



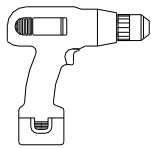
# 2020 Explorer Mud Flap Set, Front Mounting Diagram & Instructions GCR402F

## IMPORTANT:

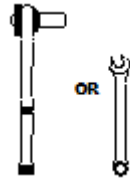
*Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.*



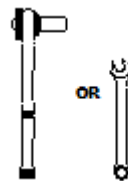
## TOOLS REQUIRED-



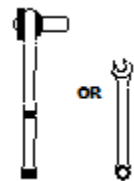
Electric or Rechargeable  
Drill



5/16" Open Wrench or  
Socket Wrench



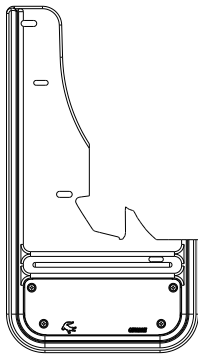
3/8" Open Wrench or  
Socket Wrench



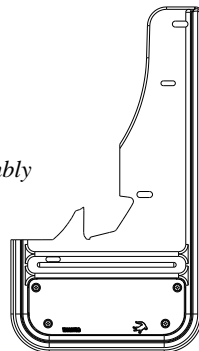
7/16" Open Wrench  
Socket Wrench

## FLAPS

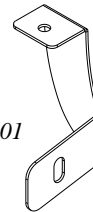
(1) Flap Assembly,  
Front, DS



(1) Flap Assembly  
Front, PS



(1) Brace  
Front, DS  
Part #768501



(1) Brace  
Front, PS  
Part #768502



## PARTS BAG #768503

a) (2) Washer, Flat  
0.203" x 1", Blk Oxid.  
Part #018070



b) (4) Washer, Flat  
0.281" x 1", Blk Oxid.  
Part # 018069



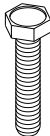
c) (4) Washer, Flat  
0.203" x 0.781" SS  
Part # 018018



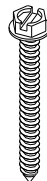
d) (2) Spring Nut  
#8, 9/16" Reach  
Part #028004



