

24-C Colorado ZR2 Bison

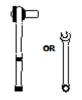
Nylon Mud Flap Set, 5/8" Offset, Front **Mounting Diagram & Instructions** Kit# GCN216F

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



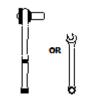
TOOLS REQUIRED-



1/2" Open Wrench or Socket Wrench



1/4" Open Wrench or Socket Wrench



7/16" Open Wrench or Socket Wrench



T15 Torx Bit



Electric or Rechargeable Drill

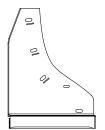
FLAPS

(1)Upper Mount Front. DS Part #771214

(1) Nylon Cap

Part #080642

Driver Side



(1) Nylon Cap Passenger Side Part #080643 (Assembled on Upper Mount)













PARTS BAG #771220

(Assembled on Upper Mount)

a) (8) Capscrew $\frac{1}{4}$ "-20 x 1" SS, ox. Part #014073



b) (2) Screw, Sheet Metal, Blk Ox. 1/4"Hex Washer Head, #8-18x1.25" Part # 016061



c) (2) Spacer Washer, HDPE 5/16" x 1" x 1/4" Part #018036



d) (2) Washer, Flat 0.281" x 1", SS, oxid Part #018069



e) (2) Washer, Flat 0.203" x 1", SS, oxid. Part #018070



f) (2) Serrated Flange Nut 1/4-20, Stainless Part #025034



g) (6) Washer, Nylon 0.265" x 0.625" Part #054071



h) (6) Universal U-clamp 1.5" x 3" Anodized Part #767416



i) (3) Mud Flap Clip Driver Side Part # 769312



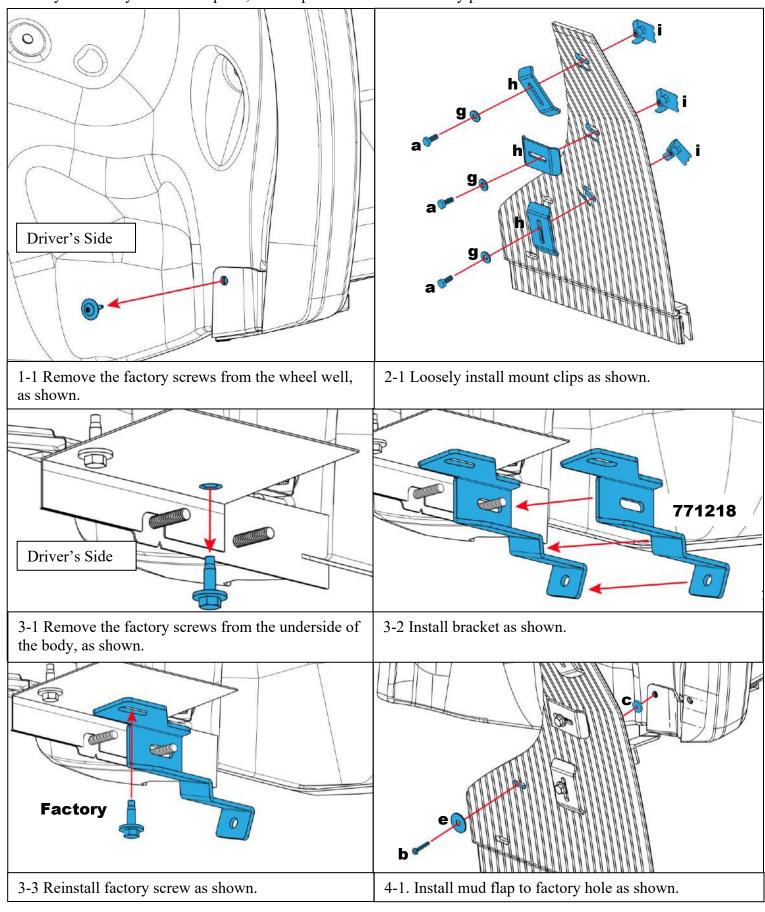
j) (3) Mud Flap Clip Passenger Side Part #769313

