



## Installation Instructions

Bolt-On Fender Flares

Ram 1500 (19-On)

FF905

Without Factory Flares

**Important: Please read instructions entirely before installing this product.**

Hardware Included	QTY
Extrusion	25ft
Grey Screw Plug	9
Phillips Head Screw	9
Alcohol Towelette	4

Hardware Included	QTY

Bolt Kit Included (Bolt-On look flare only)	QTY
Nuts	42
Allen Key Bolts	42

Ensure that both left and right hand front Fender Flares suit the profile of the vehicle. Note the areas where the Fender Flares come in contact with the vehicle. NOTE: Before fitting Fender Flares remove any moldings, strips or existing flares from the wheel arch. If there is a body side molding, mark where the molding is to be cut, alternatively the Fender Flare can be cut to go around the molding. Be sure to allow enough room for the extrusion. **No drilling of vehicle is required for Bolt-On Look Fender Flares. This is a non-drill product.**

**\*PRIOR TO ANY PAINTING & INSTALLATION, PRODUCT SHOULD BE THOROUGHLY INSPECTED FOR ALL COMPONENTS LISTED ABOVE. PRODUCT SHOULD ALSO BE TEST FITTED PRIOR TO ANY PAINTING & INSTALLATION. PLEASE CONTACT EGR Inc. FOR ANY FITMENT QUESTIONS AND OR MISSING COMPONENTS.**

PAINTING INSTRUCTIONS – If Fender Flares are being painted; do not install edge extrusion until painting is complete. Prior to painting, clean all surfaces to be painted using clean water and a mild detergent, do not use lacquer thinner or any solvent based products. Wipe completely dry. Best results will be achieved by wiping the areas to be painted with a tack rag just prior to painting. Most automotive paints can be applied directly to the Fender Flares, however some may require a primer (check paint manufacturer specifications). Good adhesion will be achieved without sanding. Select a paint (and primer if necessary) that is suitable for rigid plastics PMMA (Acrylic). If using a paint system that requires baking, do not expose the product to temperatures above 70°C (158°F). Do not fit the extrusion or any of the hardware to the Fender Flares until the paint is completely dry.



**STEP 1:** Attach the bolts and nuts to each Fender Flare using a 3/16" Allen key and a 10mm wrench/socket (wrench /socket and Allen key not supplied). Ensure inside of Fender Flares where the rubber seal is attached is clean, using the alcohol wipes provided. Wipe away any residue with a dry clean cloth.



**STEP 2:** Attach the included rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Ensure pressure is used to secure rubber seal to Fender Flare edge. Attach rubber seal along all areas the Fender Flare will make contact with the vehicle body.

**For Technical Support/Warranty Information please call 800-757-7075  
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**STEP 3:** Trim any excess rubber seal and discard.



**STEP 4:** Clean the body areas where the Fender Flares will make contact. Ensure fenders are dry prior to install.



**STEP 5:** Hold Fender Flare towards vehicle in the position of best fit. Note the (8) slots in the flare that correspond with factory installed hex screws in the wheel arch. Remove these (8) and retain for later re-installation.



**STEP 6:** Using previously removed hex head screws, loosely install flare beginning at the front of the flare and working to rear. Ensure the cut-out shape fits around factory mud spat against vehicle surface. When satisfied with position, completely secure the (8) hex screws.

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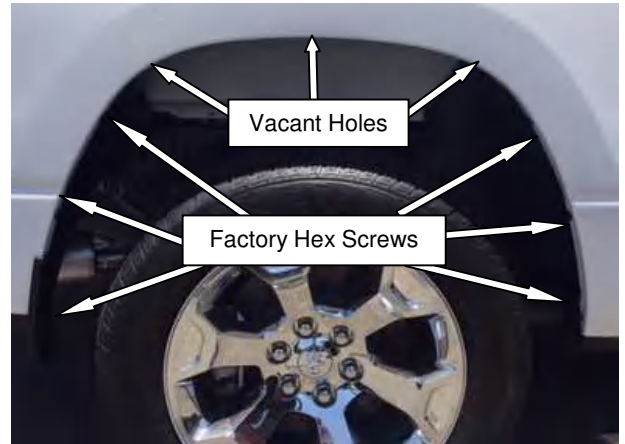
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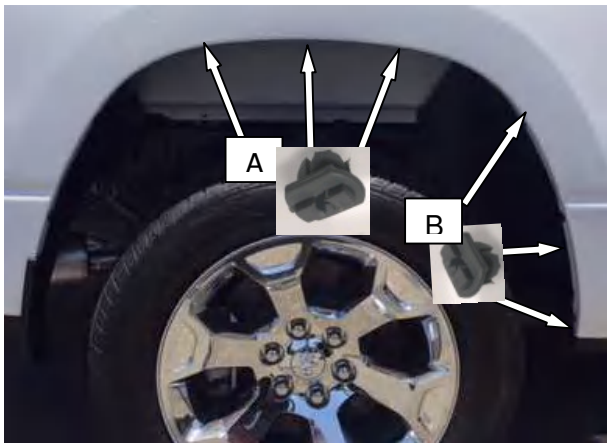


**STEP 7:** Clean the body areas where the Fender Flares will make contact. Ensure fenders are dry prior to install.



**STEP 8:** Hold Fender Flare towards vehicle in the position of best fit. Note (5) slots in Flare that correspond with factory installed hex screws, and the (3) that correspond with vacant holes in wheel arch. Remove (5) screws and retain for later re-installation.

**Note:** Some models are not equipped with (3) front hex screws on passenger side only.



**STEP 9:** Insert grey screw plug into vacant holes at position (A) ensuring that the raised head of the screw plug runs parallel with vehicle body.

**Note:** For specific models not equipped with (3) passenger hex screws, insert additional screw plugs at position (B).



**STEP 10:** Position Fender Flare so that the top (3) slots engage with the raised heads of the grey screw plugs. Using philips head screws, **loosely install** flare into position. Using previously removed hex screws, **loosely install** remaining (5) screws at location (A). Ensure cut out in flare fits around factory mud spat. When satisfied, **completely secure** the (8) locations.

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**STEP 11:** Repeat Steps 4-10 for installation of opposite side.



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