e) (2) Screw, Machine  
18-SS, 10-24x1, Hex Hd  
Part #012022



f) (2) Screw, Sheet Metal, SS  
1/4" Hex Head #8-18 x 1.5"  
Part # 016047



g) (4) Capscrew  
1/4"-20UNC x 3/8" Blk Oxid.  
Part # 014069



h) (2) Spacer, Nylon  
1/2" x 0.257" x 0.5"  
Part #054063



i) (2) Washer, Lock  
18-SSS, Helicoil  
Part #024001



j) (2) Nut, Hex  
#10-24, SS  
Part #025003



k) (2) Spring Nut  
1/4"-20UNC Ext. 27/32" Reach  
Part #028006



l) (2) Spring Nut  
1/4"-20UNC, Ext. 15/16" Reach  
Part #028009

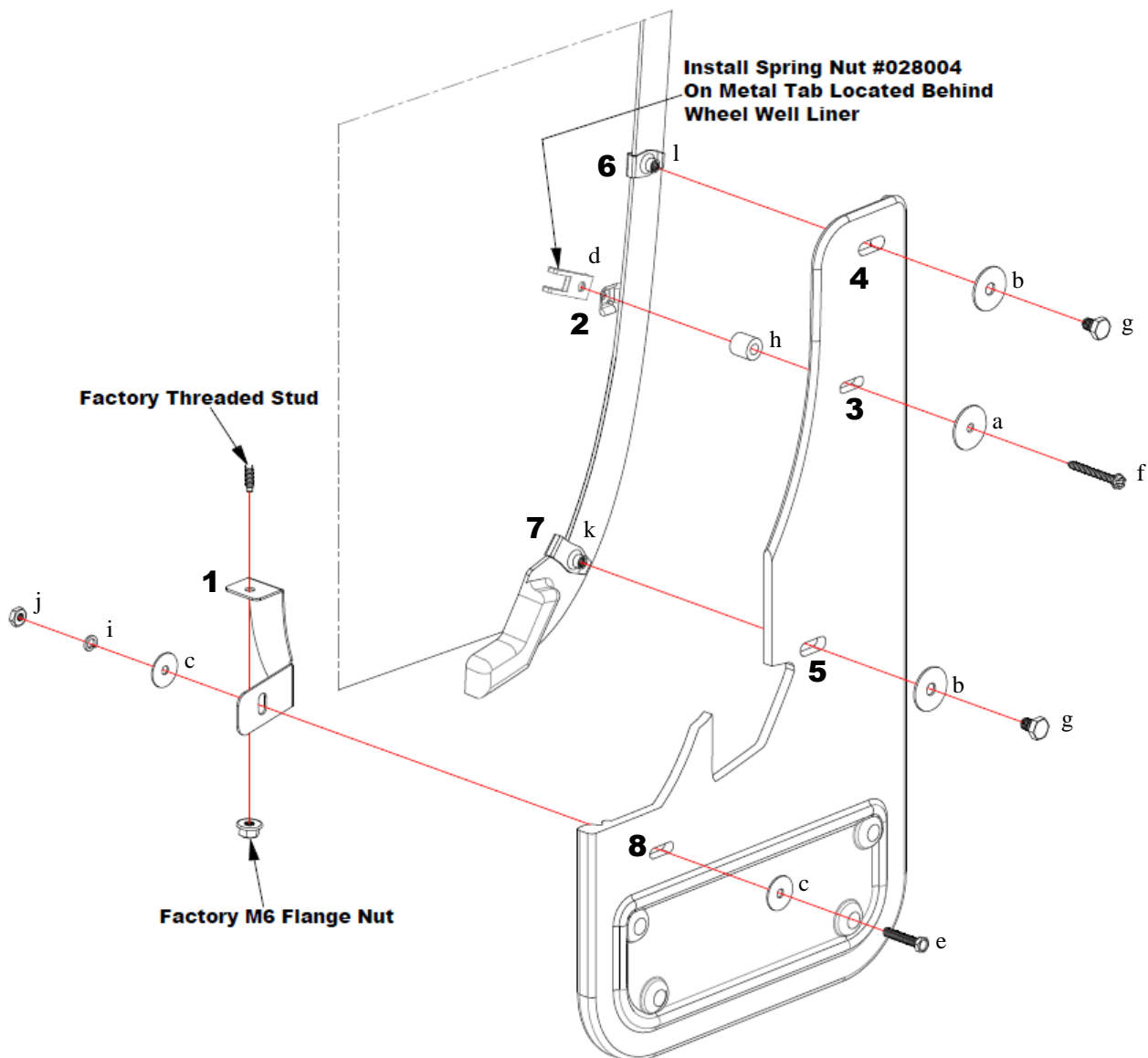


## INSTALLATION (For ease of installation it is suggested that the wheel be removed)

1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. Remove the factory M6 flange nut from the factory threaded stud and secure the brace through hole #1 to the stud by reinstalling the M6 flange nut over the brace.
3. Remove the factory push pin retainer from the inner fender well on hole #2



4. Gently pull the liner away to install spring nut (d) on recessed factory tab #2, which previously contained the factory push pin.
5. Install mud flap hole #3 to factory hole #2 through spring nut (d) and spacer (h) using a sheet metal screw (f) and flat washer (a)
6. Mark the fender well through mud flap holes #4 & #5
7. Using the marks as a guide, install spring nut (l) on upper most mark #6 and spring nut (k) on the lower mark #7.
8. Install mud flap hole #4 to the spring nut (l) using a cap screw (g) and flat washer (b)
9. Install mud flap hole #5 to the spring nut (k) using a cap screw (g) and flat washer (b)
10. Using a square or bubble level, ensure that the mud flap is level. Tighten all fasteners.
11. Install brace on mud flap hole #8 using a machine screw (e) and flat washer (c), and secure with a flat washer (c), lock washer (i), and hex nut (j).
12. Repeat procedure for the passenger side.