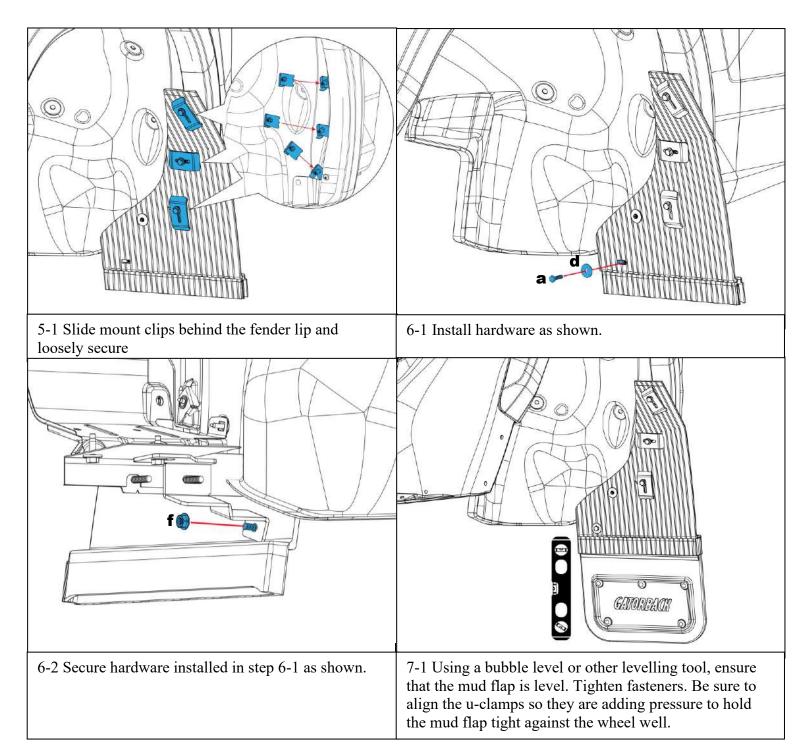




MUD FLAPS:

Before you install your Mud Flap Set, see the parts list for all necessary parts. Start on the driver's side.





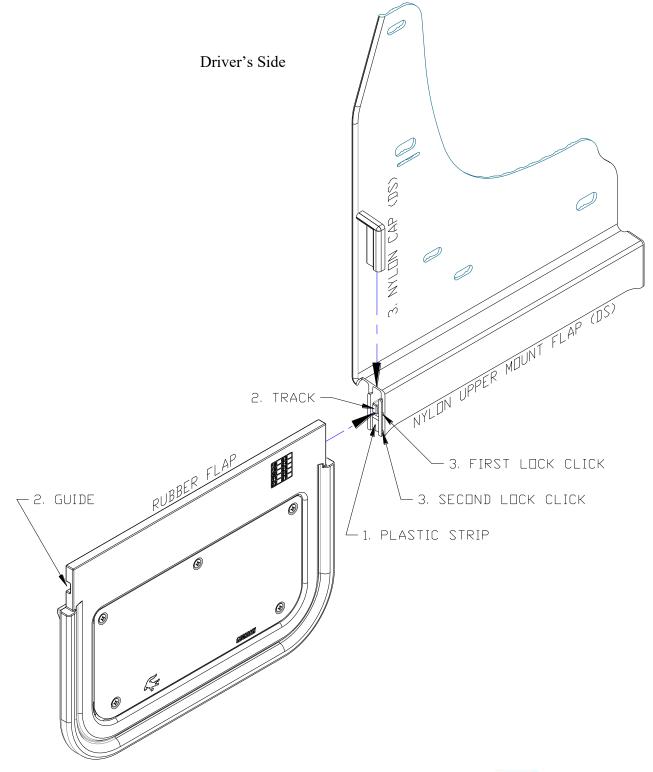
Repeat procedure for passenger side.

