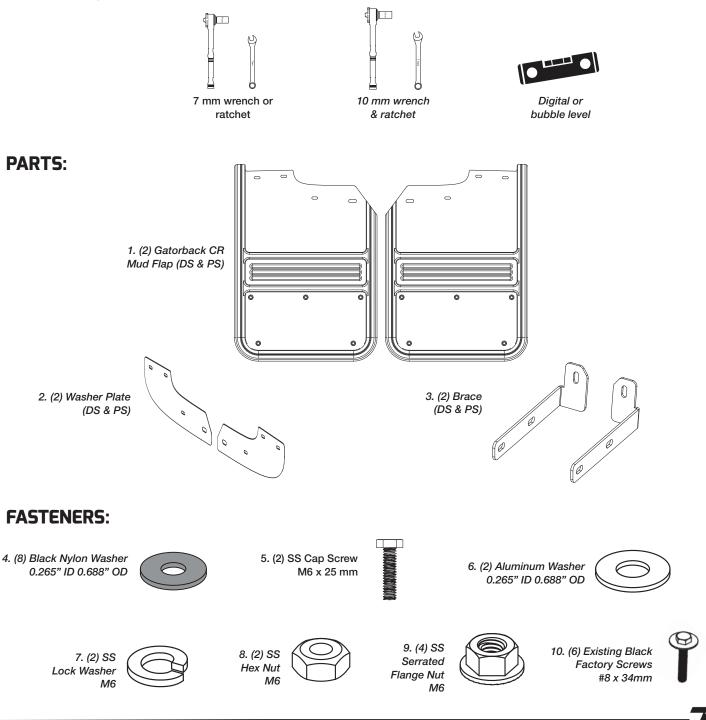


## GCR41F 2017 F450-550 Front Gatorback CR Mudflap Kit Installation Instructions

## **IMPORTANT**

The manufacturer is not responsible for negligent use of vehicle with mudflaps installed, including over-tightening of screws and bolts causing damage to vehicle or mudflaps.

## **TOOLS REQUIRED:**





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## **INSTALLATION:**

#### Note: Please refer to diagram during installation. Power tools not recommended.

#### **1. REMOVE FACTORY FRONT SPLASH GUARD (DS)**

- a. Remove 4x Factory Screws (#10) and 1x plastic push pin securing factory splash guard.
- b. Retain 3x Factory Screws (#10) for next step. You may reinstall push pin and fourth factory screw on bottom of fender flare.

#### 2. INSTALL MUD FLAP (DS) AND WASHER PLATE (DS)

a. Loosely install Gatorback CR Mud Flap (#1) using Washer Plate (#2) using 3x Factory Screws (#10) and 3x Nylon Washers (#4).

#### 3. INSTALL BRACE (DS)

a. Locate two factory fender bolts on underside of truck body, directly behind wheel opening.

b. Loosely install Brace (#3) using 2x M6 Serrated Flange Nuts (#9). Threads may need to be cleaned of any paint residue.

c. Loosely attach Brace (#3) to Mud Flap (#1) using 1x 1/4" Cap Screw (#5), 1x Nylon Washer (#4), 1x Aluminum Washer (#6),

1x Lock Washer (#8), and 1x Hex Nut (#7).

#### 4. ADJUST MUD FLAP POSITION AND ALIGNMENT

a. Adjust horizontal position of mud flap (#1).

- b. With a level (bubble/digital) on the bottom edge of the Mud Flap (#1), adjust until level.
- c. Carefully tighten 3x factory screws, and double check that Mud Flap (#1) is still level.
- d. Adjust forward-back position of Brace so that Mud Flap (#1) is approximately parallel to tire tread.

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TRUCK REAR --------

### \*\*\***NOTICE**\*\*\*

These instructions and enclosed parts have been provided in response to the Ford 2015 F150 SVE Bulletin. Any deviation of the installation and/or hardware may result in premature corrosion. The Manufacturer and/or Dealer Distributor are not responsible for negligent use or installation.