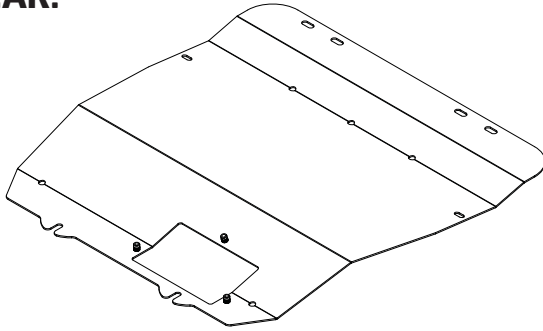
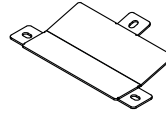


**\*will not fit Powerboost/Hybrid/Lightning**

**REAR:**



(1) Rear Skid Plate Part #702542

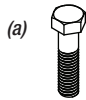


(1) Access Door Part #702543



(2) Z Bracket Part #702468

**PARTS BAG: #702481**



(4) Cap Screw 3/8" x 1.5" Part #014012



(4) Cap Screw 5/16" x 1" Part #014022



(8) Flat Washer 3/8" Part #018046



(4) Flat Washer 5/16" Part #018047



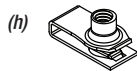
(4) Lock Washer 5/16" Part #024002



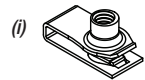
(8) Lock Washer 3/8" Part #024006



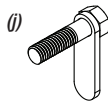
(1) Hex Nut 3/8" Part #025015



(4) Spring Nut 5/16" Part #028005



(4) Spring Nut 3/8" Part #028007



(1) T-Bolt Part #762236



(3) Cap Screw 3/8" x 1" Part #014042

*Please note: This skid plate was designed due to a location change of the oil drain which happened sometime in 2025. Please ensure that you have the right skid plate for your vehicle.*

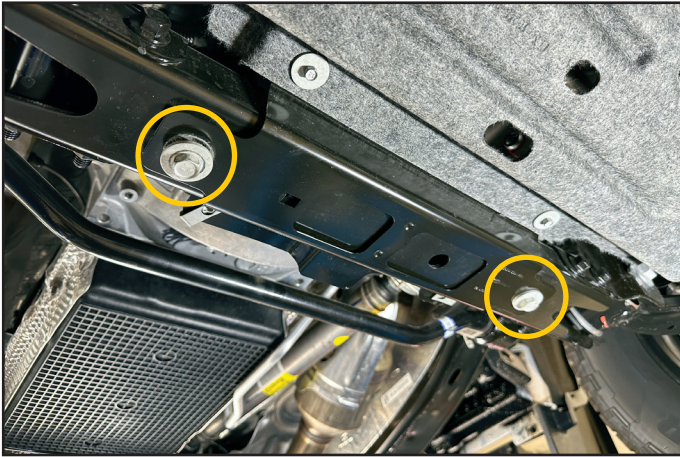


**INSTALLATION INSTRUCTIONS**

1. Before you install your 2025 F150 2.7L Skid Plate, see diagram & parts list to ensure all parts are accounted for.

## INSTALLATION INSTRUCTIONS

2. Using a 15mm wrench/socket, remove factory bolts seen here.



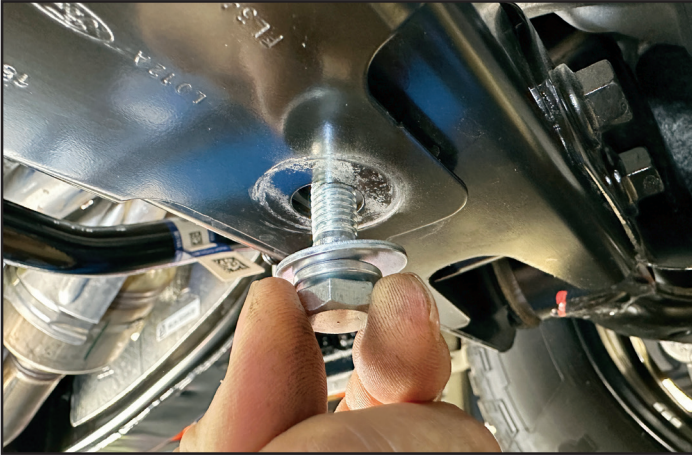
3. Pull down the factory shield to expose factory spring nuts, remove these & dispose.



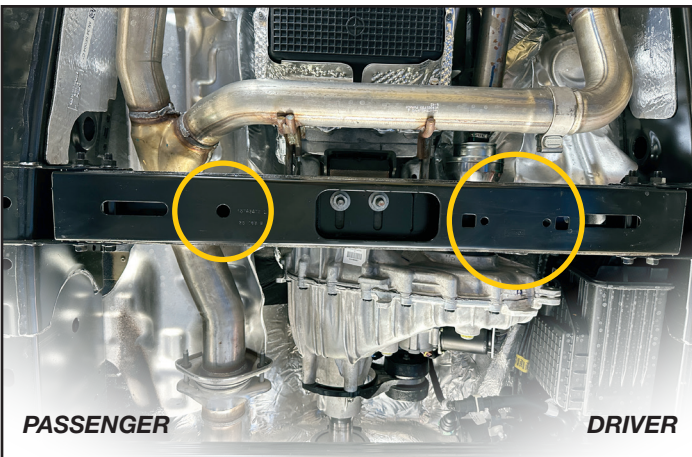
4. Install provided larger Spring Nut (i) in their place.