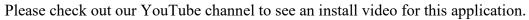
ASSEMBLY OF NYLON MUD FLAPS:

- 1. Remove locking caps from nylon upper mounts and set aside for reinstallation.
- 2. Remove and discard the plastic strip inside the track at the bottom of the nylon upper mount.
- 3. Slide rubber guide into track of nylon upper mount.
- 4. Reinstall locking cap(s) on bottom of nylon upper mount.

Note: To fully lock this cap into place, you should hear two clicks. When the cap is fully locked, it will be even with the offset part of the upper mount.

5. Repeat Procedure for second mud flap.









24-C Colorado ZR2 Bison

Nylon Mud Flap Set, 5/8" Offset, Rear **Mounting Diagram & Instructions** Kit# GCN216R

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



TOOLS REQUIRED-



1/4" Open Wrench or Socket Wrench



7/16" Open Wrench or Socket Wrench

Driver Side



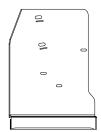
T15 Torx Bit



Electric or Rechargeable Drill

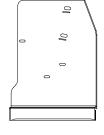
FLAPS

(1)Upper Mount Rear. DS Part #771214

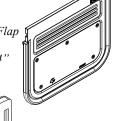








(2) Rubber Flap Universal 12" x 10-3/4"



(1) Nylon Cap Passenger Side Part #080643 (Assembled on Upper Mount)

PARTS BAG #771221

a) (4) Capscrew 1/4"-20 x 1" SS, oxidized Part #014073



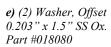
d) (8) Washer, Flat 0.203" x 1", SS, ox.. Part #018070



g) (4) Washer, Nylon 0.265" x 0.625" Part #054071



b) (2) Screw, Sheet Metal, Blk Ox. 1/4"Hex Washer Head, #8-18x1" Part # 016055



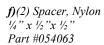
h) (2) Washer, Nylon 0.203" x 0.885" Part #054080



k) (2) Mud Flap Clip Passenger Side Part #769309



c) (4) Screw, Sheet Metal, Blk Ox. 1/4"Hex Washer Head, #8-18x1.25" Part # 016061









