

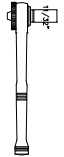


2017, Ford F-350/F-450 Dually Rear Mount Bracket (To be used with Rubber Mud Flaps) Mounting Diagram & Instructions GB759895

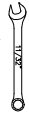
IMPORTANT:

The manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

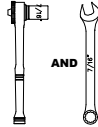
TOOLS REQUIRED:



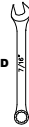
OR



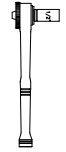
10mm open or
socket wrench



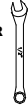
AND



7/16" open and
socket wrench



OR



3/8" open or
socket wrench



Push Pin
Removal Tool



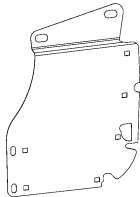
#2 Robertson
Screwdriver
(truck w/o Flare only)



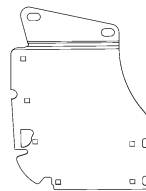
Awl/Pick
(truck w/ OE Liners)

BRACKETS

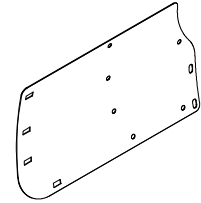
(1) Mount Bracket,
Rear, DS
Part # 759828



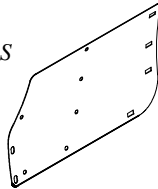
(1) Mount Bracket
Rear, PS
Part # 759829



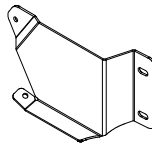
(1) Backing Panel
Rear, Dually
Part #759906



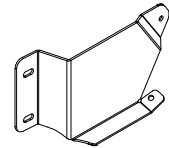
(1) Backing Panel, DS
Rear Dually
Part# 759905



(1) Brace
Rear, DS
Part # 759830



(1) Brace
Rear, PS
Part # 759831



PARTS BAG #759898

a) (10) Capscrew, Zinc Plt
1/4" - 20UNC x 3/4"
Part #014030



b) (20) Screw, Sheet Metal
SS, #12 x 1-1/2" HWH
Part # 010045



c) (10) Nut, Hex
Zinc, 1/4" - 20UNC
Part # 025021



d) (21) Nut, Expansion
Nylon, Natural #12
Part #054059



e) (20) Washer, Flat
Alum., 0.281" x 1"
Part #018052



f) (20) Washer, Flat
O.D. 1.5" X I.D. 0.281"
Part # 018056



g) (10) Washer, Lock
Zinc, 1/4" Helicoil Spring
Part # 024009



h) (2) Screw Mach.
M6-1x35mm, Hex
Part #012028



i) (2) Screw, Tech
#10 x 1", SS
Part #010009



k) (2) Flange Nut
Serrated, M6
Part # 025025



Used for Trucks with Flares only.



