



2025-C Chevy Blazer EV

Mud Flap Set, Front

Mounting Diagram & Instructions

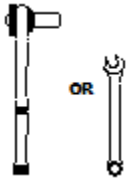
Kit# GCR224F

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



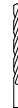
TOOLS REQUIRED-



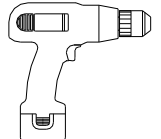
1/4", 3/8", 7/16" and 7mm
Open or Socket Wrenches



T15 Torx
Bit



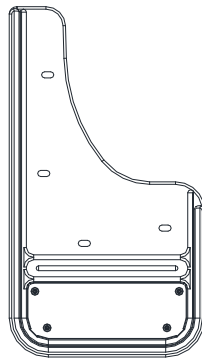
1/4" Drill
Bit



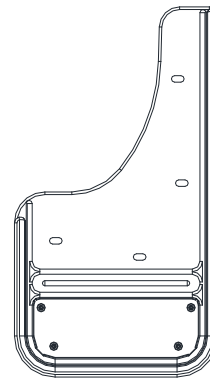
Electric or Rechargeable
Drill

FLAPS

(1) Flap Assembly,
Front, DS

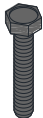


(1) Flap Assembly
Front, PS



PARTS BAG #771381

a) (2) Machine Screw
10-24 x 1", SS, Blk Ox.
Part #012050



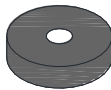
b) (2) Capscrew
1/4-20 x 3/8", SS, Blk Ox.
Part #014069



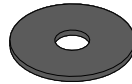
c) (4) Sheet Metal Screw
8-18 x 1.25", SS, Blk Ox.
Part #016061



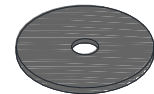
d) (4) Spacer Washer, HDPE
5/16" x 1" x 1/4"
Part #018036



