



# 2019 Ram 1500

## No-Drill Front Rubber Mud Flap Set

### Mounting Diagram & Instructions

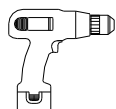
#### Kit's # RCR34F

#### IMPORTANT:

**Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.**

## NO-DRILL SYSTEM

### TOOLS REQUIRED



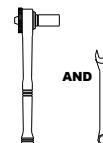
Electric or Chargeable  
Drill



1/4 " Drill Bit



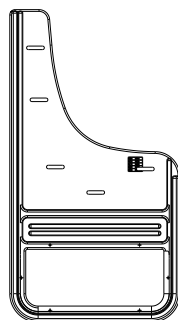
Push Pin Removal  
Tool



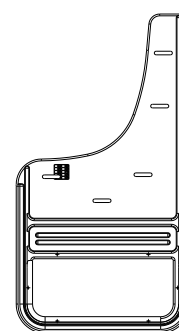
5/16 & 3/8" Open End  
Wrench & Socket Wrench

### FLAPS

(1) Flap Assembly,  
Front, DS



(1) Flap Assembly,  
Front, PS



### PARTS BAG # 766781

a) (4) Washer, Flat  
0.203" x 1", SS  
Part #018031



b) (2) Washer, Lock  
#10, Helicoil, SS  
Part #024001



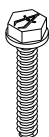
c) (2) Hex Nut  
#10, SS  
Part #025003



d) (2) Mach. Screw  
#10-24 x 1", SS  
Part #012022



e) (2) Bolt, Hex Flange  
M4.2 x 1", SS  
Part #016041



f) (8) Washer, Flat, SS  
0.203" x 1.5", 18ga  
Part #018066

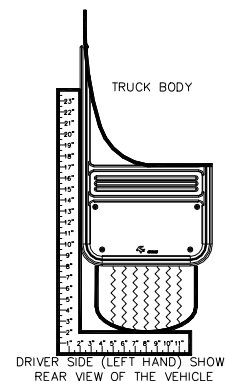


g) (2) Spring Nut  
#8, 9/16" Reach  
Part #028004



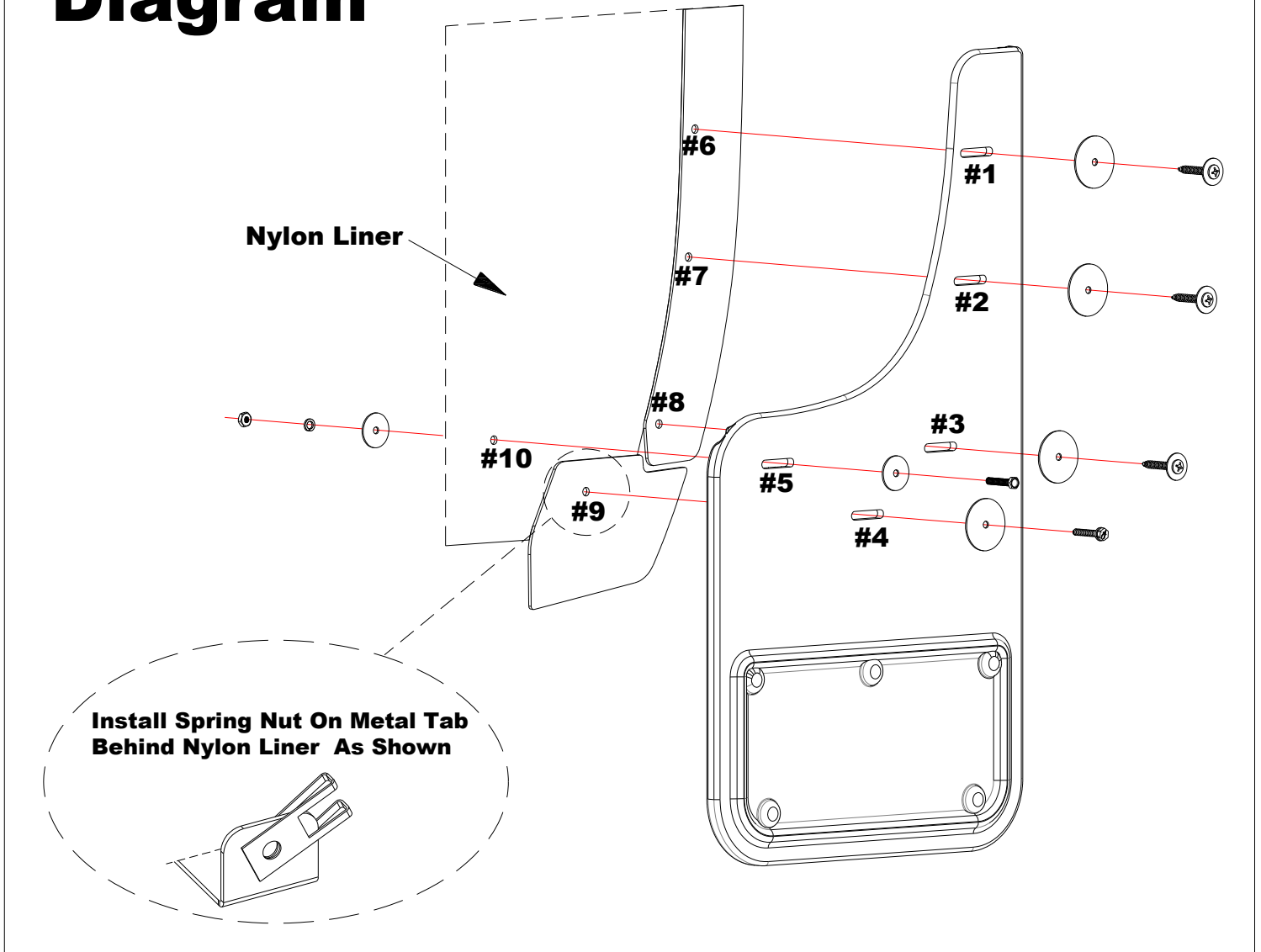
### INSTALLATION

1. Before you install your Gatorback Mud Flap, see the diagram and parts list for all necessary parts.
2. Remove factory push pin from fender (Hole #9).
3. Pull back liner and install spring nut to sit over hole where push pin was removed. (See Diagram).
4. Remove 3 factory bolts from fender holes #6 to #8.
5. Install mud flap through holes #1 to #3 into factory holes #6 to #8 using factory screws and 1-1/2" stainless steel washers (018066).
6. Install mud flap to spring nut through factory hole #9 using provided bolt (016041).