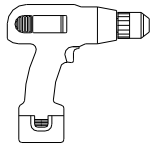
Please check out our YouTube channel to see an install video for this application.

**IMPORTANT:**

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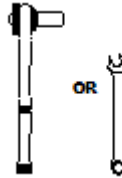
**TOOLS REQUIRED-**



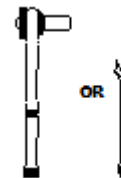
Electric or Rechargeable



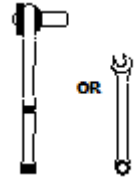
1/4" Drill Bit



5/16" Open Wrench or Socket Wrench



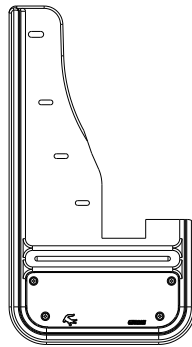
3/8" Open Wrench or Socket Wrench



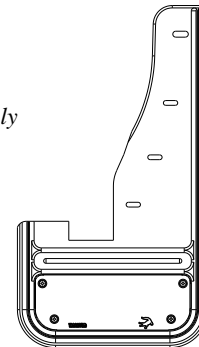
7/16" Open Wrench or Socket Wrench

**FLAPS**

(1) Flap Assembly, Rear, DS

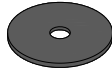


(1) Flap Assembly Rear, PS

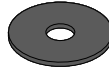


**PARTS BAG # 768504**

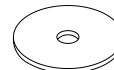
a) (6) Washer, Flat  
0.203" x 1", Blk Oxid.  
Part #018070



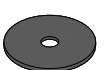
b) (2) Washer, Flat  
0.281" x 1", Blk Oxid.  
Part # 018069



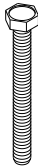
c) (4) Washer, Flat  
0.203" x 0.781" SS  
Part # 018018