e) (2) Washer, Flat
0.281" x 1", SS, Blk Ox.
Part #018069



f) (4) Washer, Flat
0.203" x 1", SS, Blk Ox.
Part #018070



g) (4) Washer, Offset
0.203" x 1.5", SS, Blk Ox.
Part #018080



h) (2) Lock Washer
#10 Helicoil, SS
Part #024001



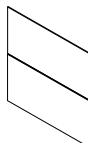
i) (2) Hex Nut
#10-24, SS
Part #025003



j) (2) Spring Nut
1/4-20 x 0.54" Reach, SS
Part #028010



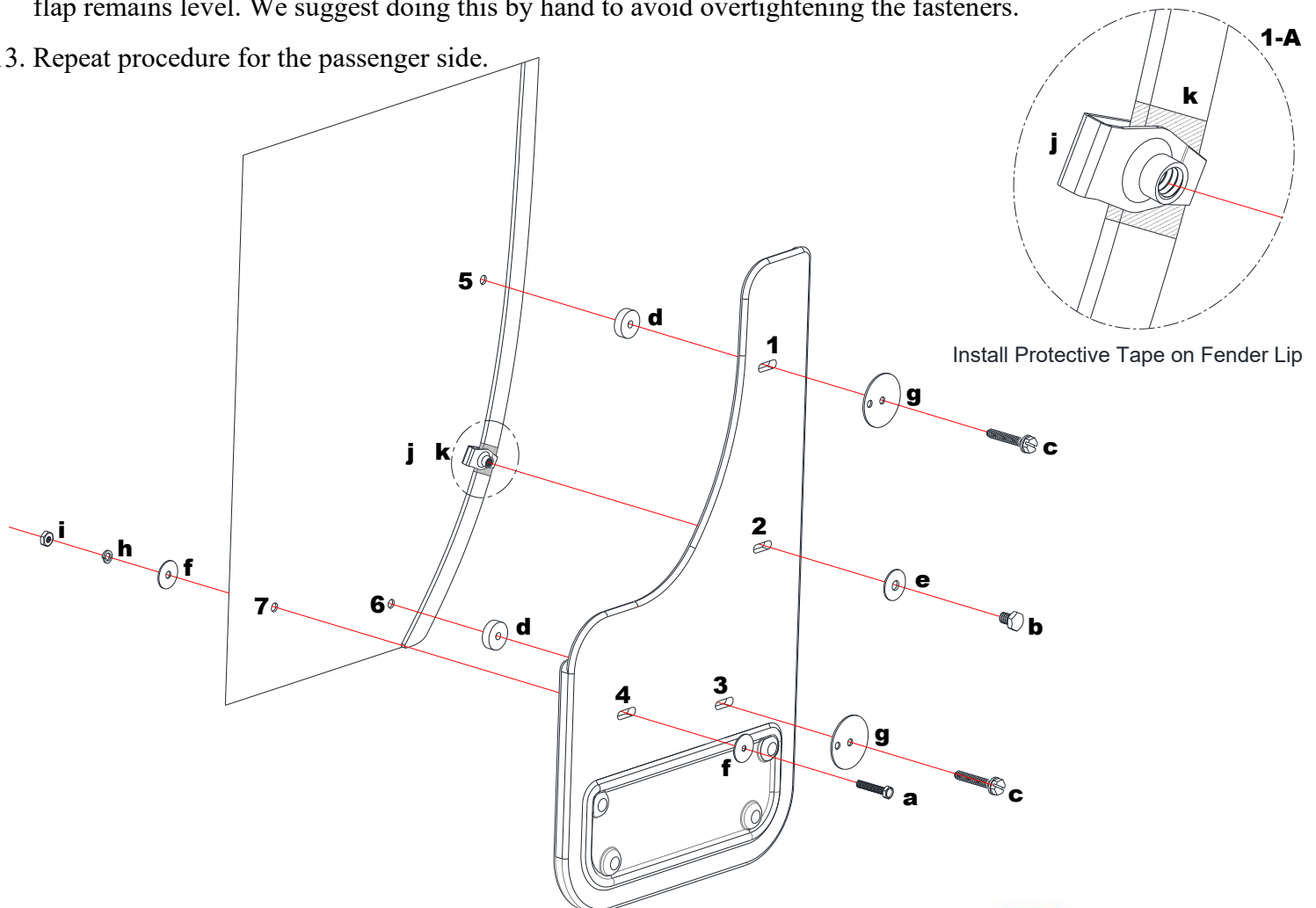
k) (1) Protective Tape
2 piece
Part #770681



INSTALLATION (For ease of installation it is suggested that the wheel be removed)

1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. Remove the 2 factory screws from the wheel facing side of the fender on holes 5 & 6.

3. Loosely install mud flap hole 3 to factory hole 6 using a sheet metal screw (c) and offset washer (g), placing a spacer washer (d) between the mud flap and the liner.
4. Loosely install mud flap hole 1 to factory hole 5 using a sheet metal screw (c) and offset washer (g), placing a spacer washer (d) between the mud flap and the liner.
5. Holding the mud flap level, mark the fender through mud flap hole #2.
6. Remove hardware from mudflap hole #1 and pull flap away from fender.
7. Place protective tape (k) over the mark made on the fender lip in step 5, then install the spring nut (j) over the tape (k). See Diagram 1-A.
8. Reinstall mudflap hole #1 to factory hole #5 using the same hardware as you did in step 4.
9. Loosely install mud flap hole 2 to spring nut (j) using a sheet metal screw (b) and offset washer (e).
10. Using a bubble level or square, ensure that the mud flap is level. Viewing the vehicle from the back, the outer edge of the mud flap should appear parallel to the tire.
11. Tighten all fasteners.
12. Remove 2 factory screws from underside of fender to gain access to the back of the liner.
13. Using a ¼" drill bit, drill a hole through the liner using mud flap hole 4 as a guide.
11. Secure mud flap hole 4 through the newly drilled hole 7 using a machine screw (a) and flat washer (f) and secure at the back using a flat washer (f), lock washer (h), and hex nut (i)
12. Reinstall factory hardware on the underside of the fender and carefully tighten all fasteners while ensuring that the flap remains level. We suggest doing this by hand to avoid overtightening the fasteners.
13. Repeat procedure for the passenger side.



