## INSTALLATION INSTRUCTIONS AND PARTS LIST

MODEL 583100, 584100 O-MEGA II 6" OVAL STEPS UNIVERSLA APPLICATION

- 1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON THE SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
- 2. FOLLOW THE INSTRUCTIONS INCLUDED WITH THE SPECIFIC BRACKET PACKAGE THAT YOU ARE USING. TO MOUNT THE BRACKETS TO YOUR VEHICLE.
- 3. BEFORE ATTACHING THE O-MEGA STEPS TO THE BRACKETS, PLACE THE STEP PADS (ITEM #3) ON TOP OF THE STEP PLATES ACCORDINGLY FOR YOUR VEHICLE. USING THE HOLES IN THE STEP PAD AS A GUIDE DRILL (5) 1/8" PILOT HOLES. ATTACH WITH (5) 8-18X1/2" TEK SCREWS (ITEM #7) PROVIDED. REPEAT FOR ALL STEP PADS.
- 4. INSTALL THE REQUIRED NUMBER OF SQUARE HEAD BOLTS INTO THE DESIGNATED SLOTS IN THE BOTTOM OF THE STEP PLATES.
- 5. INSTALL THE END CAPS (ITEM #4) AS SHOWN IN fig. 1, TIGHTENING THE NUTS TO 5 LB FT.
- 6. POSITION THE O-MEGA STEP ON THE MOUNTING BRACKETS SO THAT THE SQUARE HEAD SCREWS (ITEM #5) ARE LOCATED IN THE SLOTS OF THE MOUNTING BRACKETS AND THE STEP IS CENTERED, FRONT TO REAR, ON THE VEHICLE. INSTALL 5/16" SERRATED FLANGE NUTS (ITEM #6) ON THE SQUARE HEAD SCREWS (ITEM #5) AND TIGHTEN TO 19 LB FT.

## **SERVICE PARTS LIST**

ITEM	PART NO.	QTY	DESCRIPTION
1	553068	1	EXTRUSION-AL,33.00"OMEGA STP, SILVER
2	553074	1	EXTRUSION-AL,95.00"OMEGA STP, SILVER
1	553056	1	EXTRUSION-AL,33.00"OMEGA STP, BLACK
2	553062	1	EXTRUSION-AL,95.00"OMEGA STP, BLACK
3	552970	4	ALUM,STP-PAD,BLK,OMEGA-STEP
4	107956	4	CAP-END,PLSTC,2.95 X 6.70
5	106880	18	SCREW-SQ HD,5/16-18 X 1,MAGNIGUARD
6	102680	18	NUT-SERR FLG,HX,SST,WX,5/16-18
7	107958	24	SCREW-PPH,TEK,#8-18 X 1/2",SST,BZP





