

23-C Ford F-250/F-350,

Mud Flap Set, Front **Mounting Diagram & Instructions**

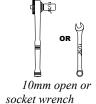
IMPORTANT:

The manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

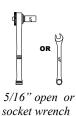
Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts.

All hardware should be loosely installed until all mounting points have been installed and flap has been levelled. It is suggested that final tightening of hardware be done with hand tools to avoid over-tightening.

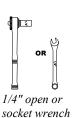
TOOLS REQUIRED:





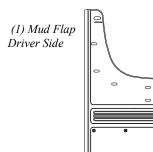


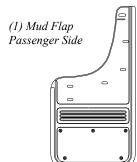




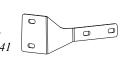


FLAPS & BRACKETS

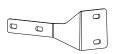












PARTS BAG #770760

a) (2) Capscrew, SS, Blk Ox. 1/4"-20UNC x 3/8" Part # 014069



b) (2) Capscrew, SS, Blk Ox. $\frac{1}{4}$ " – 20UNC x 3/4" Part # 014070



c) (4) Capscrew, SS, Blk Ox. 1/4"-20UNC x 1" Part #014073



d) (4) Sht Mtl Screw 8-18 x 1.25" SS Blk Ox Part #016061



e) (4) Washer, Flat 0.281" x 1", SS Part #018068



f) (6) Washer, Flat 0.281" x 1" SS Blk Ox. Part # 018069



g) (4) Washer, Flat 0.203" x 1" SS Blk Ox Part # 018070



h) (4) Washer, Lock 1/4" Helicoil, SS Part # 024000



i) (4) Hex Nut 1/4"-20, SS Part # 025000



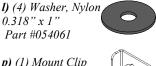
j) (4) Flange Nut, M6, Serrated Part #025025