Please check out our YouTube channel to see an install video for this application.





2025-C Chevy Blazer EV

Mud Flap Set, Rear

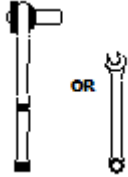
Mounting Diagram & Instructions

Kit# GCR224R

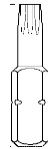
IMPORTANT:

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TOOLS REQUIRED-



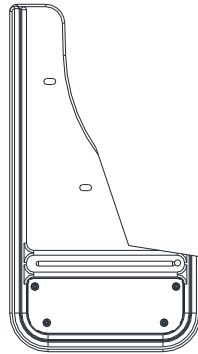
1/4", 7/16" and 7mm
Open or Socket Wrench



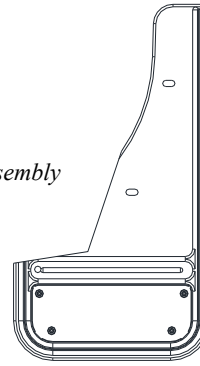
T15 Torx
Bit

FLAPS

(1) Flap Assembly,
Rear, DS



(1) Flap Assembly
Rear, PS



PARTS BAG #771382

a) (2) Capscrew
1/4"-20 x 3/4", SS, Blk Ox.
Part #014070



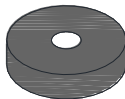
b) (4) Sheet Metal Screw
8-18 x 1", SS, Blk Ox.
Part #016055



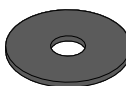
c) (2) Sheet Metal Screw
8-18 x 1.5", SS, Blk Ox.
Part #016063



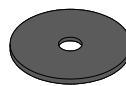
d) (2) Spacer Washer, HDPE
5/16" x 1" x 1/4"
Part #018036



e) (2) Washer, Flat
0.281" x 1", SS, Blk Ox.
Part #018069



f) (4) Washer, Flat
0.203" x 1", SS, Blk Ox.
Part #018070



g) (2) Washer, Offset
0.203" x 1.5", SS, Blk Ox.
Part #018080



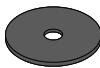
h) (2) Lock Washer
1/4" Helicoil, SS, Blk. Ox.
Part #024012



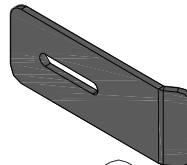
i) (2) Hex Nut
1/4"-20, SS, Blk Ox.
Part #025038



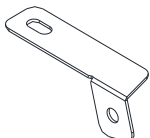
j) (2) Washer, Flat
0.203" x 0.885", Nylon
Part #054080



