



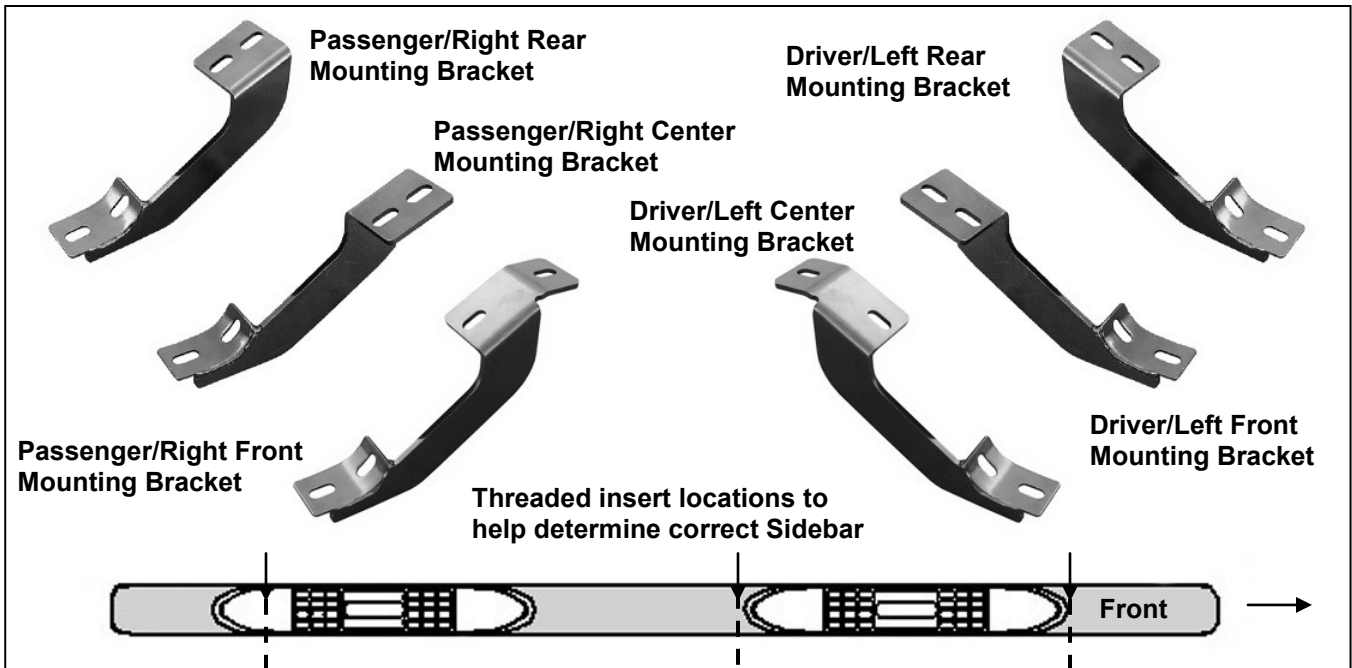
INSTALLATION INSTRUCTIONS

PRO TRAXX 6 OVAL STEP BARS

APPLICATION: 07-15 TOYOTA TUNDRA CREW MAX

PART NUMBERS: 21-63250 21-63255

Qty	Description	Qty	Description
1	Driver Sidebar	1	Driver/Left Rear Mounting Bracket
1	Passenger Sidebar	1	Passenger/Right Rear Mounting Bracket
1	Driver/Left Front Mounting Bracket	24	8-1.25mm x 30mm Hex Bolts
1	Passenger/Right Front Mounting Bracket	24	8mm Lock Washers
1	Driver/Left Middle Mounting Bracket	24	8mm ID x 24mm OD x 2mm Flat Washers
1	Passenger/Right Middle Mounting Bracket		



PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.
2. Starting on the driver side front of the vehicle, remove the existing (2) factory bolts, (or plastic plugs), on the side panel located by the front tire opening, (**Figure 1**). This will be the mounting location for the driver side front Mounting Bracket. Partially attach the front Mounting Bracket to the vehicle using the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (**Figure 2**). Do not tighten hardware at this time.
3. Remove the two factory bolts, (or plastic plugs), along the side panel closest to the front Bracket and the very last two factory bolts, (or plastic plugs), along the side panel toward the back of the cab. Select the proper Center and Rear Brackets and bolt them to the body panel as described in **Step 2, (Figures 3 - 5)**.



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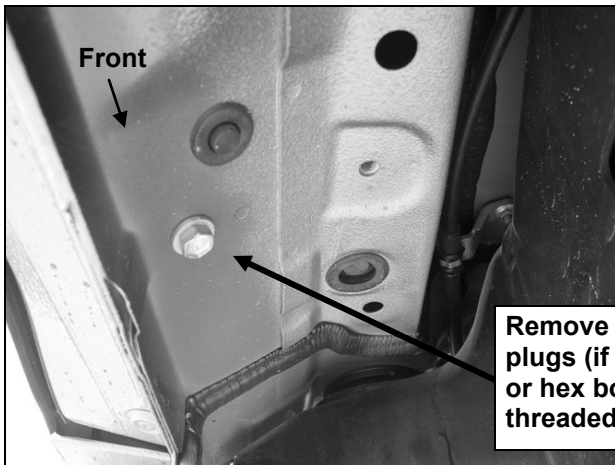
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4. Carefully place the Driver/Left Sidebar onto the (3) Brackets. Align the threaded holes in the bottom of the Sidebar with the holes on the Mounting Brackets. Attach the Sidebar to the Mounting Brackets with the included (6) 8mm x 30mm Hex Bolts, (6) 8mm Lock Washers and (6) 8mm Flat Washers, **(Figures 3 - 5)**. Do not tighten at this time.
5. Level and adjust the Sidebar properly and tighten all hardware.
6. Repeat **Steps 2 - 5** for passenger Sidebar installation.
7. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

