

2014-18, GMC 1500, Rear 12" 2015-20, GMC HD, Rear 12" Mud Flap Set, 5/8" Offset, Rear Mounting Diagram & Instructions

## **IMPORTANT:**

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

## **TOOLS REQUIRED:**





Electric or Chargeable 1/2" or 3/8" drill



3/8" Socket Driver



7/16"Open Wrench or Socket Wrench



5/16" Open Wrench or Socket Wrench



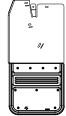
#15 Torque Screwdriver

FLAPS:

(1)Flap Assembly, Rear, PS



(1)Flap Assembly Rear, DS



**PARTS BAG #766017** 

a) (2) Screw, Tek 1/4" x 1-1/4" Part #010011



**b**) (6) Capscrew, SS '/4"-20UNC x 1" Part #014007



c) (2) Screw, Sheet Metal M4.2-1" x 28mm Part #016041



d) (3) Mount Clip, DS w/ Clinch Nut Part #750582



e) (3) Mount Clip, PS w/ Clinch Nut Part #750584



f) (8) Washer, Flat 0.281"x1"SS Part #018028

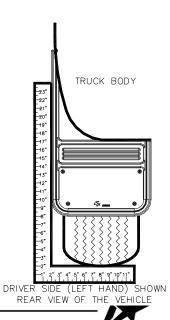


**g**) (2) Washer, Flat 0.203"x1"SS Part #018031



## **INSTALLATION** (For ease of installation it is suggested that the wheel be removed)

- 1. Before you install your Precision Mud Flap, see the diagram and parts list for all necessary parts. Cut the protective plastic and peel away from the stainless steel. Start on the driver's side.
- 2. Install each mud flap clip to the holes #1 to #3 with a ½" x 1" capscrew and a 0.284" x 1" flat washer, then tighten screws until the bottom tab of the mud flap clip just passes through the bottom of the slotted hole of holes #1 to #3.
- 3. Remove the factory screw on the wheel tub as shown on the diagram and replace with a 0.203" x 1" flat washer and an M4.2 x 28mm screw on hole #5 through the factory hole #6, loosely secure at this point. Ensure the three installed mud flap clips are behind the factory wheel well.





- 4. Square the flap with the tire while putting pressure against the wheel well and tighten the screw on hole #5.
- 5. Now secure the flap with a flat washer and a  $\frac{1}{4}$ " x 1-1/4" tek screw on hole #4 through the wheel tub.
- 6. Secure the flap to the wheel by sliding each installed mud flap clips on hole #1 to #3 to the wheel well until mud flap clip's teeth are gripped behind the wheel well then tighten the screws.
- 7. Repeat procedure for the passenger side.

