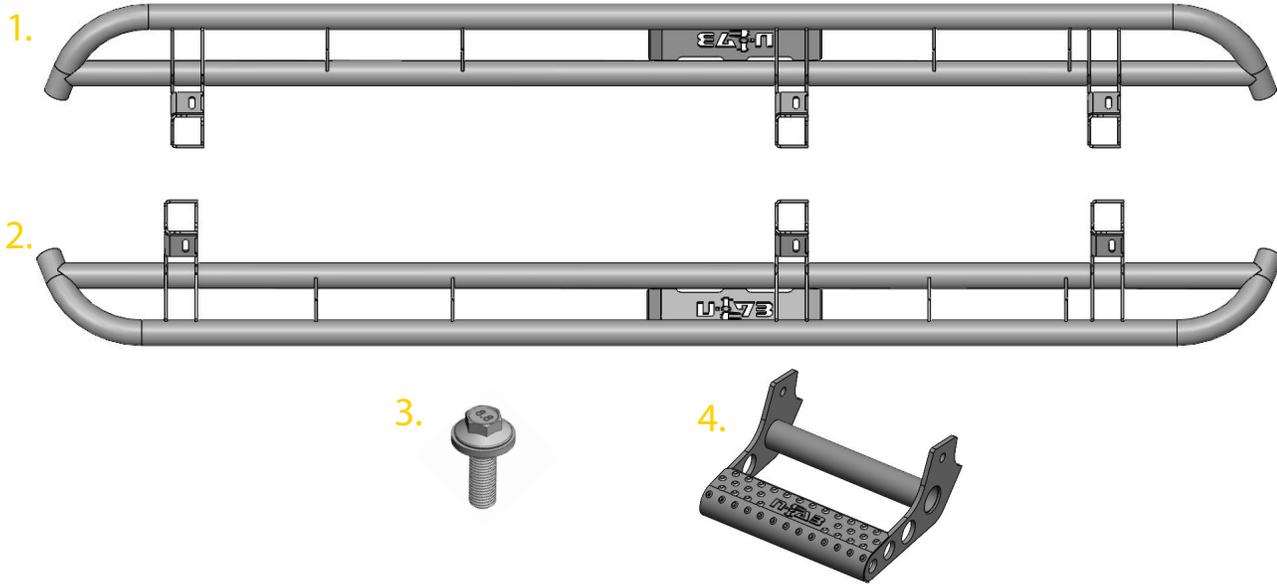


Components and Hardware: HWKT-05682X



(Only included with prt# N164RKRCCS4)

Components and Hardware:

- 1. Driver side rail.....(1)
 - 2. Passenger side rail.....(10)
 - 3. M8-1.25x30mm flanged hex bolt w/washer.....(12)
 - 4. Detachable step (Only included with prt# **N164RKRCCS4**).....(4)
- 1/2

Tools for Installation:

- 12mm socket
- Ratchet wrench
- 3/4" wrench (For detachable steps only)



DESERT BORN, ROAD READY.™

PART# N164RKRCRCC/N164RKRCRCCS4
17-23 TITAN/16-23 XD CREW CAB

RKR RAIL/STEP SYSTEM
INST-

INSTALL

Step 1. Remove factory running boards and or hardware if equipped and discard. You will see x3 section of threaded mounting locations.



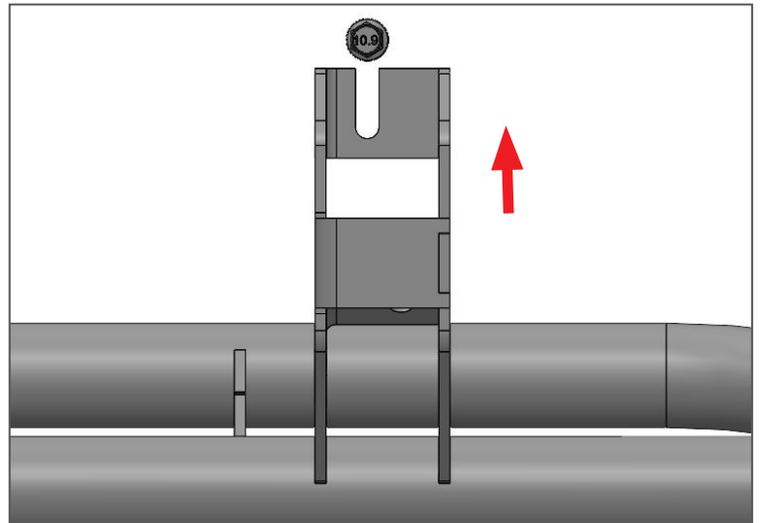
Step 2. Next, start x3 (#3) M8X30mm Hex Cap bolts in the upper mounts only and leave loose. **NOTE: Make sure you only engage enough threads so the bolt can easily slide through the upper mount attachment point.**

Step 3. Lift RKR rail assembly up into position aligning the step bracket with the 8mm OE mounts.

Step 4. Install the remaining M8x30mm hex bolts in the lower mounts and leave loose.

Step 5. After final adjustment, tighten the lower bolts first then the upper bolts. (15-20 ft/lbs)

Step 6. Repeat process for passenger side install.



Detachable step Install

(Purchased with prt# N164RKRCRCCS4)

Step 1. Attach the step to the mounts located in between the RKR rails using the supplied 1/2" x 1" flanged hex bolts and 1/2" flanged hex nuts. **NOTE: The step will mount to the left of the bracket opposite of the weld.**

Step 2. Tighten hardware to 65 (ft/lbs).

