

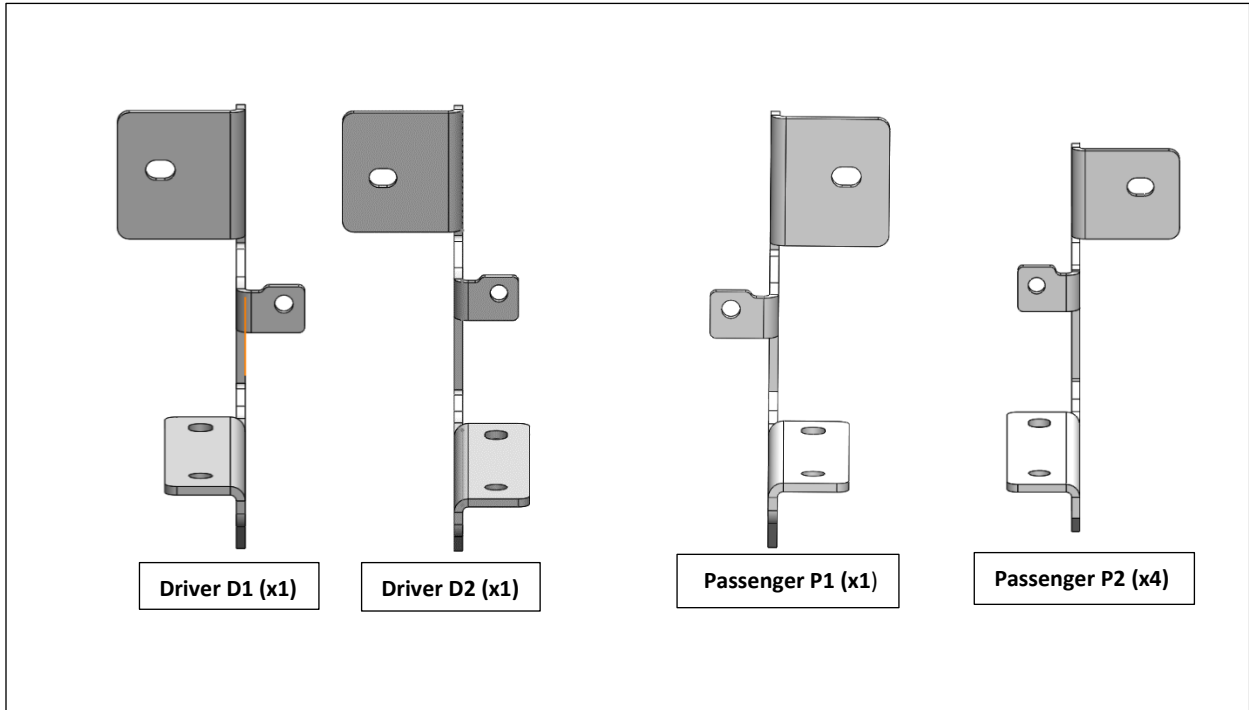


I-SHEET PART NUMBER: INST-00219  
 PART NUMBER: **GFM07SV-TX**  
 PRODUCT: **GROWLER RUNNING BOARD**  
 APPLICATION: **13-24 MERCEDES SPRINTER VAN**

HARDWARE DESCRIPTION		QTY.
<b>HWKT-08100X</b>		
MSTR-00893X	FLBW MASTER DRAWING, MM	14
CLIP-00643X	M8-1.25 x 20MM-BARREL CLIP	7
MSTR-00690X	M8 FLANGED NUT	7

PARTS INCLUDED	QTY
31" Running board	1
98" Running board	1
Mounting brackets	7

Mounting Bracket Identifier



## DRIVER SIDE INSTALL

**Step 1.** Under the driver side door, there will be three body plugs. Starting from the front, remove the second and third body plug.



**Step 2.** Using a utility knife, remove the undercoating from the right side of the first plug that was removed in step .



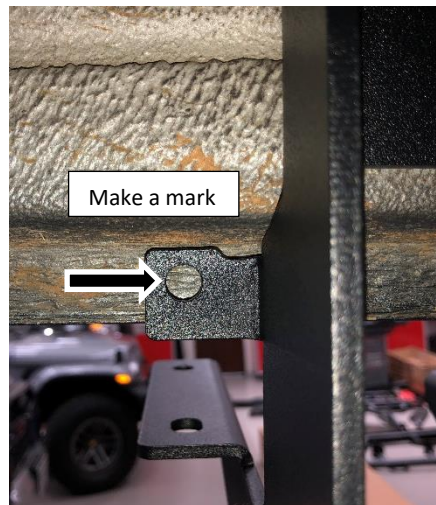
**Step 3.** Next, measure over  $\frac{1}{2}$ " and make a mark. Use a punch to make a mark to drill. Use a  $\frac{3}{8}$  drill bit to drill your hole. **NOTE: Using a smaller bit for a pilot hole is recommended.**