k) (2) Spring Nut 1/4"-20UNC, 0.54", SS Part #028010



0.318" x 1" Part #054061



m) (2) Washer, Nylon 0.38"x0.625" Blk Part #054071



n) (2) Washer, Nylon 0.281" x 1" Blk Part # 054084



o) (2) J-Clamp 1.5" x 2.5" Part #767417

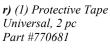


p) (1) Mount Clip Part # 769308



q) (1) Mount Clip Part #769309

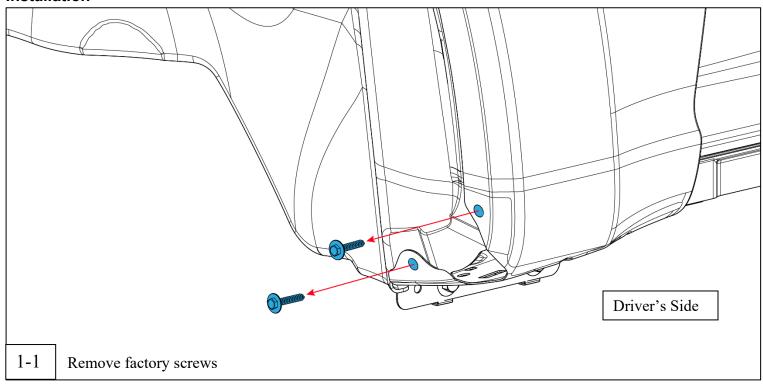


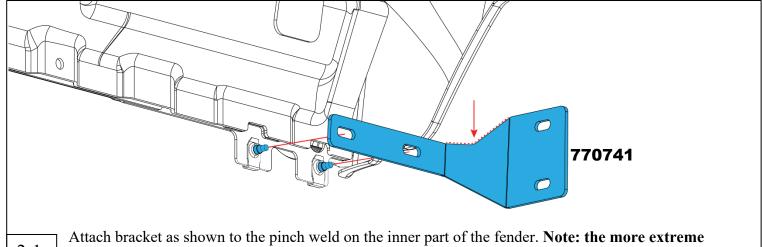




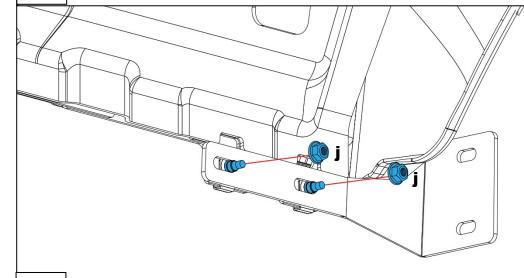


Installation

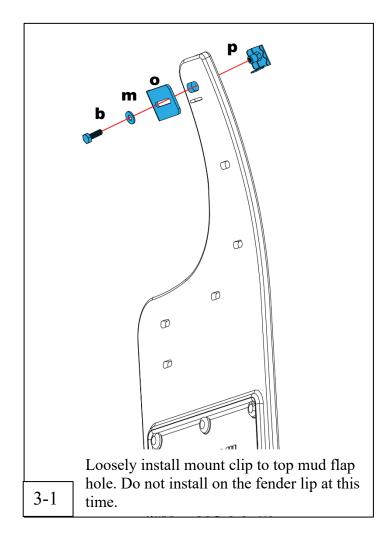


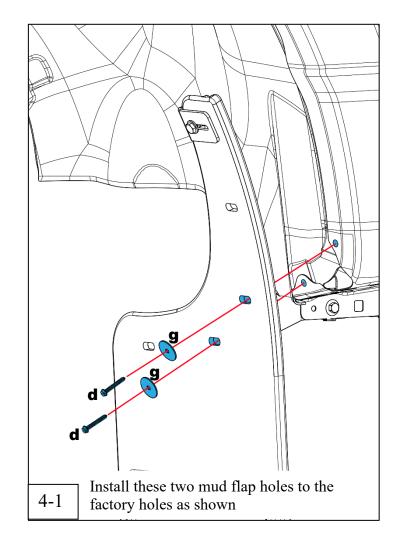


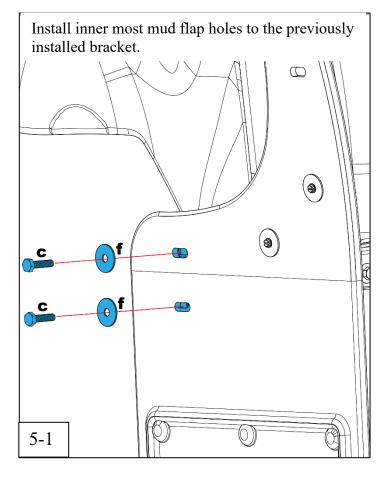
Attach bracket as shown to the pinch weld on the inner part of the fender. **Note: the more extreme** angle faces upward to clear the factory liner

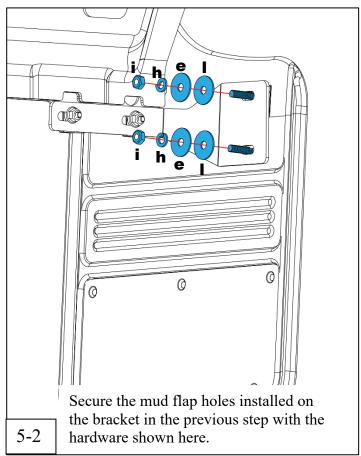


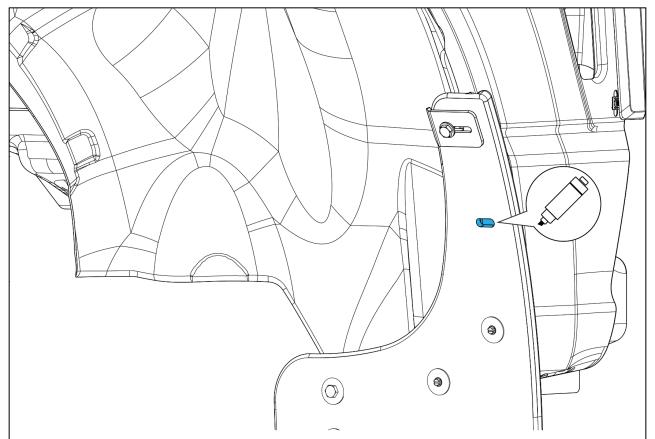
2-2 Secure bracket to factory bolts using supplied flange nuts (j)







