

2017 Ford F-250/F-350

Front Mount Bracket w/ Mud Flap Mounting Diagram & Instructions

GB759841

IMPORTANT:

The manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

TOOLS REQUIRED:



7/16" open wrench and socket wrench



5/16" open wrench or socket wrench



Slotted Screw Driver



10mm open wrench and socket wrench (truck w/ flare only)



(truck w/o flare only)

BRACKETS

(2) Mount Bracket, Front Part #759843



(1) Brace Front, DS Part #759844



(1) Brace Front, PS Part #759845



(2) Strip Washer Front Part #759846



PARTS BAG #759853

a) (4) Capscrew, SS 1/4" – 20UNC x 3/4" Part #014034



b) (6) Screw, Sheet Metal SS, #12 x 1-1/2" HWH Part # 010045



c) (2)Screw, Sheet Metal ss, #12 x 1" Part #010046



c) (4) Washer, Lock SS, Helicoil Part # 024000



e) (8) Washer, Flat Aluminum, 0.281" x 1 Part #018052



f) (8) Washer, Flat SS, 0.281" x 1" Part # 018028



g) (4) Flange Nut, Serrated, M6 Part # 025025



h) (6) Washer, Nylon 1" OD x 0.318" ID Part # 054061



i) (4) Nut, Hex SS, ¼" – 20UNC Part # 025000



j) (9) Nut, Expansion Nylon, Natural #12 Part # 054059



k) (2) Nylon Spacer ½" x ½", ID ¼" Part #054063



Note

Aluminum Washer will appear duller and will be lighter in weight than the mirror finish stainless steel washers included.

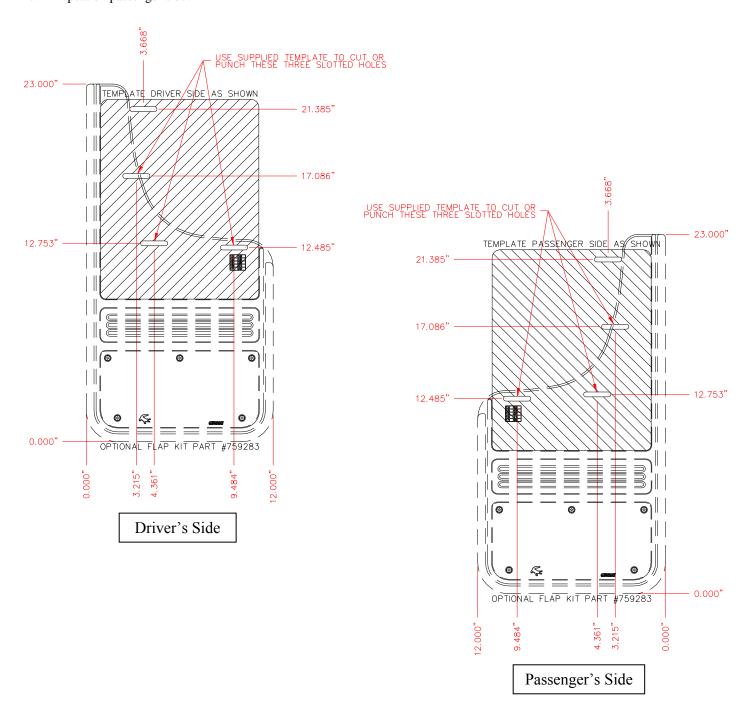




All Gatorback Mudflaps come with a hardware bag that, when using this bracket kit, can be disposed of. All hardware needed for this install is included with this bracket kit.

RUBBER FLAP INSTALLATION:

- 1. Start on driver side.
- 2. Cut the supplied full size template outline
- 3. Lay the cut template onto the front of the mud flap. (See diagram #2).
- 4. Cut the same size as the slotted holes on the template through the rubber flap.
- 5. Install the mud flap to the bracket with a strip washer, three sheet metal screws, three stainless steel washers, and three nylon washers. The top two holes of the strip washer use #12x1" screws and the bottom holes uses a #12 x 3/4" screw. Hole #3 uses a #12x1" screw with a stainless steel washer. Loosely secure at this point.
- 6. Square the flap with the tire while putting pressure against the wheel well and tighten all four sheet metal screws on the flap.
- 7. Repeat on passenger side.



Installation:

These instructions are best used in conjunction with our install video, which can be found at: https://www.truckhardware.ca/installation

- 1. Install the 4 nylon expansion nuts, #054059 into the mount bracket. Make sure all nuts are seated properly.
- 2. Attach the mount bracket to the brace with supplied hardware. Use the inside holes on the brace for trucks with OEM flares and the outside holes for trucks without.
- 3. Turn wheels to get access to wheel well where the flap will be installed.
- 4. Loosen screws that secure the fender liner to the fender edge.
- 5. On trucks with flares; remove the lower front screw.
- 6. Slide the outside edge of the bracket between the plastic fender liner and the metal edge of the fender, on the non-flare trucks. Trucks with Flares: Install bracket between the flare and the aluminum fender lip.
- 7. Attach the back brace onto the two lower factory fender bolt using the supplied M6 flange nuts, #025025.
- 8. Reinstall lower front screw on trucks with flares.
- 9. All the loose fasteners can now be tightened.
- 10. Attach mud flap to bracket starting with the inside fasteners. Do not tighten completely, so you can still adjust / straighten the mud flap.
- 11. Position strip washer 759846 over top of flap and attach outside fasteners. Use nylon spacer #054041 on top position to fill void between mount bracket and strip washer. Move nylon spacer to desired location to distribute pressure of strip washer evenly on mud flap.
- 12. Make sure flap is mounted in the desired position and then hand tighten all the bolts. Make sure not to over tighten fasteners as the expansion nuts could be damaged.

√ Check all fasteners for tightness. Repeat procedure on the passenger side.

Installation Diagram