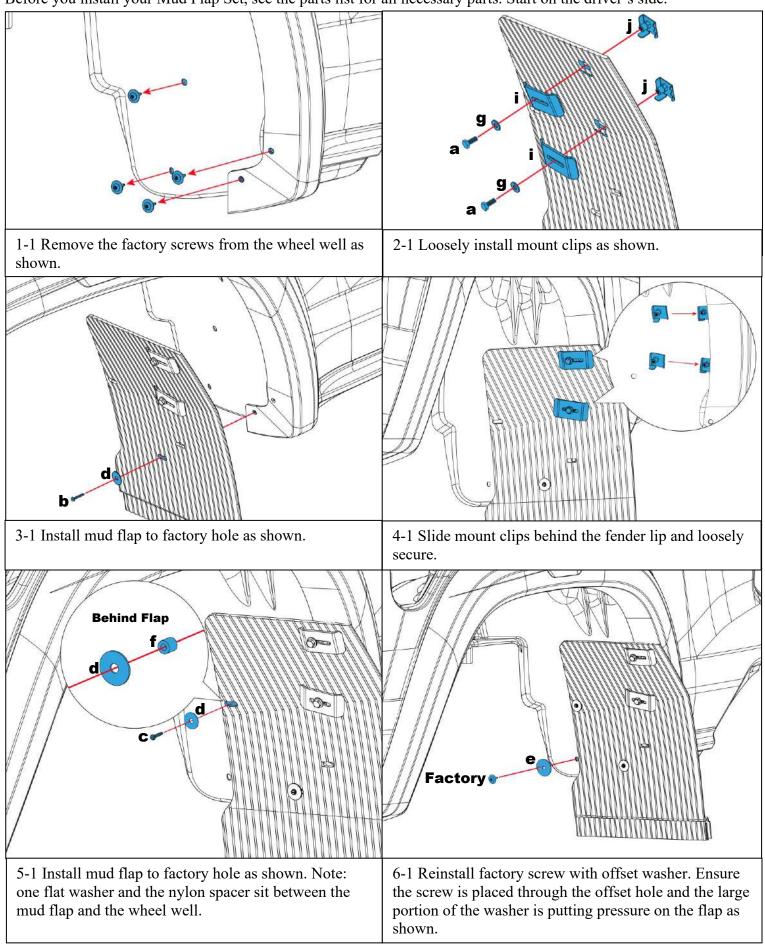


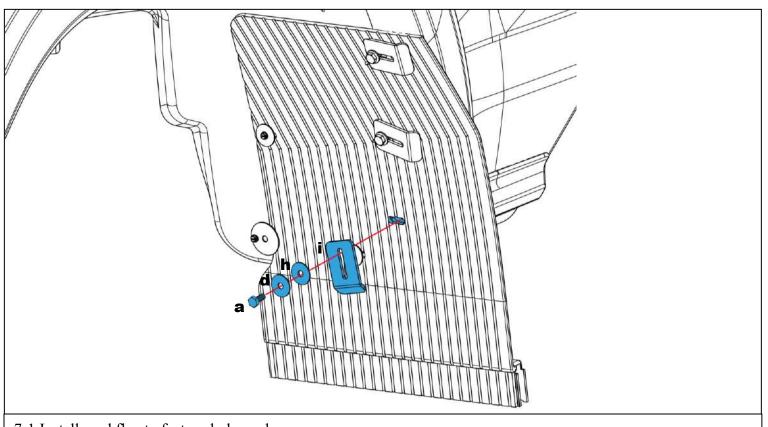




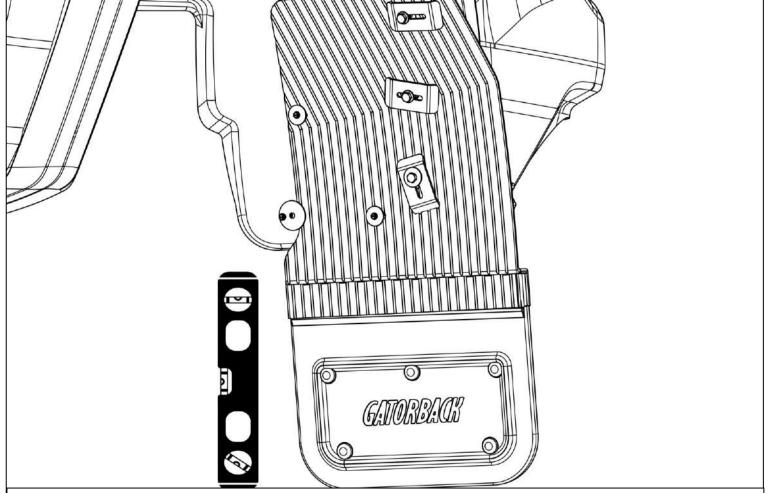
MUD FLAPS:

Before you install your Mud Flap Set, see the parts list for all necessary parts. Start on the driver's side.





7-1 Install mud flap to factory hole as shown.



8-1 Using a bubble level or other levelling tool, ensure that the mud flap is level. Tighten fasteners. Be sure to align the u-clamps so they are adding pressure to hold the mud flap tight against the wheel well.

Repeat procedure for passenger side.

ASSEMBLY OF NYLON MUD FLAPS:

- 1. Remove locking caps from nylon upper mounts and set aside for reinstallation.
- 2. Remove and discard the plastic strip inside the track at the bottom of the nylon upper mount.
- 3. Slide rubber guide into track of nylon upper mount.
- 4. Reinstall locking cap(s) on bottom of nylon upper mount. **Note: To fully lock this cap into place, you should hear two clicks.** When the cap is fully locked, it will be even with the offset part of the upper mount.
- 5. Repeat Procedure for second mud flap.

