

2011 - C, Ford Super Duty, Dually

Rear Mounting Bracket
Mounting Diagram & Instructions
75553

IMPORTANT:

The manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including Over-tightening of screws and bolts causing damage to vehicle or mud flaps.

TOOLS REQUIRED:



Electric or re-chargeable ½" or 3/8" drill.



5/16" drill bit



½" wrench
And socket wrench



7/32" wrench or socket wrench



Clamp

KIT CONTAINS:

a) (1) Bracket Rear, DS Part #755569



b) (1) Bracket Rear, PS Part #755570



c) (2) Tek Screw SS, ¼"-14 x 1.25" Part #010011



d) (2) Flat Washer 0.281" x 1.00" Part #018028



e) (2) Mount Bracket Part #755571



f) (8) Flat Washer 0.313 x 0.688" Part #018004



g) (8) Nylock Nut '4" - 20 Part #025004



h) (4) Capscrew
'/4" – 20 x 1"
Part #014007



i) (4) Carriage bolt ½" - x 20 x ¾" Part #014002



j) (16) T-Nut Part #016028



k) (16) Machine Screw #8 x 0.313 Part #012023



INSTALLATION

For ease of installation, it is suggested that the wheel be removed.

- 1. Before you install your precision mud flap, see the diagram and parts list for all necessary parts. Start on the driver side.
- 2. Bolt the driver side (left hand) long bracket to the optional mud flap holes #2 to #9 with eight machine screws #8 x 5/16" and eight t-nuts #8 (see diagram)
- 3. Bolt the offset bracket to the long bracket with 3 carriage bolts ½" x ¾", 2 small washers ½" and 2 lock nuts ¼", finger tight only at this point.
- 4. Square the flap with the tire and push the flap up against the wheel well.
- 5. Raise the offset bracket up against the bottom of the truck box frame and clamp the offset bracket in place.





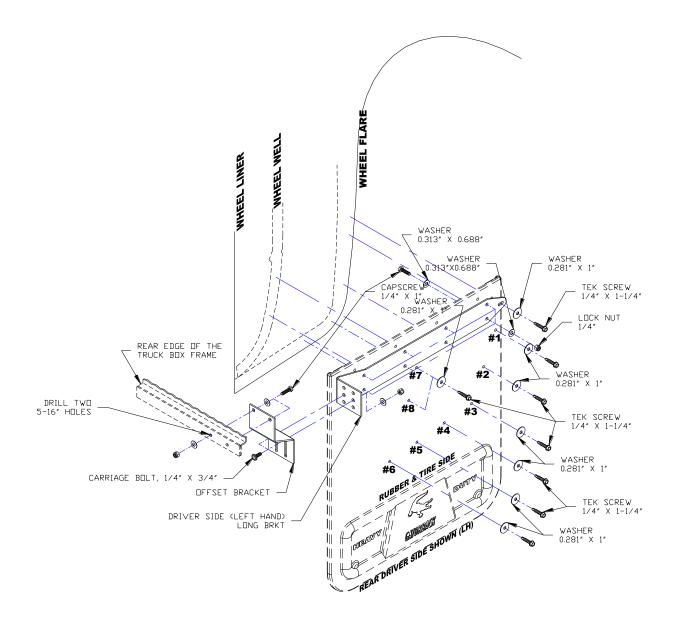


Diagram #1

- 6. Drill a 5/16" hole (2 places) from the top holes on the offset bracket through the truck box frame on the flange and secure the bracket to the flange with 2 capscrews ¼" x 1", 4 small washers ¼" and 2 lock nuts ¼" (see diagram). Now secure all the fasteners.
- 7. Fasten the flap with eight tek screws and eight flat washers on holes #1 to #8, six screws and six flat washers on the wheel flare and two screws and two flat washers on the wheel well. (See Diagram)

Check all fasteners for tightness. Repeat procedure on the other side.