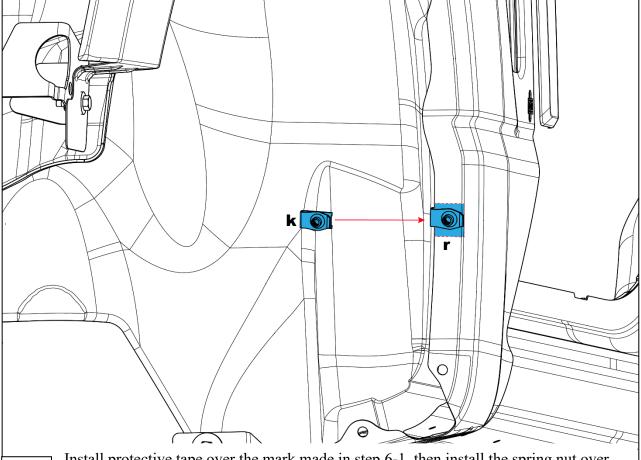




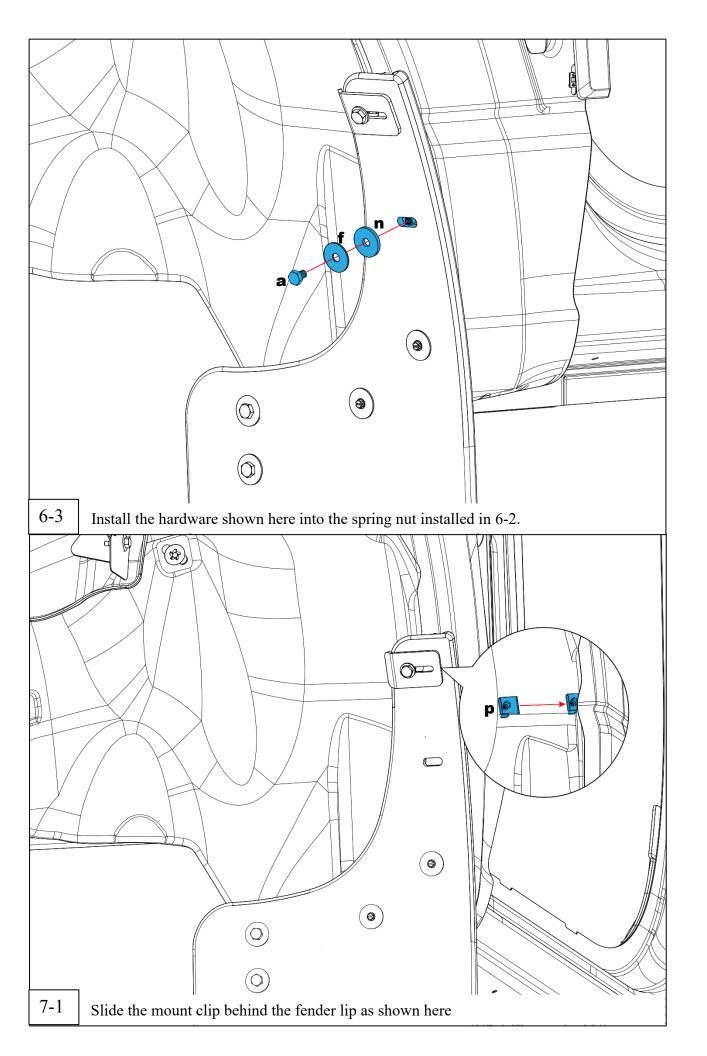
With the mud flap held tight to the fender lip, mark the fender through the remaining mud flap hole. This provides a guide for installing the protective tape and spring nut as shown in 6-2.

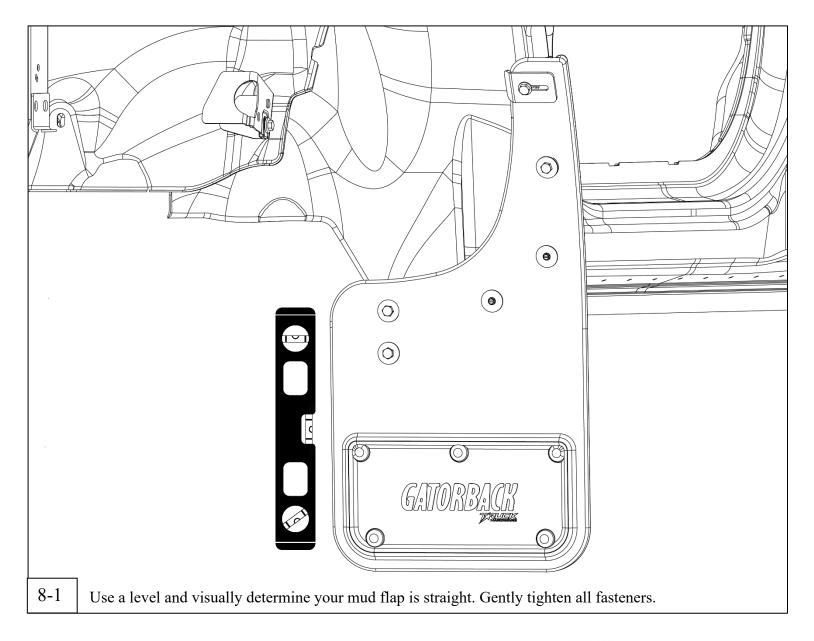
6-1

6-2



Install protective tape over the mark made in step 6-1, then install the spring nut over the tape.





