



GATORBACK

MUDFLAPS

2020-C Silverado/Sierra HD Dually Mud Flap Set, Rear Mounting Diagram & Instructions Kit# GCR204R

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

TOOLS REQUIRED-



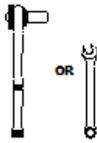
T15 Torx Bit



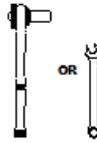
1/4" Drill Bit



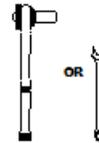
Electric or Rechargeable Drill



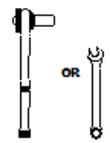
7/16" Open Wrench or Socket Wrench



1/4" Open Wrench or Socket Wrench

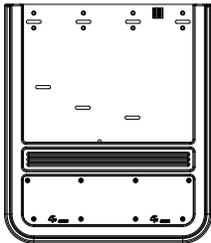


5/16" Open Wrench or Socket Wrench

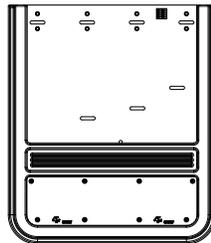


3/8" Open Wrench or Socket Wrench

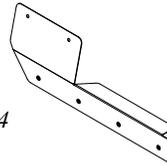
FLAPS AND BRACKETS



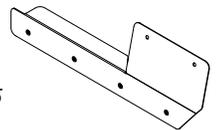
(1) Flap Assy Rear, DS



(1) Flap Assy Rear, PS



(1) Bracket Rear, DS Part #769324



(1) Bracket Rear, PS Part #769325

PARTS BAG # 769332

a) (10) Capscrew, SS Blk Ox. 1/4"-20UNC x 3/4" Part #014070



b) (2) Capscrew, SS Blk Ox. 1/4"-20 x 1.5" Part #014074



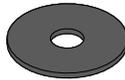
c) (2) Screw, Sheet Metal #8-15x1.5" SS Blk Ox. Part #016053



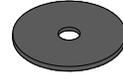
d) (6) Screw, Sheet Metal #8-18x1.25" SS Blk Ox. Part #016061



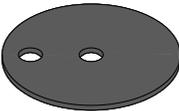
e) (10) Washer, Flat 0.281" x 1" SS Blk Ox. Part #018069



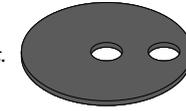
f) (2) Washer, Flat 0.203" x 1" SS Blk Ox. Part #018070



g) (6) Washer, Offset 0.203" x 1.5" SS, Blk Ox. Part #018080



h) (6) Washer, Flat 0.281" x 1.5" SS Blk Ox. Part #018087



i) (4) Washer, Lock 1/4" SS Part #024000



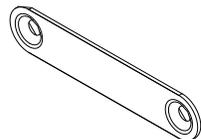
j) (4) Nut, Hex 1/4", SS Part #025000



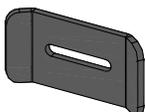
k) (4) Washer, Nylon, Blk 0.281" x 1" x 0.06" Part #054085



