GRIP STEPS, IT IS RECOMMENDED TO USE THE BOTTOM HOLE LOCATIONS TO MOUNT THE LOWER BRACKET, AND WHEN INSTALLING MEGA/OMEGA STEPS TO USE THE UPPER HOLE LOCATIONS.

- 5. REPEAT FOR OPPOSITE SIDE.
- 6. ATTACH THE STEP BOARD AS DESCRIBED IN THE INSTRUCTIONS INCLUDED WITH THE BOARD SET
 - 6.1. WHEN INSTALLING GRIP STEPS HOLD THE SUPPORT BRACE (ITEM #8) UP TO THE STEP BOARD, AND USING A 3/8" DRILL BIT, DRILL A HOLE THROUGH THE STEP BOARD WHERE THE SUPPORT BRACE MEETS THE BOARD.
 - 6.2. USING THE 5/16"-1" BOLT (ITEM #9), 5/16" FLAT WASHER (ITEM # 11) AND THE 5/16" FLANGE NUT (ITEM #10) ATTACH THE SUPPORT BRACE TO THE STEP BOARD.
- 7. ENSURE THAT EVERYTHING IS LEVEL AND POSITIONED CORRECTLY AND TIGHTEN ALL BOLTS.

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	552565	1	BRACKET-MOUNTING, UPPER, RH
2	552566	1	BRACKET-MOUNTING, UPPER, LH
3	552567	1	BRACKET-MOUNTING, LOWER, RH
4	552568	1	BRACKET-MOUNTING LOWER, LH
5	106605	4	SCREW-HEX HD, 1/2" – 13 X 1.50", BZP
6	106607	4	NUT-FLANGE, 1/2" – 13, BZP
7	107180	8	WASHER – FLAT, .56 X 1.38 X .109, BPZ
8	552569	2	BRACE-SUPPORT, 571528
9	106997	2	SCREW-HEX HD, 5/16" – 18 X 1", BZP
10	106996	2	NUT-FLANGE, 5/16" – 18
11	106998	2	WASHER – FLAT, .375 X .875 X .083, BZP



Brandon, SD 57005

1200 E. Rirch St.

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