

# INSTRUCTION GUIDE

## 2020+ Super Duty LED Emblem Installation Instructions



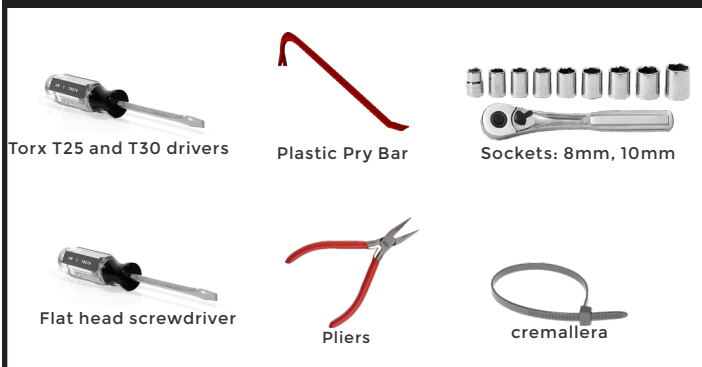
Congratulations on your purchase of a high quality PUTCO product. Should you need any application or technical assistance, feel free to call us at: 1-800-247-3974 Monday-Friday 8:00 a.m. - 5:00 p.m. (Central Standard Time) Contact your PUTCO dealer for other quality accessories.

FRONT AND REAR KITS ARE SOLD SEPARATELY.



**Please read all instructions before installation and verify that all parts are included.**

### Tools Needed:



### KIT # CONTENTS

DESCRIPTION	QTY
Front Emblem (with front camera)	1
Threaded Rod	3
M5x0.8mm Flange Nuts	3
Nozzle Cover	1

### KIT # CONTENTS

DESCRIPTION	QTY
Front Emblem (no front camera)	1
Threaded Rod	2
M5x0.8mm Flange Nuts	2



## 2020+ Super Duty Front Emblem Installation Instructions:

- 1** Remove plastic cover by removing 13 retaining clips (number of retaining clips may vary) with flat head screw driver.



- 2** Once cover is removed, remove the top 8 grille screws with 10mm wrench (location shown above).



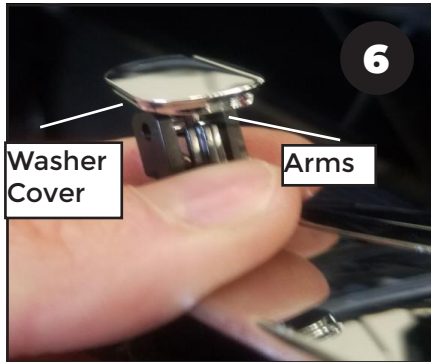
- 3** Remove the 2 bolts located just above the top of the bumper next to the headlights, as seen in the photo above. There will be a plastic cover over the bolts you will have to remove first. Some vehicles may have an additional trim piece covering the bolts, to remove that piece carefully pull it off the vehicle as it is just clipped on.

- 4** Pull upper grille forward to release upper grille clips. Once out, release 4 bottom clips with a flat head screwdriver. Passenger side locations are shown. Repeat on driver's side.

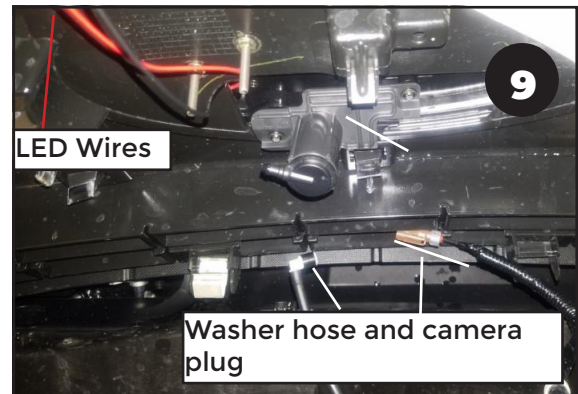




- 5** **Front camera equipped trucks:** Disconnect camera harness and washer nozzle, if equipped. Remove grille and place on flat surface. Be careful not to damage the front of the grille. Remove (3).
- 6** **Front camera equipped trucks:** Remove (2) T25 torx screws mounting camera assembly to emblem. Remove spray nozzle cover by gently prying arms with flat head screwdriver.



- 7** **Front camera equipped trucks:** Install thereplacement nozzle cover that has come with the kit, ensuring proper orientation. Needle nose pliers may be needed to pull nozzle arm through opening when installing nozzle cover.
- 8** Install emblem onto grille with provided (3) flange nuts. Tighten with 8mm wrench, being careful not to overtighten.



- 9** Reconnect any plugs for camera system and washer nozzle, if applicable. Feed LED emblem wires towards top of grille to finalize connections. Push grille into place, but do not install fasteners until emblem has been fully installed and tested.



**10** For LED Headlights: Remove the plug from the back of the headlight and plug it into the wiring harness. After that is done plug back in the headlight.



**11** For Halogen Headlights: Remove the plug from the back of the amber side marker bulb on the drivers side headlight. Once removed from the housing, plug it into the wiring harness and then plug it back into the bulb housing.

**12** Connect the wiring harness to the emblem and run the wires under the shroud along the top edge of the grille as seen in the figure above. Make sure wires are not tight and rubbing against any sharp edges.



**13** Test the emblem (key on or vehicle running). Make sure to zip-tie wires safely in place before final reassembly.



**Your new Ford LED emblem  
is now  
installed in your vehicle!**