l) (2) Washer Plate 2 Hole Part #759549

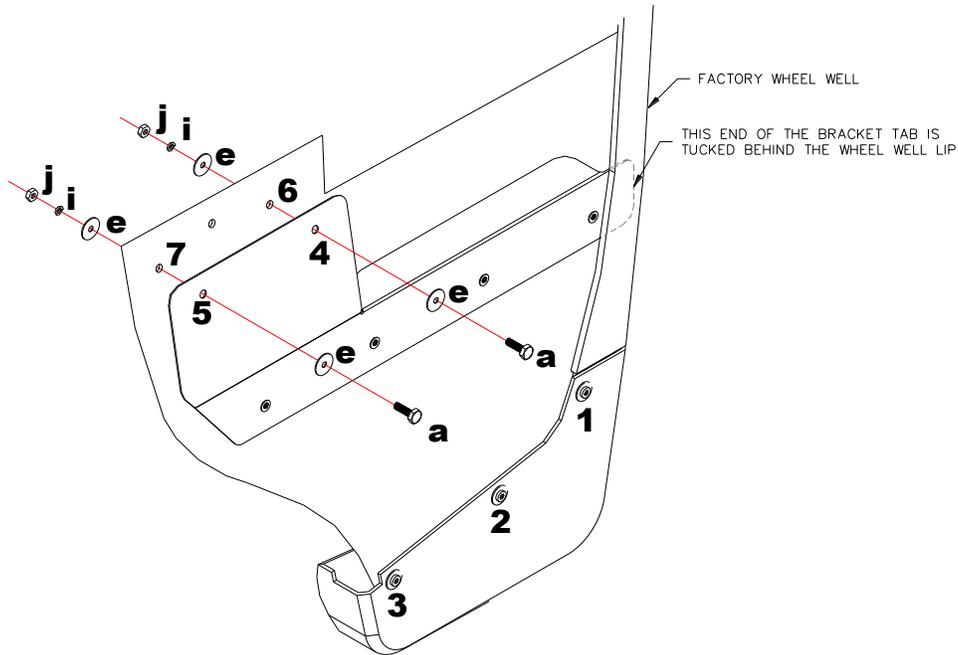


m) (4) U-Clamp, Alum. Universal Part #767416

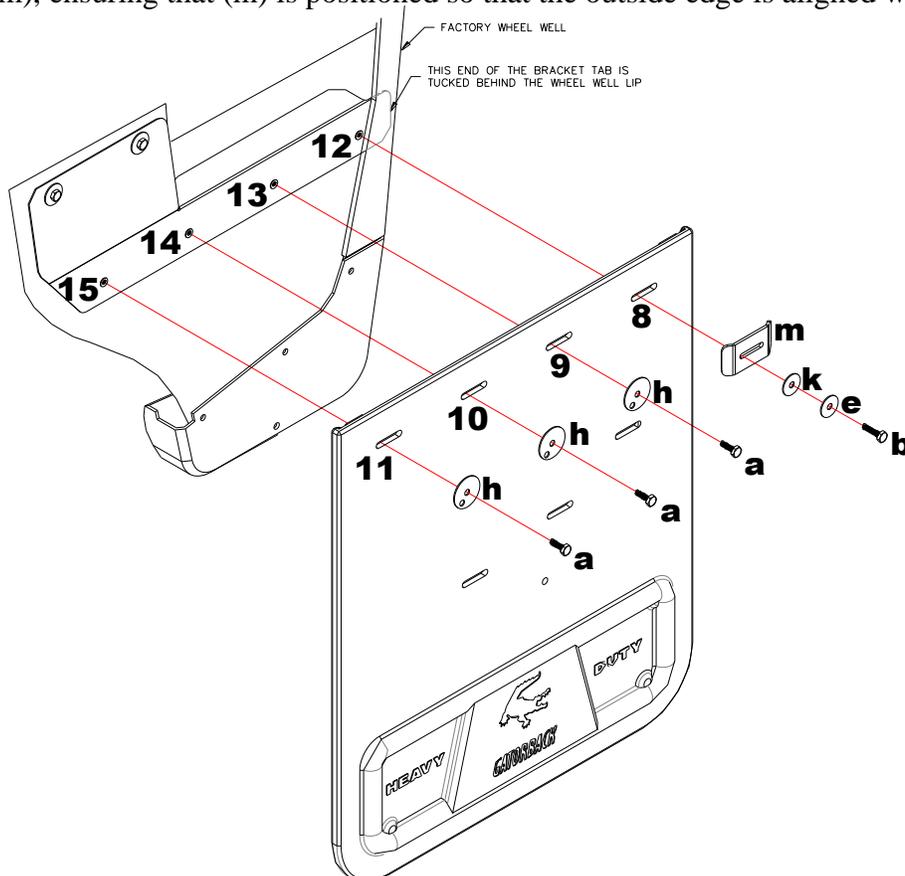


INSTALLATION *(For ease of installation it is suggested that the wheel be removed)*