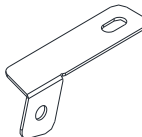
k) (2) J-Clamp
1.5" x 4"
Part #769802



l) (1) Bracket
Driver Side
Part #771379



m) (1) Bracket
Passenger Side
Part #771380

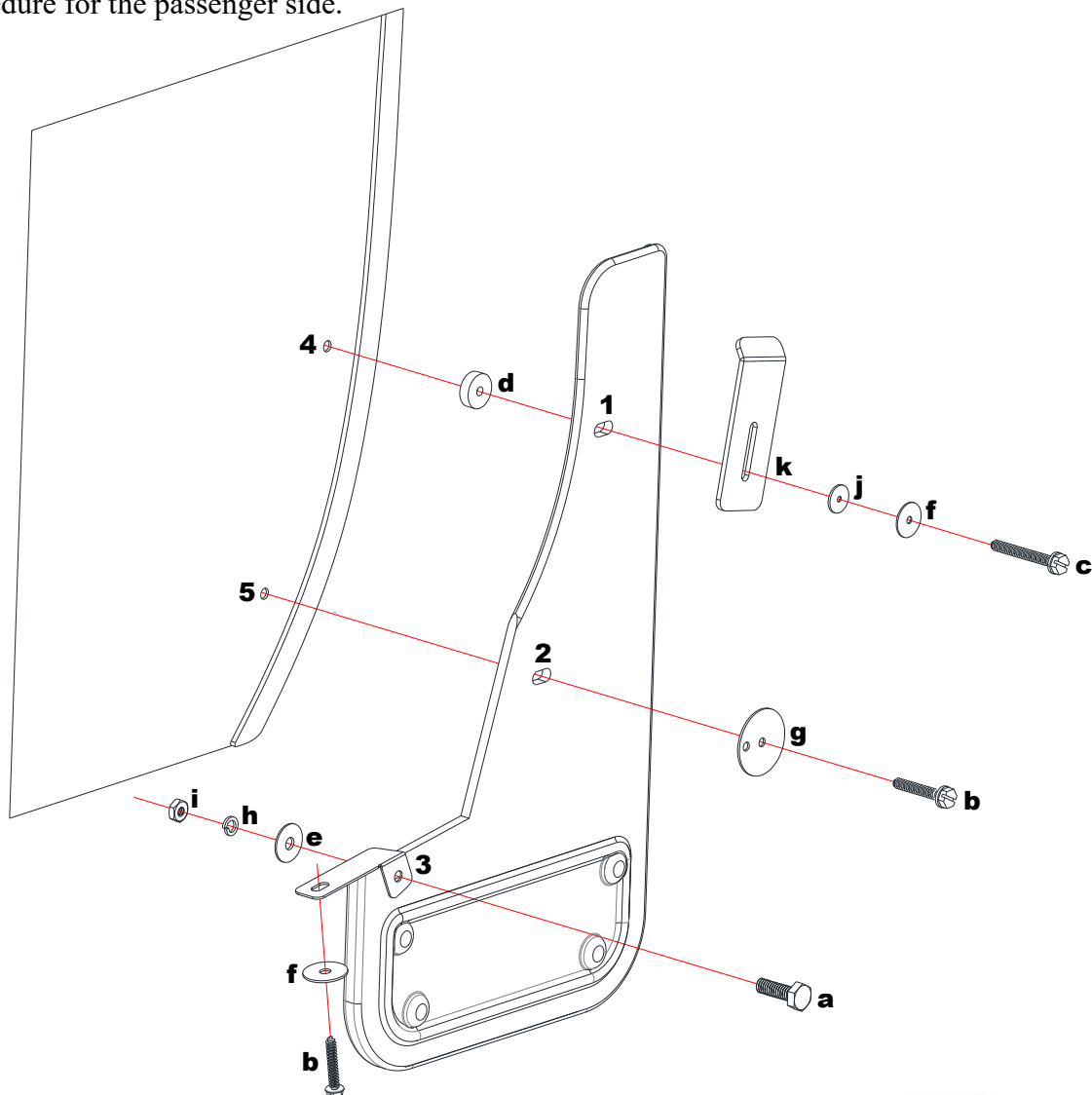


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INSTALLATION *(For ease of installation it is suggested that the wheel be removed)*

1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. Remove the 2 factory screws from the wheel facing side on holes 4 & 5 and 1 factory screw from the underside of the fender.
3. Loosely install the bracket to the factory hole on the underside of the fender through the liner using a sheet metal screw (b) and flat washer (f).
4. Loosely install mud flap hole 2 to factory hole 5 using a sheet metal screw (b), and flat washer (g).
5. Loosely install mud flap hole 1 to factory hole 4 using a sheet metal screw (c), flat washer (f), nylon washer (j), and J-clamp (k), placing a spacer washer (d) between the flap and the fender lip. Make sure the J-clamp (k) is angled as shown in the diagram.
6. Loosely install mud flap hole 3 to bracket using a capscrew (a) and secure at the back using a flat washer (e), lock washer (h), and hex nut (i).
7. Using a bubble level or square, ensure that the mud flap is level. Viewing the vehicle from the back, the outer edge of the mud flap should appear parallel to the tires and then carefully tighten all fasteners. We suggest doing this by hand to avoid overtightening the fasteners.
8. Repeat procedure for the passenger side.



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