Please check out our YouTube channel to see an install video for this application





23-C Ford F-250/F-350,

Mud Flap Set, Single Rear Wheel **Mounting Diagram & Instructions**

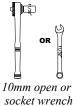
IMPORTANT:

The manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

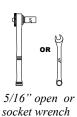
Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts.

All hardware should be loosely installed until all mounting points have been installed and flap has been levelled. It is suggested that final tightening of hardware be done with hand tools to avoid over-tightening.

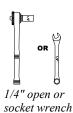
TOOLS REQUIRED:







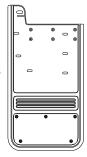


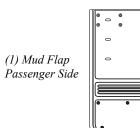


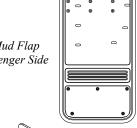


FLAPS AND BRACKETS









(1) Threaded Bracket Driver Side Part #770745



(1) Threaded Bracket Passenger Side Part #770746



(1)Mount Bracket Driver Side Part #770743



c) (4) Capscrew, SS, Blk Ox.

 $\frac{1}{4}$ " – 20UNC x 3/4"

g) (10) Washer, Flat

0.281" x 1" SS Blk Ox.

Part # 014070

Part # 018069

k) (2) Flange Nut

1/4"-20, Serrated

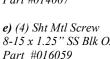
Part #025034

(1) Mount Bracket Passenger Side Part #770744



PARTS BAG #770761





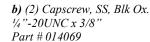


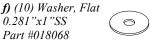






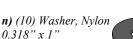






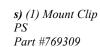


Part #0`54061

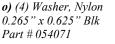