Driver Side Installation Pictured



(Fig 1) Driver/Left Front Mounting Location Pictured

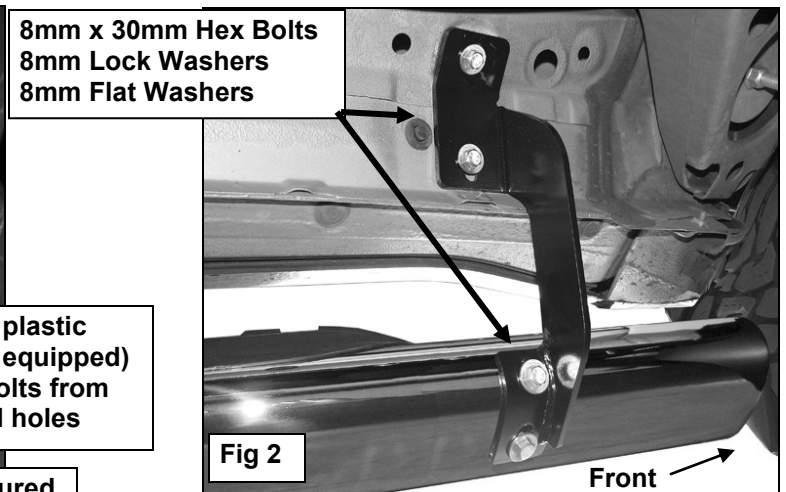
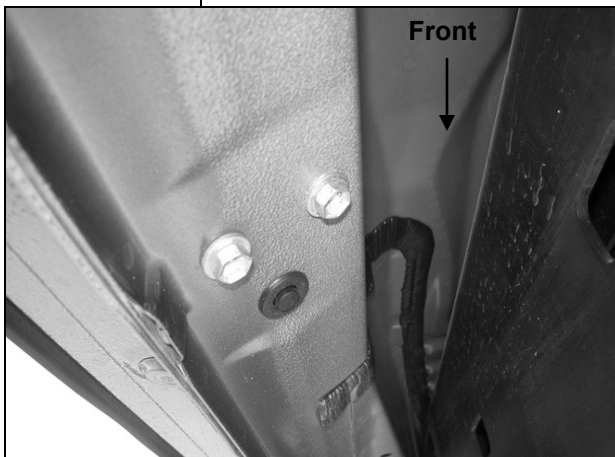
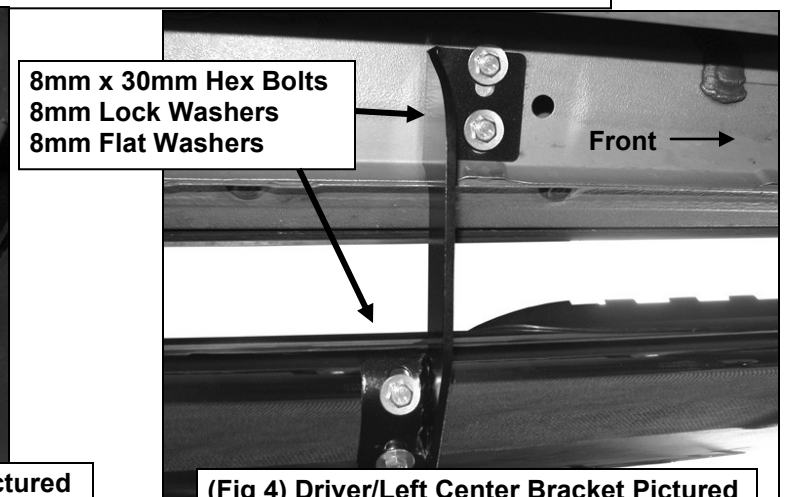


Fig 2

There are four sets of threaded holes in the side panel. Starting from the front of the vehicle, use the first, second, and fourth set of holes.



(Fig 3) Driver/Left Center Mounting Location Pictured

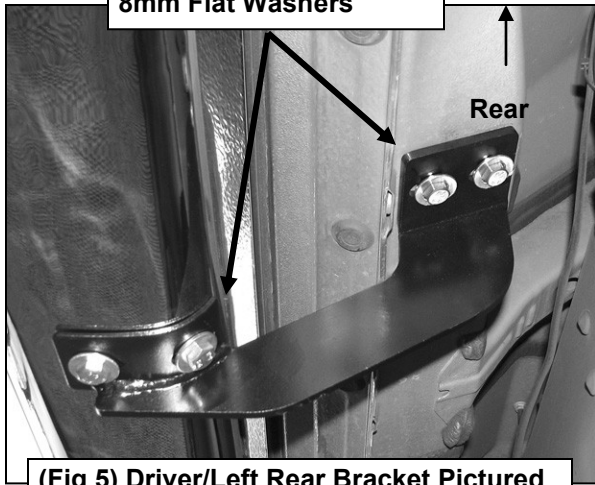


(Fig 4) Driver/Left Center Bracket Pictured



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8mm x 30mm Hex Bolts
8mm Lock Washers
8mm Flat Washers



(Fig 5) Driver/Left Rear Bracket Pictured



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