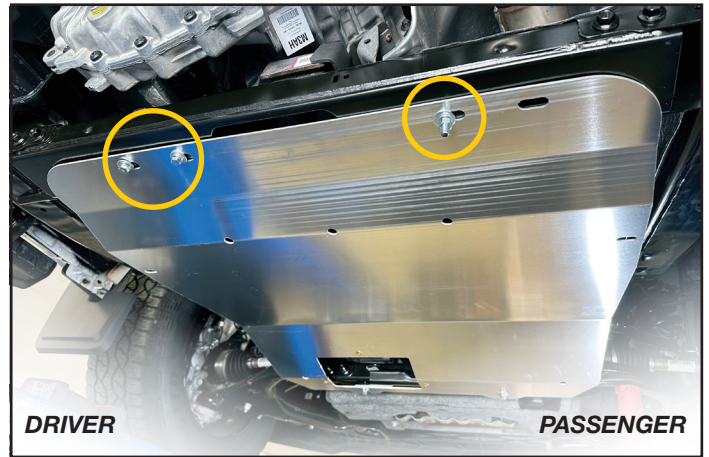
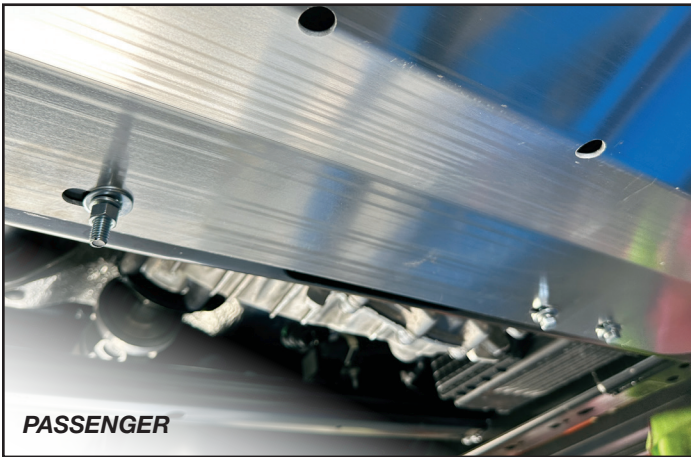
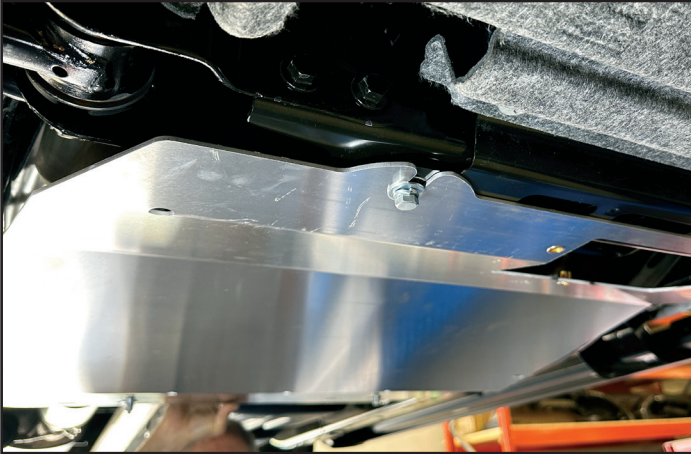
5. Loosely, reinstall the factory shield using capscrew (a), lock washer (f) & flat washer (c). This should be left loose enough that you can slide the skid plate into this space.



6. Next, move to the the rear cross member & install 2 of the spring nuts (h) onto the driver's side holes & the T-bolt (j) onto the passenger side as shown here.



7. Next, slide the skid plate in place at the front & then begin securing the rear. On the driver side, loosely install the skid plate into the spring nut using cap screw (b), lock washer & flat washer (d). On the passenger side loosely secure skid plate to T-bolt using flat washer (c), lock washer (f) & hex nut (g).



8. Next, install spring nuts (i) on each side of the frame as shown.



9. Now install spring nut (h) to the sides of the skid plate as shown



10. Loosely install the Side Support Brackets to the frame using a cap screw (a), lock washer (f) & flat washer (c). You will want to install loosely so you have some room for adjustment when installing the other side of the bracket to the skid plate

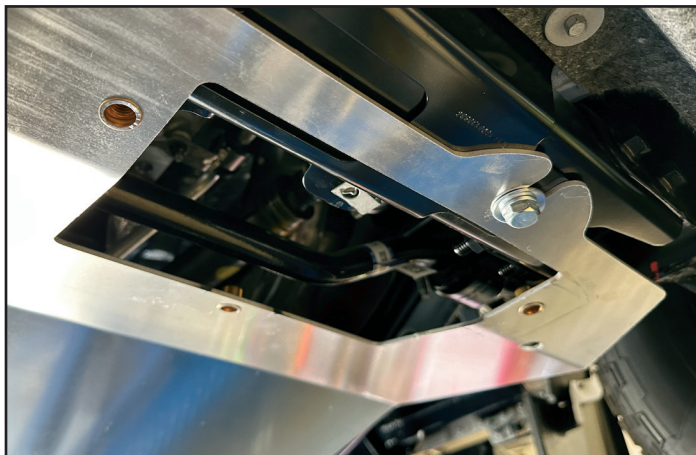


11. Now, loosely secure the support bracket to the skid plate using cap screw (b), lock washer (e) & flat washer (d)



12. Once completed, go through all attachment points & tighten all fasteners

13. Lastly, install the oil drain access panel using cap screw (k), Lock washer (f) & flat washer (c)



Check out our YouTube channel for install video

[www.truckhardware.ca](http://www.truckhardware.ca)