7. Using a bubble level or square, ensure that the mud flap is level. Viewing the vehicle from the back, the outer edge of the mud flap should appear parallel to the tires.
8. Carefully tighten all fasteners. Ensure that the mud flap has remained level.
9. Drill ¼" hole through mud flap hole #5 into plastic liner, creating hole #10.
10. Secure flap through hole #5 to plastic liner hole #10 with a machine screw (012022), 2 stainless steel washers (018031), a lock washer (024001), and a hex nut (025003).
11. Repeat procedure on passenger side.

## Diagram



Please check out our YouTube channel to see an install video for this application.



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**2019 Ram 1500**

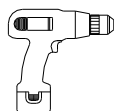
# No Body Drill Rear Rubber Mud Flap Set Mounting Diagram & Instructions Kit's # GCR35R

## IMPORTANT:

**Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.**



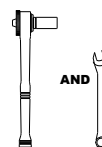
## TOOLS REQUIRED



Electric or Chargeable  
Drill



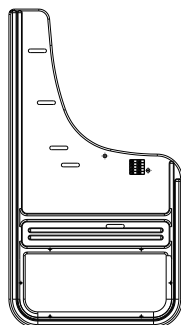
1/4 " Drill Bit



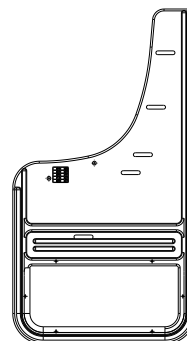
5/16 & 3/8" Open End  
Wrench & Socket Wrench

## FLAPS

(1) Flap Assembly,  
Front, DS



(1) Flap Assembly,  
Front, PS



## PARTS BAG # 766782

- a) (6) Washer, Flat  
0.203" x 1", SS  
Part #018031



- b) (2) Washer, Lock  
#10, Helicoil, SS  
Part #024001



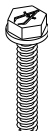
- c) (2) Hex Nut  
#10, SS  
Part #025003



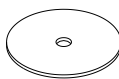
- d) (2) Mach. Screw  
#10-24 x 1", SS  
Part #012022



- e) (2) Bolt, Hex Flange  
M4.2 x 1", SS  
Part #016041



- f) (8) Washer, Flat, SS  
0.203" x 1.5", 18ga  
Part #018066



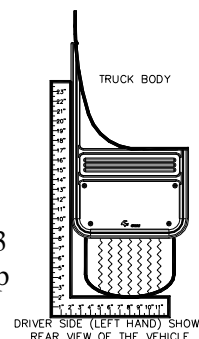
- g) (2) Spring Nut  
#8, 9/16" Reach  
Part #028004