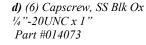


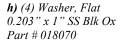


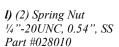


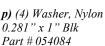


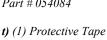


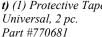












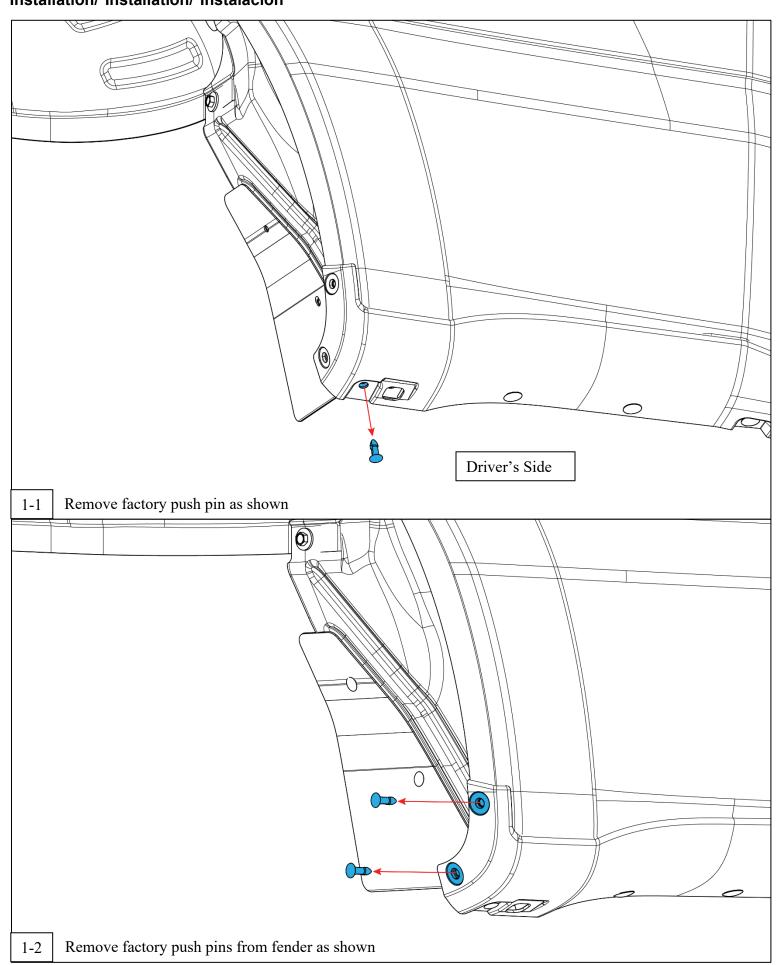


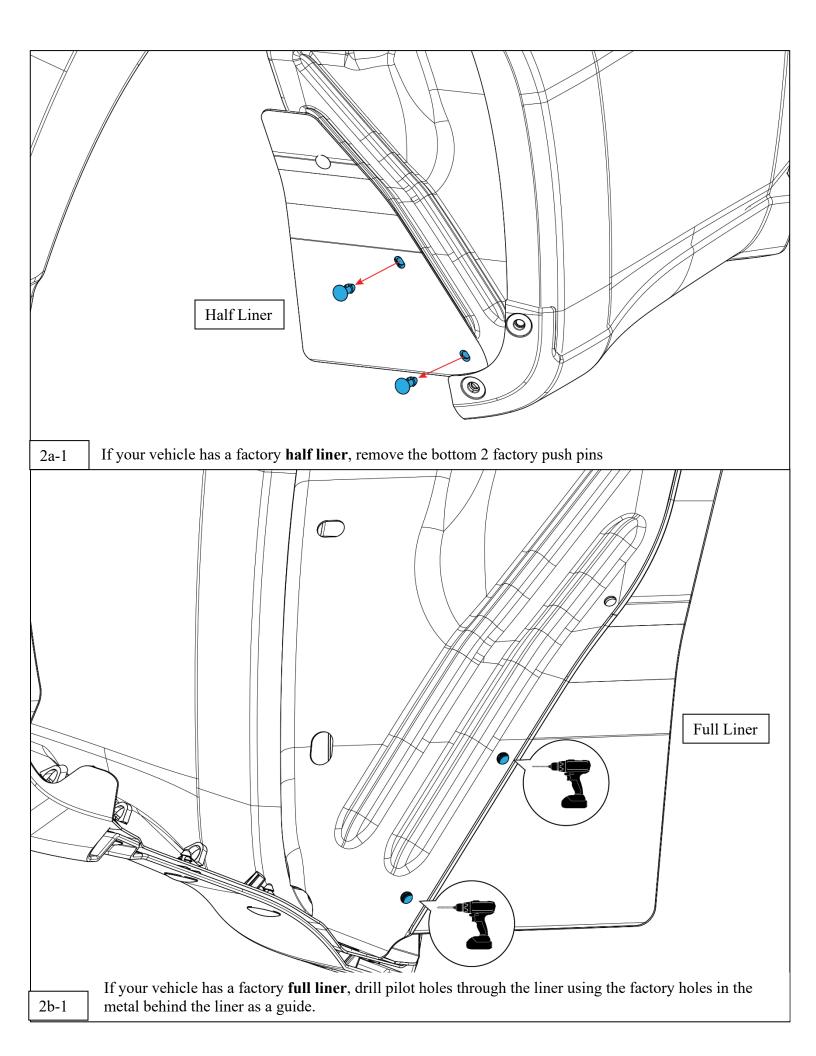


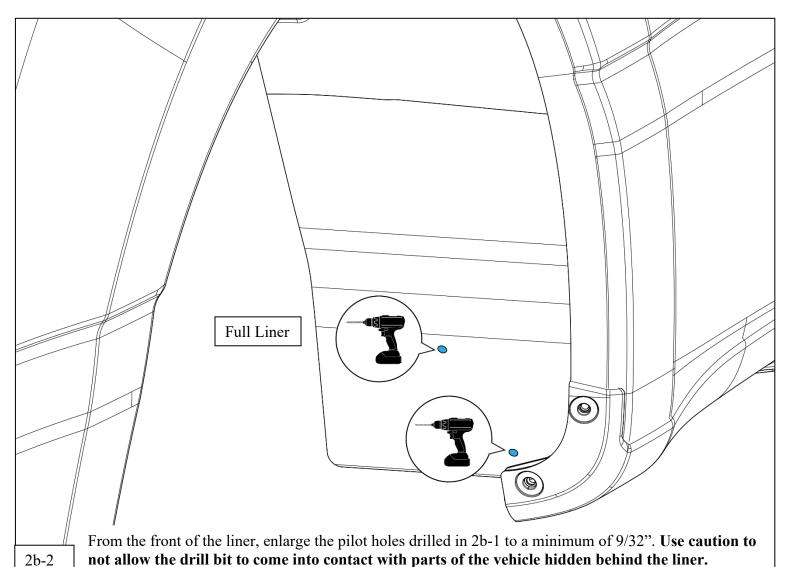


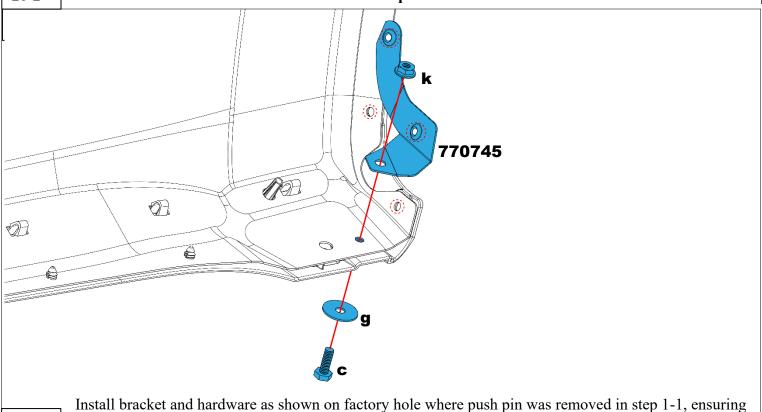


Installation/ Installation/ Instalación



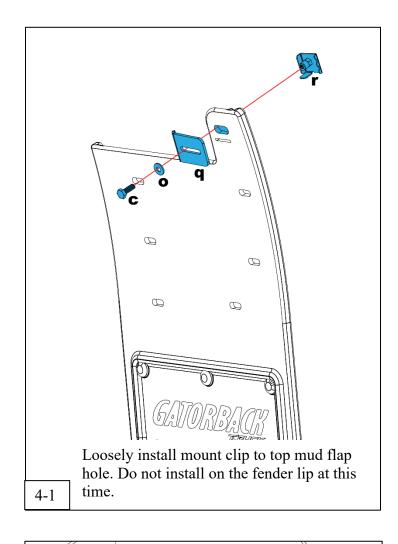


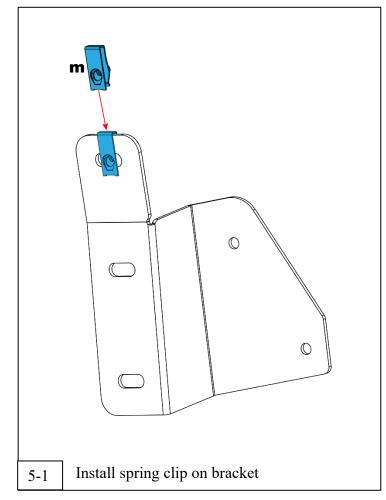


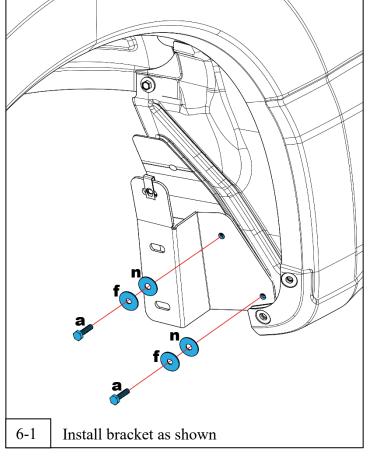


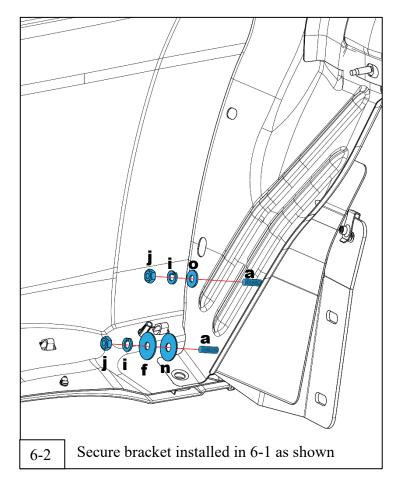
the threaded holes in the bracket line up with the factory holes in the fender lip