INSTALLATION INSTRUCTIONS FOR #759895

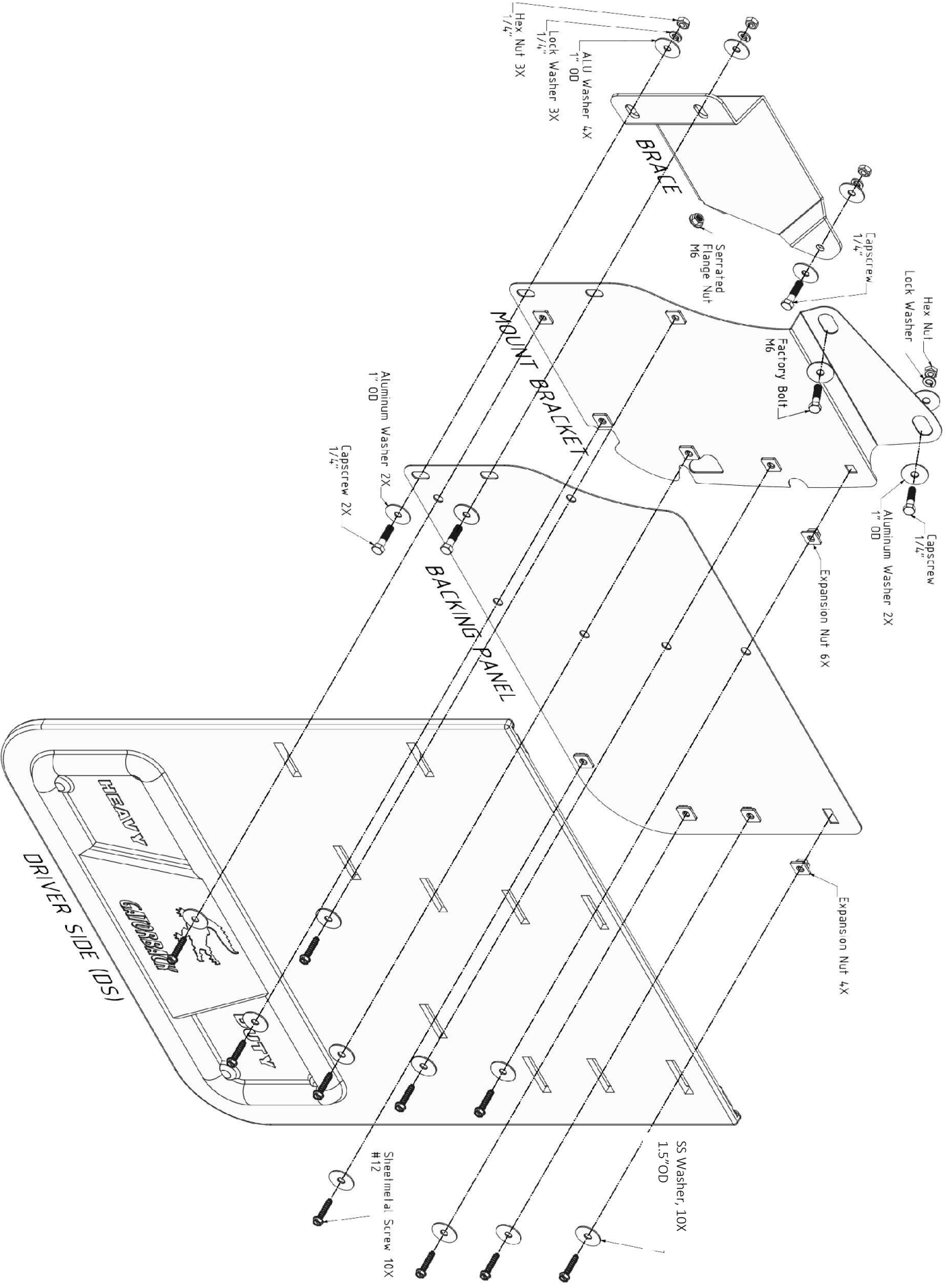
Refer to diagram on following page. For installation videos, visit <https://www.truckhardware.ca/installation>

1. Mark holes on Dual Rear Wheel (DRW) plastic fender liner, using Backing Panel (759906) as a template. Align center of rectangle holes on Backing Panel with push pins on outside edge of DRW fender opening.
2. Cut or drill corresponding 1/2 inch holes in DRW fender liner.
3. Remove 4 push pins, and lower center screw securing fender liner to DRW fender lip. Flip fender liner up onto tire to provide access to install brackets. Remove metal u-nut from lower DRW fender lip.
4. Prepare brackets by installing 6 nylon expansion nuts (054059) into the Mount Bracket (759828/759829). Install 4 nylon expansion nuts into center of rectangle holes in Backing Panel (759905/759906). Make sure all expansion nuts are seated properly. Tape around center-top edge of Mount Bracket and Backing Panel to prevent damage to painted parts on inner fender.

Note: Brackets must be installed loose initially. This allows for adjustment to properly align with the Backing Panel.