**Step 4.** Insert one of the supplied M8 U-nuts and align with the drill hole.

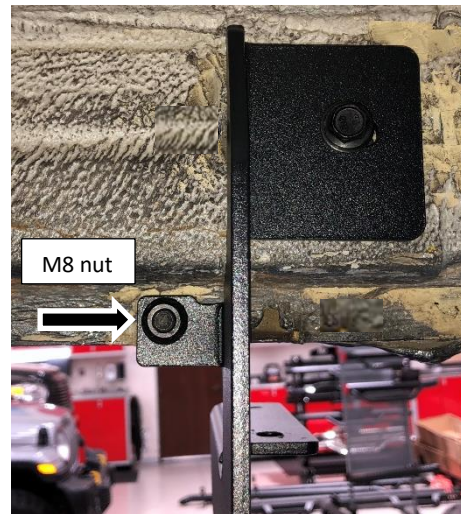
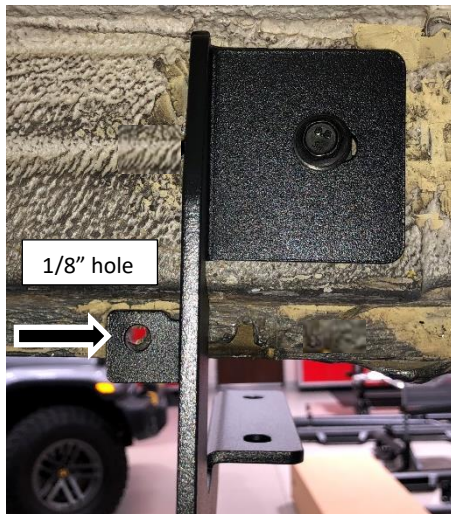


**Step 5.** Install Driver 1 bracket (**D1**) using the supplied M8x30mm hex bolt and snug tight. Next, insure the flat mounting surface of the bracket is level and make a mark through the lower mounting hole on to the pinch weld.





**Step 6.** Use a punch to mark center and drill a 1/8" hole. Install a supplied M8x30mm hex bolt with nut and leave loose. **NOTE: The M8 bolt and nut will install from the outside of the pinch weld.**

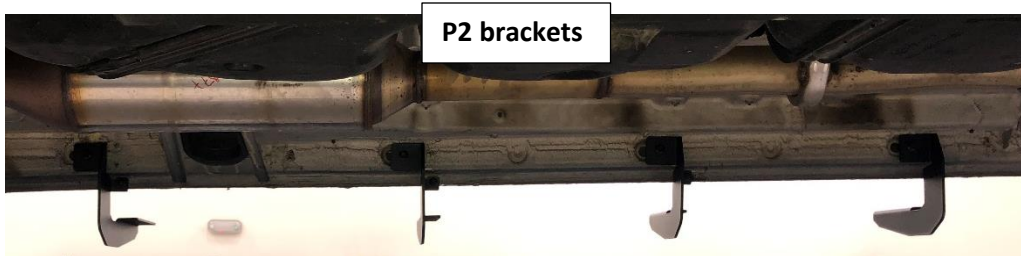
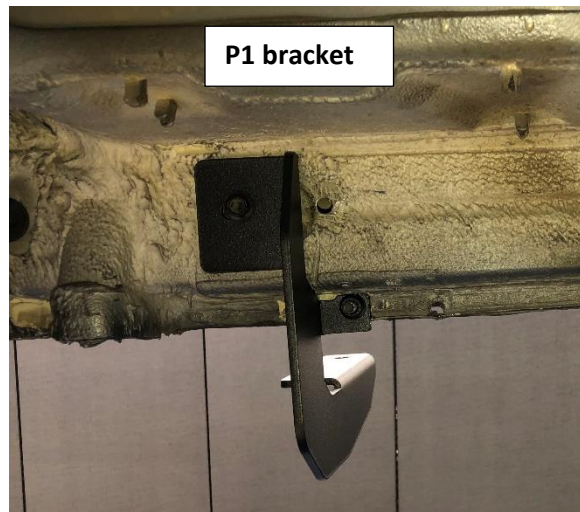


**Step 7.** Follow same steps with Driver side 2 (D2) bracket.



**PASSENGER SIDE INSTALL**

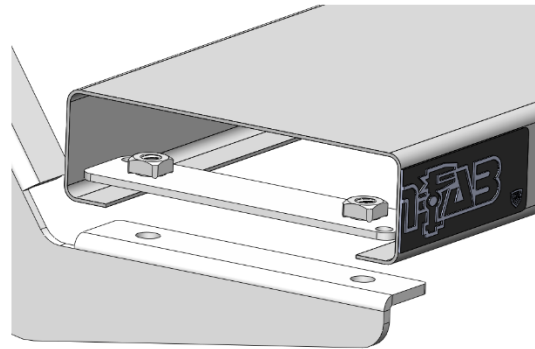
**Step 1.** To install passenger side 1 (P1) bracket and (P2) brackets, repeat passenger side steps 1-6.



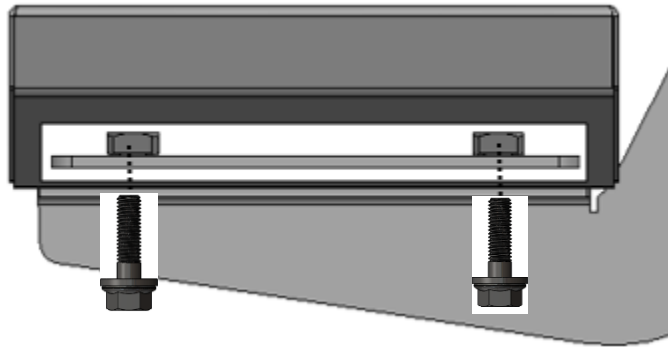
## GRIP STRUT INSTALL

***NOTE: All brackets should be loose at this time.***

- Step 1:** Set the running board along the top of all 2 brackets and center along the cab.
- Step 2:** Insert the supplied threaded bracket (x2) inside the running board lip over the top of each bracket.
- Step 3:** With the supplied 3/8" x 1" hex bolts, secure each mounting location and leave loose.



**Step 4:** After final adjustment, tighten all running board threaded mounts to (25-30 ft./lbs. torque)



**Step 5:** Tighten all mounting brackets to 18-22 ft/lbs. torque.