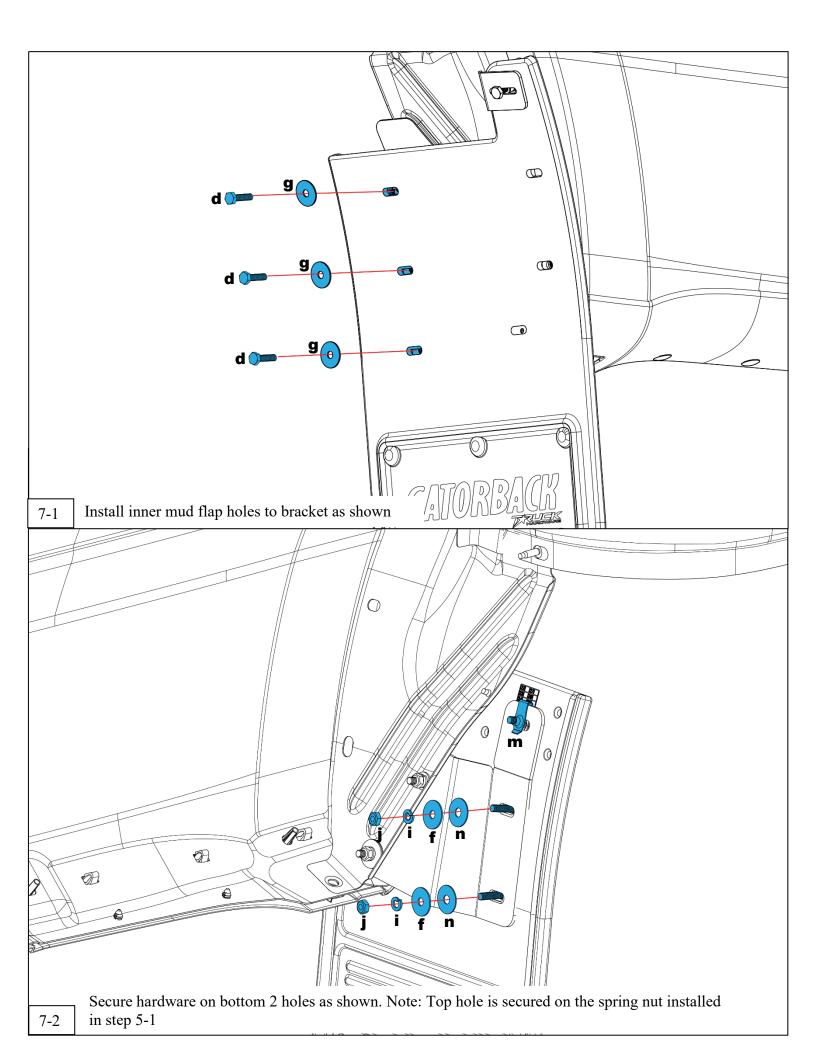
3-1

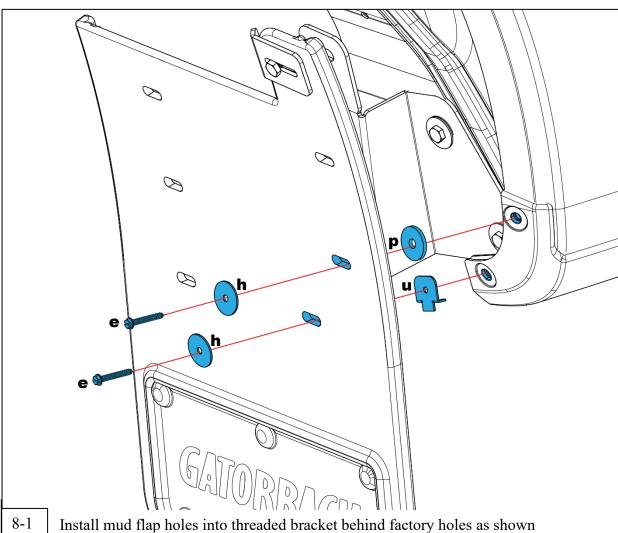


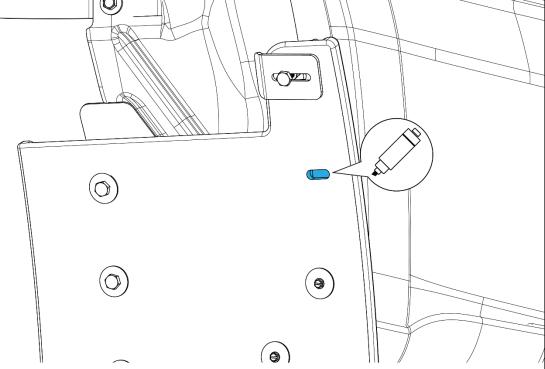






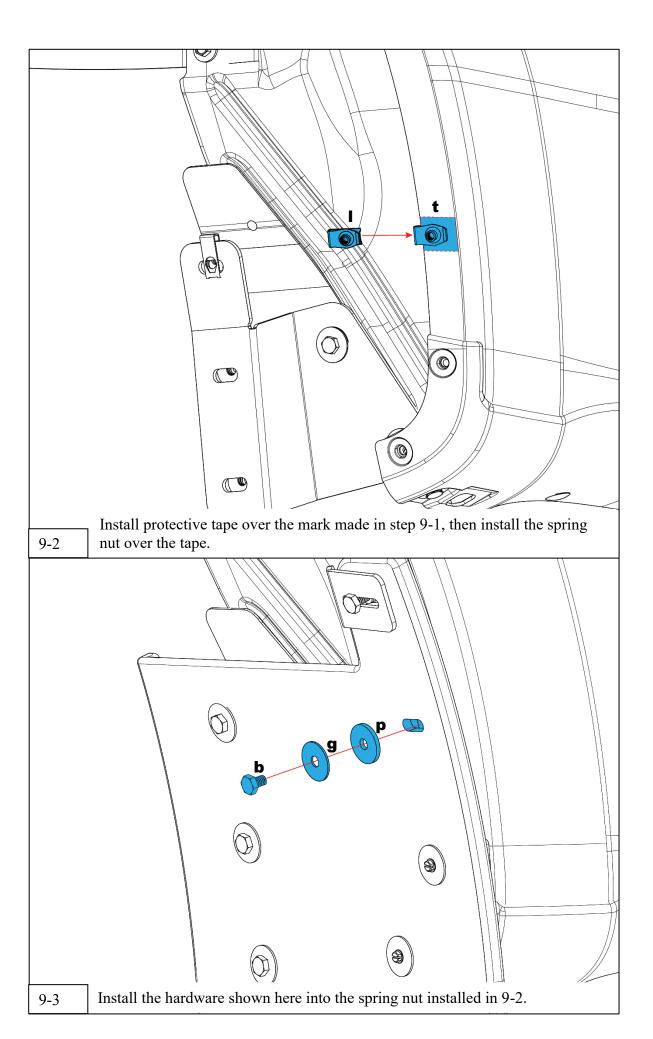


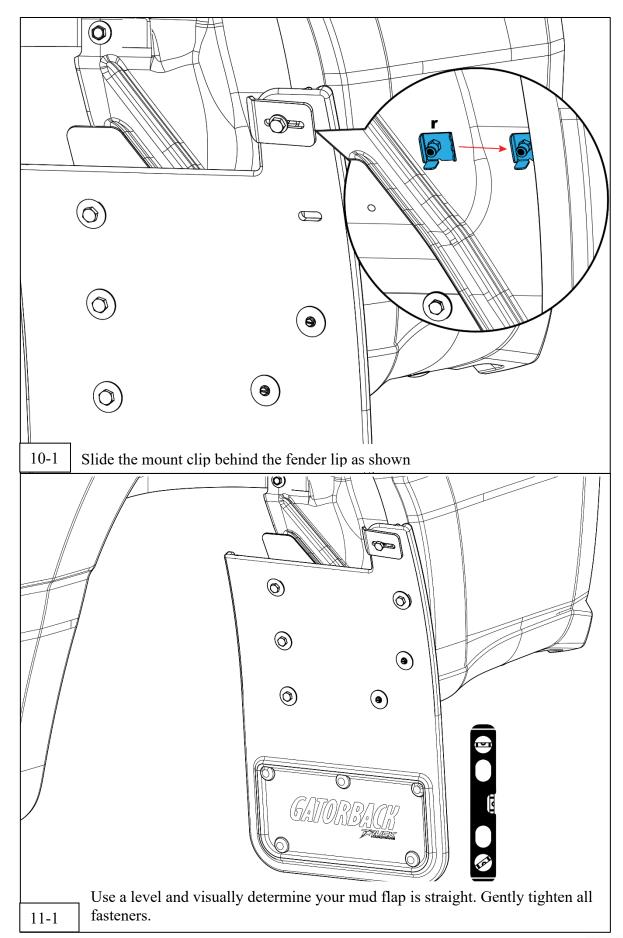




With the mud flap held tight to the fender lip, mark the fender through the remaining mud flap hole. This provides a guide for installing the protective tape and spring nut as shown in 9-2.

9-1





Please check out our YouTube channel to see an install video for this application



