

# 2019-2022 Chev Silverado

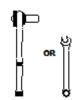
**Mud Flap Set, Front Mounting Diagram & Instructions** Kit# RCR28F

### **IMPORTANT:**

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



# **TOOLS REQUIRED-**



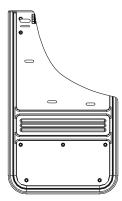
5/16" Open Wrench or Socket Wrench



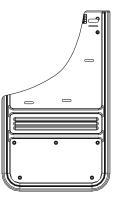
7/16" Open Wrench or Socket Wrench

# **FLAPS**





(1)Flap Assy Rear, PS



# **PARTS BAG #767263**

a) (2) Washer, Flat 0.281" x 1", 18g, SS, oxidized Part #018069



b) (6) Washer, Flat 0.203" x 1", 18g, SS, oxidized Part #018070



c) (2) Capscrew, SS 1/4"-20UNC x 3/4" Part #014070



d) (6) Hex Bolt, SS M4.2 x 1",w/Logo Part # 016041



e) (1) Mount Clip, DS w/Clinch Nut Part # 767068



f) (1) Mount Clip, PS w/Clinch Nut Part #767069



g) (2) Rubber Washer 1/4"ID x 1"OD x 1/4" Part #080677

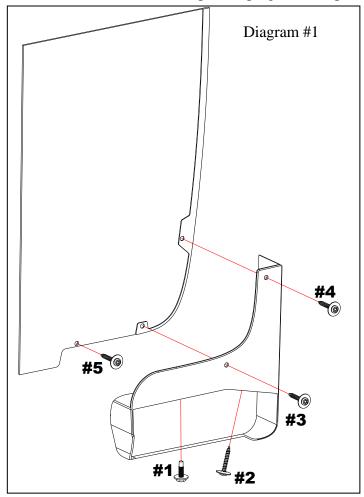


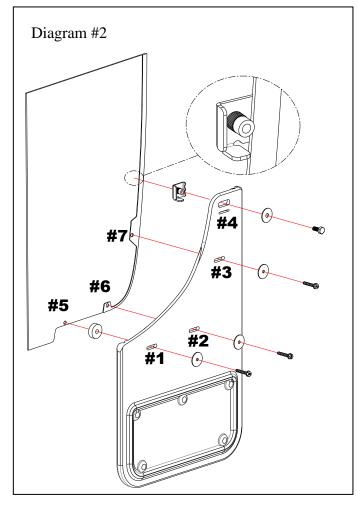




# **INSTALLATION** (For ease of installation it is suggested that the wheel be removed)

- 1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
- 2. Remove 4 factory screws from holes #1 to #4. \*Removal process may vary dependent on the factory guard style\*
- 3. Push liner back to expose clip on inside of factory guard. Pinch clip on inside of guard and pull back to remove.
- 4. Remove factory screw from hole #5.
- 5. Secure the mud flap through hole #1 to hole #5 using supplied bolt (016041), washer (018070), and rubber spacer (080677) and through hole #3 to hole #7, and through hole #2 to hole #6 using supplied bolt (016041) and washer (018070). Loosely secure at this point.
- 6. Install mount clip on holes #4 using supplied bolt (014070) and washer (018069) Slide mount clip behind the lip of the fender to secure.
- 7. Using a bubble level or other levelling tool, ensure that the mud flap is level. Tighten fasteners on holes #1 to #4.
- 8. Repeat on passenger side.
- 9. \*\*OPTIONAL\*\* Install optional plugs (sold separately) into holes on outside of the fender.









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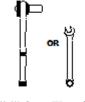
Mud Flap Set, Rear Mounting Diagram & Instructions Kit# RCR28R

### **IMPORTANT:**

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



# **TOOLS REQUIRED-**



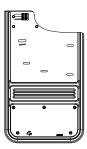
5/16" Open Wrench or Socket Wrench



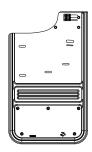
7/16" Open Wrench or Socket Wrench

# **FLAPS**

(1)Flap Assy Rear, DS Part #



(1)Flap Assy Rear, PS Part #



(1) Bracket Rear, DS Part #767066



(1) Bracket Rear, PS Part #767067



# **PARTS BAG #767076**

a) (4) Washer, Flat 0.281" x 1", 18g, SS, oxidized Part #018069



b) (8) Washer, Flat 0.203" x 1", 18g, SS, oxidized Part #018070



c) (4) Capscrew, SS '4"-20UNC x <sup>3</sup>4" Part #014070



d) (8) Hex Bolt, SS M4.2 x 1",w/Logo Part # 016041



e) (2) Mount Clip, DS w/Clinch Nut Part # 767068



f) (2) Mount Clip, PS w/Clinch Nut Part #767069



g) (2) Rad Grill Nut #8 Thread, Zinc Pltd Part #016049





# **INSTALLATION** (For ease of installation it is suggested that the wheel be removed)

- 2. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
- 2. For vehicles **without** liners, remove 2 factory screws from holes #2 & #3. For vehicles **with** liners, remove 3 factory screws from holes #1 to #3.
- 3. For vehicles **without** liners, install clip (016049) into hole #1 as shown in Diagram A-1.
- 4. Loosely install the bracket through hole #4 into hole #1 using a previously removed factory screw. (For trucks without liners, reuse factory screw from hole #3.)
- 5. Loosely install mud flap through hole #9 to bracket hole #7 through factory hole #2, then hole #11 to factory hole #3 using supplied bolt (016041) and washer (018070)
- 6. Secure the mud flap through holes #8 to bracket hole #6 & mud flap hole #10 to the bracket hole #5 using supplied bolt (016041) and washer (018070). Loosely secure at this point.
- 7. Install mount clips on holes #12 & #13 using supplied bolts (014070) and washers (018069) See Diagram A-2.
- 8. Using a bubble level or other levelling tool, ensure that the mud flap is level. Tighten all fasteners.
- 9. Slide clips behind fender lip to secure and tighten fasteners.