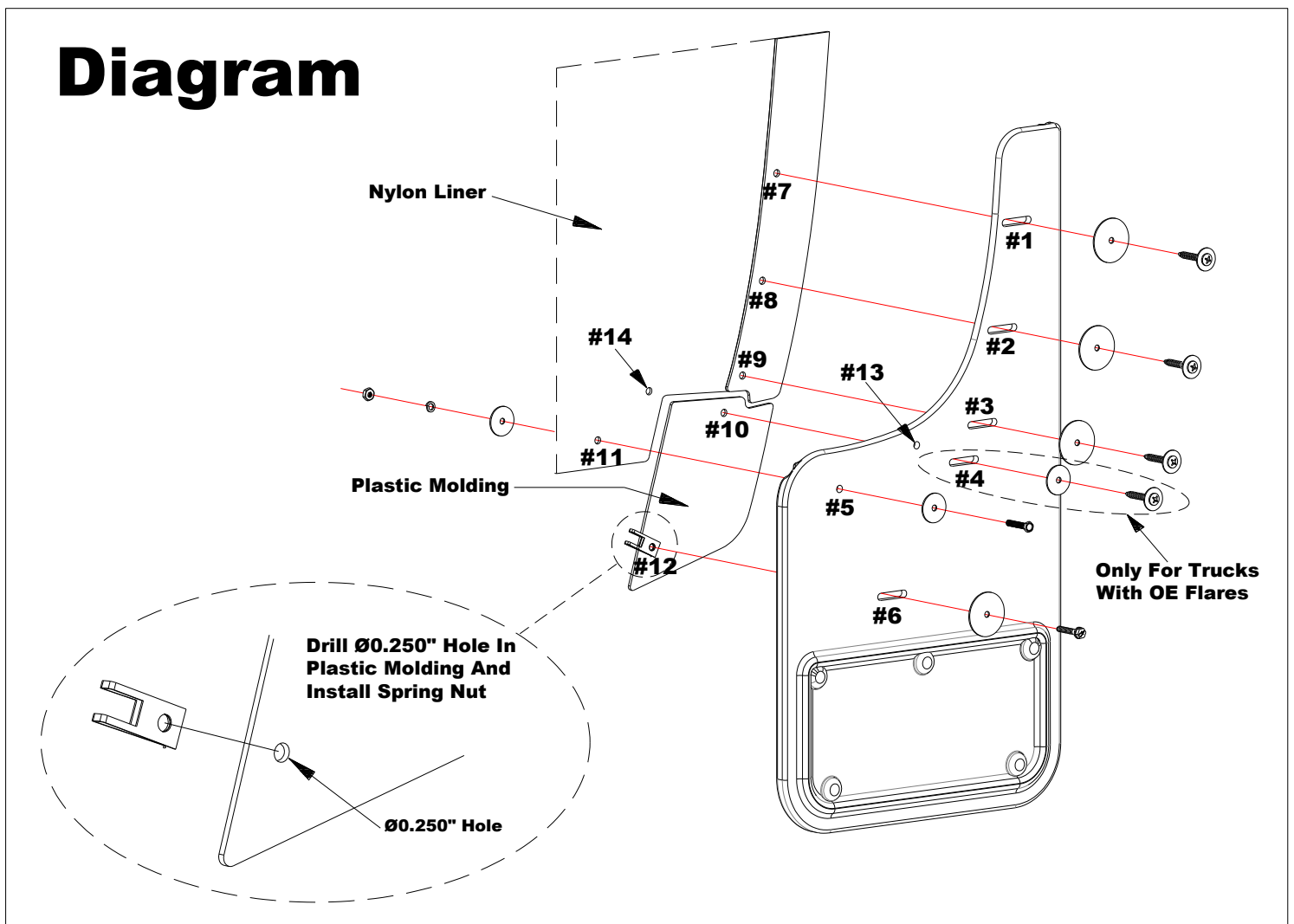
## INSTALLATION

**\*Note\*** Please see mounting diagram for important details regarding with flare and without flare applications. For ease of installation, it is suggested that the wheel be removed.

1. Before you install your Gatorback Mud Flap, see the diagram and parts list for all necessary parts.
2. Remove the 3 factory bolts from holes #7 to #9 in the fender.
- 3a. For trucks with OE flare, install mud flap into factory fender holes #7 to #9 through mud flap holes #1 to #3 using factory screws and supplied 1-1/2" washers (018066), and into plastic liner hole #10 through mud flap hole #4 using a factory screw and a supplied 1" washer (018031). Loosely secure at this point.
- 3b. For trucks without flare, install mud flap into factory fender holes #7 to #9 through mud flap holes #1 to #3 using factory screw and supplied 1-1/2" washers (018066). Loosely secure at this point.



4. Using a bubble level or square, ensure that the mud flap is level. Viewing the vehicle from the back, the outer edge of the mud flap should appear parallel to the tires.
5. Carefully tighten all fasteners. Ensure that the mud flap has remained level.
6. For mud flaps with full liner, drill 1/4" hole through mud flap hole #5 into plastic molding (#11)  
For mud flaps with half liner, drill 1/4" hole through mud flap hole #13 into plastic molding (#14)
7. Secure flap to plastic liner with a machine screw (012022), 2 stainless steel washers (018031), a lock washer (024001), and a hex nut (025003).
8. Drill 1/4" hole through mud flap hole #6 into plastic molding (#12)
9. Install spring nut on hole #12 on plastic liner (see diagram).
10. Secure using bolt (016041) and 1-1/2" flat washer (018066).
11. Repeat procedure on passenger side.



Please check out our YouTube channel to see an install video for this application.