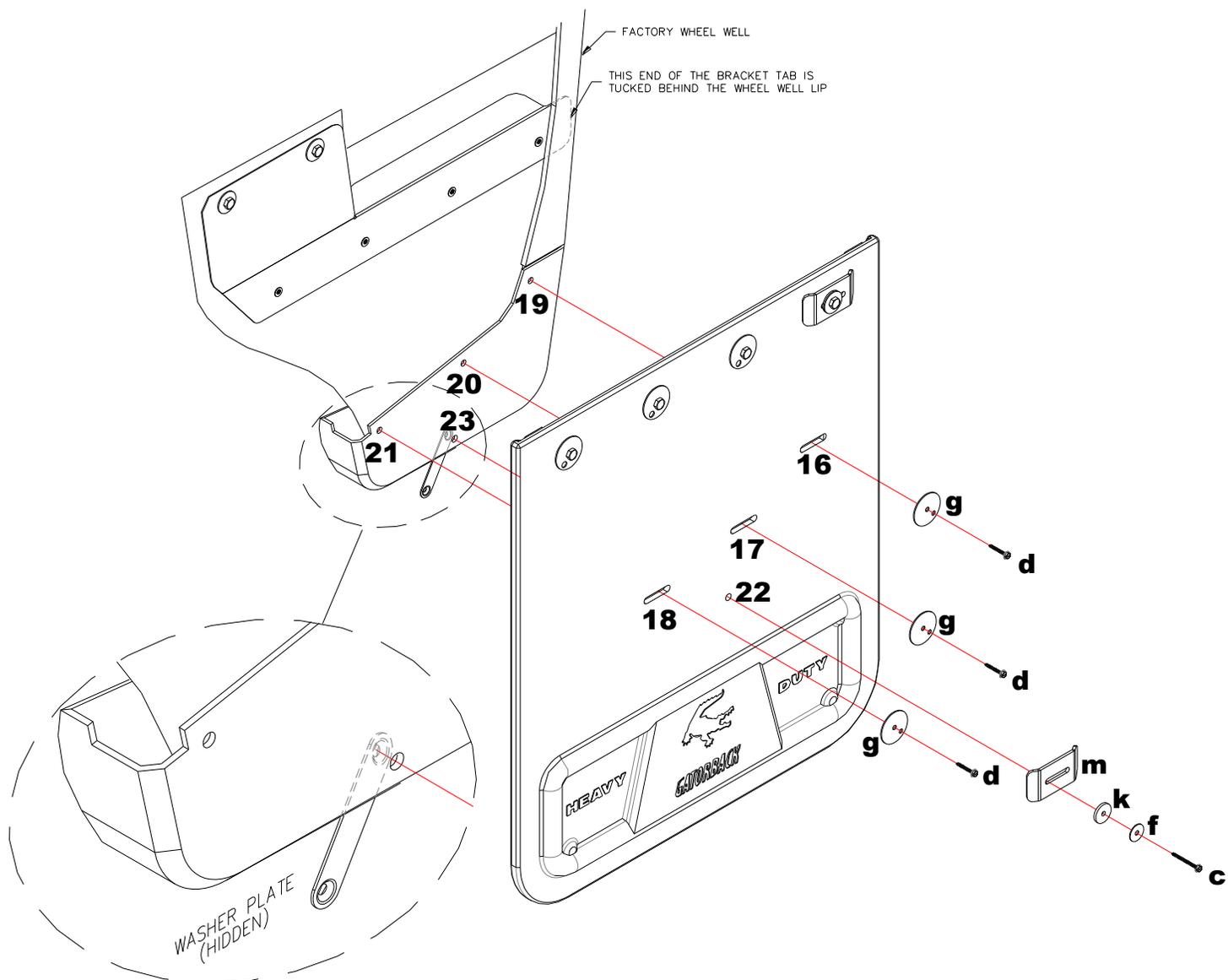
1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. Remove the 3 factory screws from holes #1 to #3 and discard.
3. Install the bracket between the wheel lip and the flare and loosely secure bracket holes #4 & #5 to factory holes #6 & #7 using a capscrew (a) and flat washer (e) and secure from behind using a flat washer (e), lock washer (i), and hex nut (j).



4. Loosely install mud flap holes #9 to #11 to bracket holes #13 to #15 using a capscrew (a) and flat washer (h).
5. Loosely install outside mud flap hole #8 to bracket hole #12 using a capscrew (b), flat washer (e), nylon washer (k), and u-clamp (m), ensuring that (m) is positioned so that the outside edge is aligned with the outside of the flare.



6. Loosely install center mud flap hole #17 into factory hole #20 using a sheet metal screw (d) and offset flat washer (g) installed through center hole.
7. Loosely install inside mud flap hole #18 into factory hole #21 using a sheet metal screw (d) and offset washer (g) installed through outside hole with washer facing the outside edge of the flap.
8. Loosely install outside mud flap hole #16 into factory hole #19 using a sheet metal screw (d) and offset washer (g) installed through the outside hole with the washer facing the outside edge of the flap.
9. Using a square or other levelling tool, ensure that the flap is level
10. Carefully tighten all fasteners. Ensure that the mud flap is still level.
11. Drill a ¼" hole through mud flap hole #22 into the factory guard to create hole #23
12. Slightly bend the washer plate (l) so the pointed sides are bent lightly towards each other and install through the factory hole in the factory guard and secure to hole #22 through hole #23 and into washer plate (l) using a sheet metal screw (c), flat washer (f), nylon washer (k), and u-clamp (m), ensuring the u-clamp is aligned facing the outside edge of the mud flap.
13. Repeat on passenger side.



