

2020 Ford Superduty, Gas Engine Skid Plate Mounting Diagrams and Instructions Part # 700389

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with Skid Plate Installed, Including over-tightening of screws and bolts causing damage to vehicle or guard.

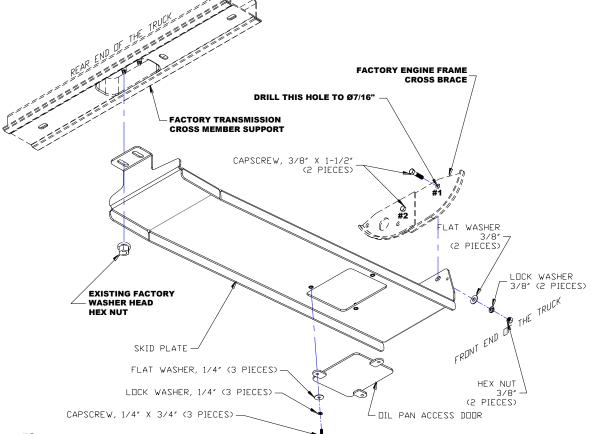
Components (1) Skid Plate, Clinch Nutted Part# 702466 (1) Access Plate Part# 702464		(1) Parts	Bag	Part #702467
Parts Bag #702467 (2) Capscrew, Pltd, 3/8-16un (3) Washer, Flat, 0.281"ID x : (3) Washer,Lock,SS,Helicoil,1 (1) Wire Tie,Plastic,4"	1"OD, 18ga, SS	Part# 014012 Part# 018028 Part# 024000 Part# 054011	 (3) Capscrew, SS, 1/4"-20 x 3/4", Hex F (2) Washer, Flat, Zinc PLTD, 3/8"IDX0.8 (2) Washer, Lock, SS, 3/8", Helicoil (2) Nut, Hex, 3/8"-16unc, Pltd 	
		RUCK		TRANSMISSION EMBER SUPPORT
REA REA	R END DE THE	REMOVE THESE	HEX NUTS AND THE TWO SLOTTED	PUSH PIN
FACTORY ENGINE FRAME CROSS BRACE				
INSTALLATION INSTRU		Shows Bottom of Truc	EK END	er Tru Df

Refer to Diagram #1

- 1. Remove the factory cable push pin with the wheel sensor cable from the factory engine frame cross brace on hole #1.
- 2. Remove the two factory washer head hex nuts from the factory transmission cross member support and set aside.

Refer to Diagram #2

- 1. Ensuring that the wheel sensor cable is clear of the hole, use a 7/16" drill bit to widen hole #1 on the factory engine frame cross brace.
- <u>Note:</u> Ensure that the rear end of the skid plate is supported while proceeding with step two. Mount the front end of the skid plate on factory holes #1 & #2 with two 3/8" x 1-1/2" capscrews, two 3/8" flat washers, two 3/8" lock washers & two 3/8" hex nuts. Loosely secure at this point.
- 3. From the other end of the skid plate, insert the two factory washer head hex nuts through the slotted holes in the skid plate and reinstall into the factory transmission cross member support. Tighten the two screws on the front end holes #1 & #2.
- 4. Secure the oil pan access door with three ¼" x ¾" capscrews, three ¼" lock washers and three ¼" flat washers.



Refer to Diagram #3

1. Secure the wheel sensor cable with a tie strap to the skid plate hole #3.

