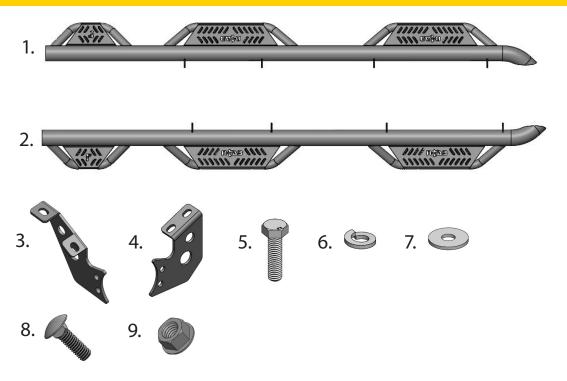
PODIUM STEP

INST-02439



Components and Hardware: HWKT-03567X



Components and Hardware:

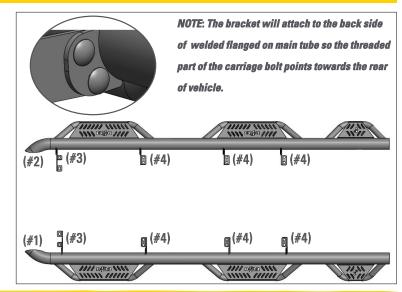
1. Driver side step	(1)
2. Passenger side step	(1)
3. Mounting bracket "A"	(2)
4. Mounting bracket "B"	(6)
5. M8x30mm hex head bolt	(16)
6. M8 lock washer	(16)
7. M8 flat washer	(16)
8. M10x25mm carriage bolt	(16)
9. M10 flanged hex nut	(16)

Tools for Installation:

- 13mm socket
- 17mm socket
- Ratchet wrench

INSTALL

Step 1. Install (#3)x1 bracket, (#4)x3 bracket to (#1) driver and (#2) passenger side step using (#8)x8 M10x25mm carriage bolt and (#9)x8 M10 flanged hex nut and leave loose for now.

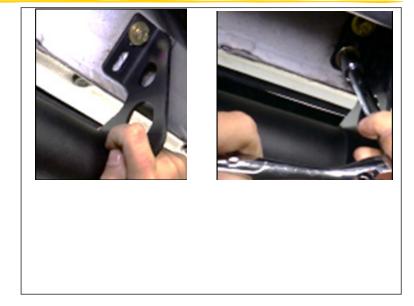


Step 2. Remove any OE running boards/steps and or hardware from (x3) mounting locations. Clean any dirt or debris from threaded holes.



Step 3. Carefully place step into place aligning brackets with (x3) mounting location.

Step 4. Use (#5)x2 M8x30mm hex bolt, (#6)x2 M8 lock washer and (#7)x2 M8 flat washer and start in center bracket and hand leave loose for now. This will allow the step to hang while installing the remaining hardware.



INSTALL

Step 5. Install the (#5) M8x30mm hex bolt, (#6) lock washer and (#8) ny-lock hex nut in the lower mounting locations and leave loose.

Step 6. After finial positioning, tighten the lower mounting position first, beginning with the rear bracket working your way up to the front bracket. (20 ft/lbs)



Step 7. Finish by tightening upper mounts. If M10x30mm bolts where used, torque to (**30 ft/lbs**) and (**20-25 ft/lbs**) for M8x30mm bolts.

Step 8. Tighten all mounting bracket at the main tube to (30 ft/lbs).

Step 9. Repeat process for passenger side.