d) (6) Washer, Flat  
0.203" x 0.885", Nylon  
Part #054080



e) (2) Screw, Machine  
#10-24 x 1.75"  
Part #012047



f) (6) Screw, Sht Metal  
1/4" #8-18x1.5" Hex Head, Blk  
Part # 016053



g) (2) Capscrew  
1/4"-20UNC x 3/8" Blk Oxid.  
Part # 014069



h) (6) Spacer, Nylon  
1/2" x 0.257" x 0.5"  
Part #054063



i) (2) Washer, Lock  
18-8SS, Helicoil  
Part #024001



j) (2) Nut, Hex  
#10-24, SS  
Part #025003



k) (2) Spring Nut  
1/4"-20UNC Ext.27/32" Reach  
Part #028006



l) (2) Spacer, Nylon  
1/2" x 1/4" x 7/8"  
Part #054081

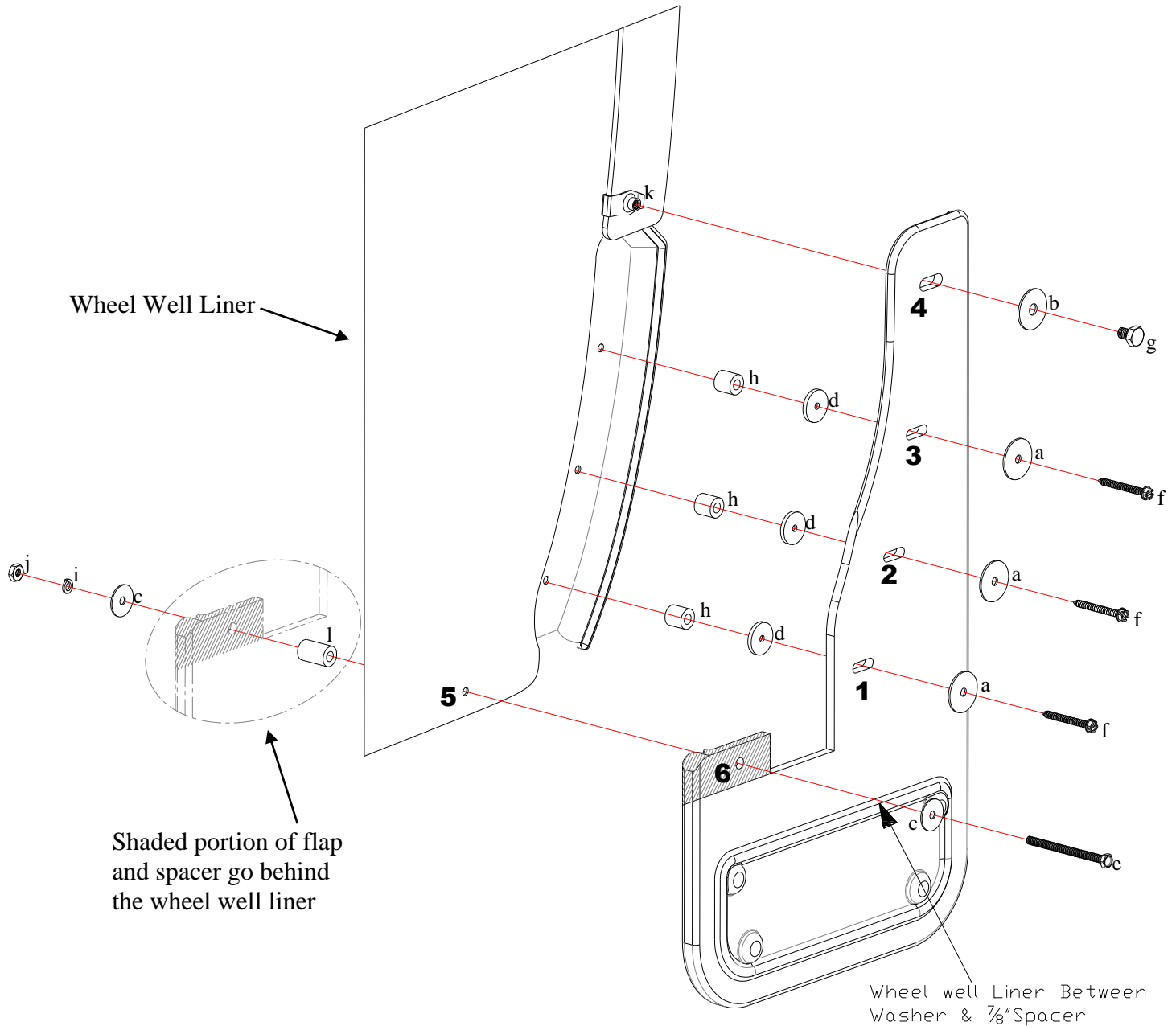


**INSTALLATION** (For ease of installation it is suggested that the wheel be removed)

1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. Remove the three factory screws from the inner fender well
3. Ensuring that the innermost portion of the flap is tucked behind the factory liner, install mud flap through spacer (h) and nylon washer (d) through mud flap holes #1 to #3 and secure using a flat washer (a) and machine screw (f). Loosely secure at this point.



4. Mark the fender through mud flap hole #4 and use as a guide to install spring nut (k).
5. Install mud flap hole #4 to the spring nut (k) using a cap screw (g) and flat washer (b)
6. Using a square or bubble level, ensure that the mud flap is level. Tighten all fasteners.
7. Drill a ¼" hole through the factory liner to create hole #5 and through the innermost part of the mud flap to create hole #6.
8. Install machine screw through a flat washer (c) and through the liner hole #5. Place spacer (l) between the liner and the mud flap, and finish installing the screw through the mud flap hole #6. Secure using a flat washer (c), lock washer (i) and hex nut (j).
9. Repeat procedure for the passenger side.



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