5. Position Rear Brace (759830/759831) behind inner wheel well (see diagram). Place Rear Brace bottom tab over lower factory fender bolt and nut on the aluminum box. Loosely attach M6 serrated flange nut (025025). Loosely attach top of the Rear Brace through factory hole, using 1/4" capscrew, aluminum washers, lock washer, and nut.
6. Position the Mount Bracket behind aluminum inner fender lip. Loosely install two upper 1/4" capscrews, aluminum washers, lock washers, and nuts. Note: You may reuse single factory M6 bolt.
7. Position Backing Panel behind DRW (outer) fender lip, and in front of aluminum (inner) fender lip.
8. Loosely install all three brackets together using two 1/4" capscrews, aluminum washers, lock washers, and nuts (see diagram).
9. Temporarily secure Backing Panel to outer edge of DRW fender lip using 2 sheet metal screws. Note: Screws need to be removed and replaced to install rubber in a later step.
10. Use a Bubble Level (aka Spirit Level) on top edge of Backing Panel, and adjust to be as level as possible.
11. Align Mount Bracket with Backing Panel bottom and inside edges. Mount Bracket expansion nuts should line up with the round holes in the Backing Panel once properly aligned.
12. With Mount Bracket properly aligned to the Backing Panel, tighten all existing bracket fasteners. You may use a 1/4" self tapping screw at lower factory hole location in lower DRW fender lip (i.e. where metal u-nut was removed), to secure the backing panel alignment. Remove temporary fasteners on outside edge of DRW fender if used.
13. Lower fender liner, and insert behind DRW fender lip (factory position of liner was on top). Verify access to nylon expansion nuts. Adjust plastic liner as necessary.
14. Position mud flap over fender liner (which now covers the Backing Panel), lining up holes in mud flap with the holes in the bracket. Loosely install sheet metal screws and stainless steel washers.
15. Place a bubble level on the bottom edge of the mud flap, and adjust as necessary to make mud flap level.
16. Tighten center screws first, then continue to the remaining fasteners, being careful not to over tighten and strip the nylon expansion nuts.

Installation Diagram with Optional Rubber





Gatorback Mud Flaps by Truck Hardware Ltd.

LIMITED WARRANTY

All Ford part numbers provided by Truck Hardware Ltd. are warranted to be free from defects in materials or workmanship on products properly installed per the installation instructions provided with the product. This warranty covers repair or replacement of any defective product at no charge during the applicable warranty period listed below. Labor for replacement or service of defective product is not paid or reimbursed by Truck Hardware Ltd.

WARRANTY PERIOD		
	USA	Outside USA
Product which appears on New Vehicle Monroney Label (window sticker)	Coverage which matches new vehicle warranty--Ford - 3 years or 36,000 miles whichever comes first; Lincoln 4 years or 50,000 miles whichever comes first	Coverage which matches new vehicle warranty ---Ford - 3 years or 60,000 kilometers whichever comes first; Lincoln 4 years or 80,000 km whichever comes first
Part purchased and installed during or after the original vehicle warranty	Whichever of the following options provides the greater benefit to the customer: 1) 2 years / unlimited miles or 2) The remainder of the new vehicle warranty	Whichever of the following options provides the greater benefit to the customer: 1) 2 years / unlimited kilometers or 2) The remainder of the new vehicle warranty

This limited warranty does not cover any damage, defect or malfunction caused by misuse, abuse, accident, improper installation, modification or improper or lack of maintenance. Incidental and consequential damages are not recoverable under this warranty. This warranty offers you specific legal rights. You may have additional or other rights as which vary from state to state or province to province.

If you experience a warranty issue with this product please visit your Ford dealer. If the repair is covered by the warranty above and completed by the dealership, labor is also covered by Ford -- Ford Warranty and Policy – Section 3.

Please note that Truck Hardware Ltd. has replacement component parts available to assist consumers and dealers to resolve warranty and non-warranty issues as quickly as possible.

Note to dealer:

Ford dealers should contact Truck Hardware Ltd. by phone at 1-800-661-8208 and ask to speak to the warranty administrator or by email to: info@truckhardware.ca.