

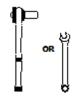
# 2020-C GMC Sierra HD

2" Offset Mud Flap Set, Rear Mounting Diagram & Instructions Kit# GCAA200R

#### **IMPORTANT:**

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

## **TOOLS REQUIRED-**



7/16" Open Wrench or Socket Wrench



1/4" Socket Driver Bit



T15 Torx



Electric or Rechargeable Drill

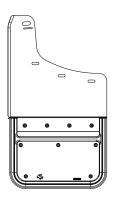


\*Note\* These flaps are meant for use with the Factory Protector Only.

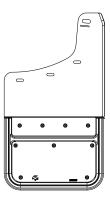
They are NOT meant for use with the Factory Splash Guard.

### **FLAPS**





(1)Flap Assy Rear, PS



#### PARTS BAG # 769057

**a)** (2) Washer, Flat 0.281" x 1", 18g, Ox, Part #018069



**b)** (6) Washer, Flat 0.203" x 1", 18g, Ox, Part #018070



c) (2) Washer, Flat 0.437" x 1", Nylon Part #054076



**d)** (6) Washer, Nylon 0.203" x 0.885" Part #054080



e) (2) Cap Screw, Ox '/4"-20UNC x 5/8" Part #014071



f) (6) Screw, Sheet Metal, Ox. 1/4"Hex Washer Head, #8-18x1" Part # 016055



**g)** (1) Mud Flap Clip Driver Side Part # 769312



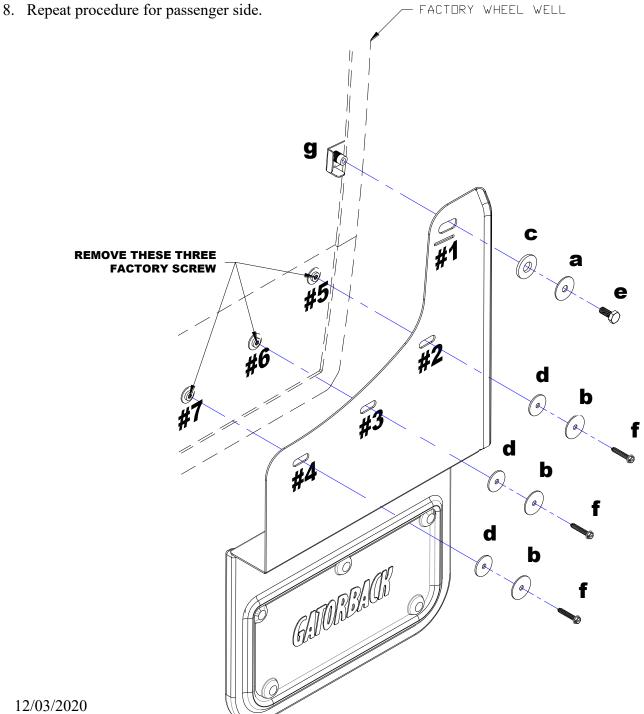
**h)** (1) Mud Flap Clip Passenger Side Part #769313





### **INSTALLATION** (For ease of installation it is suggested that the wheel be removed)

- 1. Before you install your Mud Flap Set, see diagram and parts list for all necessary parts. Start on the driver's side.
- 2. Remove factory screw from wheel well holes #5 to #7.
- 3. Loosely install mount clip (g) on mud flap hole #1 using a cap screw (e), oxidized washer (a), and nylon washer (c).
- 4. Loosely secure mud flap through hole #2 into factory hole #5 using supplied sheet metal screw (f), oxidized washer (b) and nylon washer (d)
- 5. Install mount clip (g) on hole #1 behind the fender lip.
- 6. Loosely secure mud flap through hole #3 into hole #6 and through hole #4 into hole #7 using supplied sheet metal screws (f), oxidized washers (b), and nylon washers (d).
- 7. Using a bubble level or other levelling tool, ensure that the mud flap is level. Tighten fasteners.



Sierra Rear