INFO SHEET FOR INSTALL OF CHEVY DUALY MUDFLAP WITH LINER - 1

**Disclaimer - this is only a general guide to alter the factory liner in order to install our mudflaps. To do so is at your own risk.*

1. Remove the highlighted factory screws.



2. Pull the factory protector down so the spring nuts on the liner are exposed.



3. Remove the spring nuts from the liner.



4. Tuck liner in behind the sheet metal.



5. Reinstall spring nuts on the sheet metal as shown.



6. Put factory protector back in place.



INFO SHEET FOR INSTALL OF CHEVY DUALY MUDFLAP WITH LINER - 2

7. Loosely install mudflap using 3 factory holes in order to make guide marks.



8. Ensure flap is level.



9. Hold rubber against the liner & mark the 2 upper left holes with a marker.



10. See marks shown here.



11. Remove the mudflap.



12. Roughly line up to 2 left lower holes of the bracket with the marks made & mark below the bracket with a marker.



INFO SHEET FOR INSTALL OF CHEVY DUALY MUDFLAP WITH LINER - 3

13. Use a tape measure to help create an even horizontal line.



14. Use a level or ruler to make a horizontal line across the liner.



15. See liner with markings here.



16. Cut the liner along the horizontal line made.



17. Remove this piece - but you may want to keep it as a guide for the other wheel well.

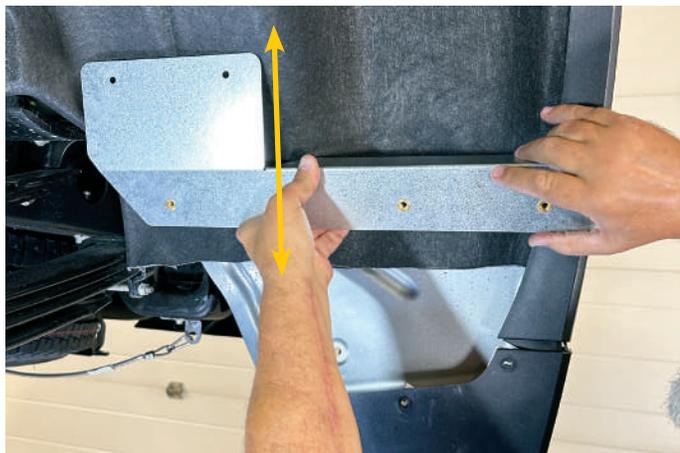


Approx 6.5"

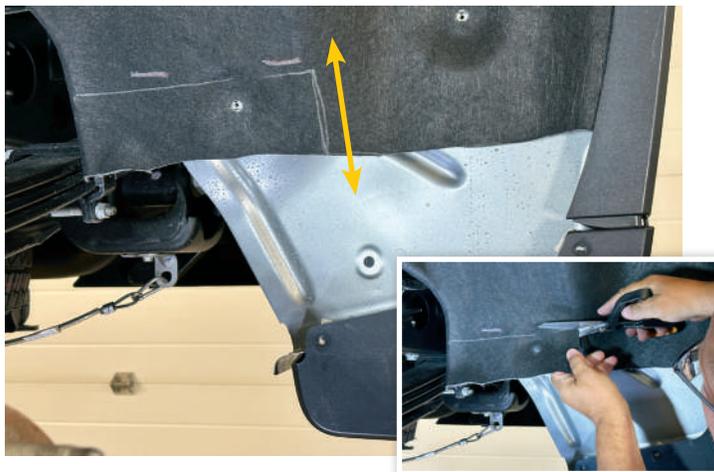


INFO SHEET FOR INSTALL OF CHEVY DUALY MUDFLAP WITH LINER - 4

18. Hold up bracket again & use as a guide for the next vertical cut.



19. Mark this next section & cut it out of the liner.



20. See cut shown here.



21. By trying to install the bracket, you can see where further relief is needed.



22. Mark the liner further, going slowly so that you aren't taking off more than you need. The objective is to be able to mount the bracket but leave enough of the liner intact so that it isn't visible once the mudflaps are installed.



INFO SHEET FOR INSTALL OF CHEVY DUALY MUDFLAP WITH LINER - 5

23. Lift the liner best you can & line the bracket up with 2 body mounting points under the liner.



24. Install the bracket to these points as per the instructions.



25. The bracket should now be installed & look like this. Ensure outer part of bracket is installed behind the wheel lip.



26. Reinstall factory screws as shown here.



INFO SHEET FOR INSTALL OF CHEVY DUALY MUDFLAP WITH LINER - 6

27. Part of the liner will still be covering mounting holes on the bracket. Cut the liner to expose these holes.



28. Carry on with the install per the instructions included.

